

June 16, 2017

Valois Shea U. S. Environmental Protection Agency Underground Injection Control Program, 8WP-SUI 1595 Wynkoop Street Denver, CO 80202-1129

Re: Powertech (USA) Inc. Comments on Dewey-Burdock Project Draft Class III Area Permit

Dear Valois:

This letter and attachments represent Powertech (USA) Inc.'s (Powertech's) written comments on the Draft Class III Area Permit for the Dewey-Burdock Project issued for public comment in March 2017. The written comments pertain to the draft permit, Draft Class III Area Permit Fact Sheet, Draft Aquifer Exemption Record of Decision and other supporting documents, including the Draft Cumulative Effects Analysis and Draft Environmental Justice Analysis. Following are general comments followed by specific technical comments (Tables 1 through 5) and additional comments included with proposed alternate solutions for several draft permit conditions (Attachments A-1 through A-10). References are provided as PDF files in Attachment B.

Powertech's primary concern is that the draft permit would impose a raft of unprecedented and wholly unwarranted new requirements for an *in-situ* recovery (ISR) operation that would prove both operationally and financially burdensome. Yet EPA has offered no sound scientific or factual justification for the imposition of these additional requirements. Speculation is the only reason that EPA has ever offered for this type of approach. Because these requirements would be uniquely imposed on Powertech, Dewey-Burdock Project operations would be subjected to a substantial economic and competitive disadvantage.

As explained in more detail in other portions of Powertech's comments, some of the unprecedented requirements that the draft Class III area permit would impose on Dewey-Burdock Project operations include:

- conducting post-restoration groundwater monitoring for each wellfield after NRC approval that groundwater restoration has been successfully completed;
- installing a new down-gradient compliance boundary (DGCB) monitoring well network for each wellfield inside of that currently required by NRC license requirements;

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- collecting core samples prior to operations and testing these in "pass/fail" laboratory column tests, where a single constituent measured above background concentration would signal a failed test;
- quarterly groundwater sampling from the DGCB monitoring wells to establish initial baseline values before injection begins in the wellfield;
- additional monitoring and corrective action requirements for an excursion detected in a noninjection interval monitoring well beyond those reviewed and approved by NRC;
- additional monitoring and corrective action requirements for an "expanding excursion plume";
- additional monitoring and corrective action requirements for a "remnant excursion plume".

The only justification that EPA has ever offered for considering such requirements has been presented in support of the Agency's ongoing but uncompleted rulemaking to impose expansive new requirements in conjunction with setting health and environmental protection standards under the Uranium Mill Tailings Radiation Control Act of 1978 (UMTRCA). That rulemaking began with publication of a proposed rule on January 26, 2015 (80 Fed. Reg. 4156; Exhibit 007). For reasons that have been amply documented in comments on that proposal, EPA proposed regulatory requirements that exceeded its statutory authority under UMTRCA and for which it provided no scientific or technical justifications. In January 2017, EPA discarded the 2015 proposal and published another proposal, 82 Fed. Reg. 7400 (January 19, 2017; Exhibit 025). In so doing, EPA openly acknowledged the lack of any support for the types of provisions that now are proposed in the draft Class III permit: "Focusing on the area of surrounding or adjacent aquifers, the EPA acknowledges that the Agency does not have sufficient information to document a specific instance of contamination of a public source of drinking water caused by an ISR." 82 Fed. Reg. at 7404. Instead of providing any scientific evidence to support the need for additional regulations, EPA engages in speculation by suggesting that "the lack of data does not demonstrate that no contamination is occurring, as industry commenters assert, but instead merely demonstrates the lack of data available to be able to make such a determination, especially here there has been limited postrestoration monitoring." 82 Fed. Reg. at 7404. As noted below, this speculation runs contrary to the conclusions of the NRC based on data amassed by NRC and operators over decades of experience with ISR technologies. As noted by the Supreme Court of the United States, it is also an unlawful basis for

Telephone: 303-790-7528

5575 DTC Parkway, Suite 140 Greenwood Village, CO 80111 USA Website: www.azargauranium.com Email: info@powertechuranium.com

EPA's initiation of this rulemaking highlights another fatal flaw in the proposed requirements of the Class III permit in that those requirements would impose as immediately effective and mandatory provisions that EPA has only proposed for public review and comment and has not yet even concluded should be adopted. The January 19, 2017 proposal is open for public comment through July 18, 2017, after which EPA must fully consider and address the many comments that it will receive in response to that proposal before deciding whether to promulgate any of the requirements proposed. EPA noted that it "received over 5,380 public comment letters from a wide range of stakeholders, with comments covering more than 80 different topics" on the previous proposal (82 Fed. Reg. at 7402), and it is likely to receive a comparable number of comments on its revised proposal. It is highly likely that EPA will make changes in its proposal before adopting any final rule. Under the circumstances, it would be arbitrary and capricious to saddle the Dewey-Burdock Project with requirements still in the formative stage, especially as those requirements would affect the post-restoration phase of the project that will be many years away even when operations commence.



administrative action: "assumptions are not a proper substitute for the findings of a significant risk of harm required by the Act."<sup>2</sup>

In this case, the Safe Drinking Water Act (SDWA) "prevent[s] underground injection which endangers drinking water sources." It does not prevent all underground injection or even all movement of contaminants in fluid moving into USDWs. The SDWA prevents the movement of "endangering" contaminants into USDWs. "Contaminant" is defined in 40 CFR § 144.3 so broadly as to have little meaning without the consideration of endangerment: "Contaminant means any physical, chemical, biological, or radiological substance or matter in water." Quite simply, the SDWA cannot be read to prevent all movement of "contaminants" into USDWs. It is directed only at "endangering" contaminants. This is very similar to the observations of the Supreme Court: "[R]equiring the Secretary to make a threshold finding of significant risk is consistent with the scope of the regulatory power granted to him by § 6(b)(5), which empowers the Secretary to promulgate standards, not for chemicals and physical agents generally, but for "toxic materials" and "harmful physical agents." *IUD v. API* at 643-44. The SDWA is likewise directed at "endangering" contaminants.

Consequently, the proposed draft permit is fundamentally flawed because it is based on speculation about potentially existing but completely unobserved and unproven effects rather than "the best available peer-reviewed science and economics." Accordingly, many of the proposed permit conditions would unnecessarily burden the recovery of uranium essential to the use of nuclear energy in the United States by curtailing and imposing significant costs on the permitting and operation of uranium ISR projects essential to the utilization of nuclear energy resources. The imposition of such requirements contravenes the essence of energy and regulatory policies embedded in Executive Order 13783 "Promoting Energy Independence and Economic Growth" (March 28, 2017); Executive Order 13777 "Enforcing the Regulatory Reform Agenda" (February 24, 2017); and Executive Order 13771 "Reducing Regulation and Controlling Regulatory Costs" (January 30, 2017).

In addition to proposing unsupported requirements, EPA has encroached into areas already fully addressed by the license issued by the NRC. As noted throughout Powertech's comments, these forays would impose requirements that are not only unnecessary because already addressed by NRC, but also requirements that are in conflict with the NRC license provisions. Imposing requirements that address the very same issues as addressed by the NRC but in a manner that is inconsistent and conflicting is no way to be "prudent and financially responsible in the expenditure of funds, from both public and private sources" as mandated by Executive Order 13771. In order to "manage the costs associated with the governmental imposition of private expenditures required to comply with Federal regulations," EPA needs to base its permit requirements on "transparent processes that employ the best available peer-reviewed science and economics" instead of relying on speculation to impose unnecessary and conflicting requirements. See Executive Order 13771; Executive Order 13783.

Telephone: 303-790-7528

Website: www.azargauranium.com

Industrial Union Dept., AFL-CIO v. American Petroleum Institute, 448 U.S. 607, 662 (1980) ["IUD v. API"].

<sup>3 42</sup> U.S.C. § 300h(b)(1).

<sup>4 &</sup>quot;Endangering" is defined in 42 U.S.C. § 300h(d)(2) and in 40 CFR § 144.12(a).



## **General Comments**

G-1: As a general matter, there is no evidence of off-site impact to non-exempt groundwater even after decades of uranium ISR operations in the U.S. There is significant support for this conclusion. First is documentation from the NRC staff in a 2009 memorandum to the NRC Commission (Exhibit 001 at 2), which found that:

The Staff is unaware of any situation indicating that: (1) the quality of groundwater at a nearby water supply well has been degraded, (2) the use of a water supply well has been discontinued, or (3) a well has been relocated because of impacts attributed to an ISR facility.

The same document describes NRC staff's evaluation of excursions at historically operated ISR facilities and concludes that no excursion has resulted in environmental impacts:

With regard to the migration of production liquids toward the surrounding aquifer, each licensee must define and monitor a set of nonhazardous parameters to identify any unintended movement toward the surrounding aquifer. Exceedances of those parameters result in an event termed an excursion; excursion events are not necessarily environmental impacts but just indicators of the unintended movement of production fluids. The data show over 60 events had occurred at the 3 facilities. For most of those events, the licensees were able to control and reverse them through pumping and extraction at nearby wells. Most excursions were short-lived, although a few of them continued for several years. None had resulted in environmental impacts.

Second, as noted above, EPA itself acknowledged this in January 2017 (Exhibit 025 at 7404):

Focusing on the area of surrounding or adjacent aquifers, the EPA acknowledges that the Agency does not have sufficient information to document a specific instance of contamination of a public source of drinking water caused by an ISR.

Third is NUREG/CR-6733 (Exhibit 002 at 4-38), which addresses the history of excursions at U.S. ISR facilities and documents the finding that:

[T]here were no reports of extraction fluid excursions being detected in off-site water supplies in any of the documentation for U.S. uranium ISL sites reviewed for this report.

Telephone: 303-790-7528

Website: www.azargauranium.com



Fourth is documentation from the Texas Commission on Environmental Quality (Exhibit 003 at 22) that no such impacts have been documented in Texas:

With regard to research on the effects of similar mining projects on neighbors, the Executive Director is not aware of a documented case of off-site groundwater contamination from a Class III injection well operation in over 30 years of *in situ* uranium mining in South Texas. Also, the Executive Director is not aware of any other scientific evidence that *in situ* uranium mining in Texas has led to adverse health effects on the public.

Based on extensive research of the NRC ADAMS document server, Wyoming DEQ permitting files, and other publicly available information sources, Powertech is unaware of any negative impact to a water supply well located off-site from an ISR operation since these studies were published. Based on the lack of historical impacts at uranium ISR operations using groundwater protection measures consistent with those required by the NRC for the Dewey-Burdock Project, the additional monitoring requirements proposed by EPA are unnecessary and financially burdensome.

- G-2: As noted, the Draft Class III Area Permit (draft permit) includes many unprecedented requirements that are not included in Class III permits for any other ISR facilities within the U.S. These include, but are not limited to, post-restoration groundwater monitoring requirements, column testing requirements and additional excursion monitoring and corrective action requirements. Rather than citing any impacts to groundwater quality resulting from historically or currently operated ISR facilities, none of which have been burdened by these additional requirements, EPA proposes to add these requirements "in order to demonstrate that no ISR contaminants cross the aquifer exemption boundary into the surrounding USDWs at a concentration above the baseline water quality limits of the USDW outside of the aquifer exemption boundary" (page 99-100 of the fact sheet). Given that no evidence is cited supporting the need for additional requirements for the Dewey-Burdock Project compared to other ISR facilities, the groundwater restoration and excursion monitoring requirements imposed by NRC after reviewing Powertech's NRC license application for 5 years are sufficient to ensure that there will be no measurable impacts to groundwater quality outside of the exempted aquifer that would impact the usability of the non-exempt waters. This is demonstrated by the examples listed in the previous comment.
- G-3: The unprecedented requirements included in the draft permit are a significant departure from previous EPA Region 8, Underground Injection Control (UIC) Program reviews and approvals for ISR aquifer exemptions in adjacent Wyoming. The Dewey-Burdock Project is in a similar hydrogeologic setting to Wyoming ISR projects and borders the Wyoming/South Dakota state line. EPA's role in Wyoming is to approve UIC program revisions designating exempted aquifers after Wyoming DEQ has reclassified the aquifer and submitted a program revision to EPA Region 8. In support of the reclassification and designation of the mining aquifer, permittees are

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required to assemble information that includes: hydrogeologic data (subsurface depths, vertical confinement, thickness, area to be exempted, water quality analysis, etc.) and, more importantly, aquifer protection measures including: mineralogy, geochemistry, wellfield description and groundwater monitoring plan (Exhibit 004 at PDF pages 156-161). Aquifer protection measures as part of the groundwater monitoring plan are consistent across Wyoming operations. The EPA Region 8 UIC Program reviews the program revisions from Wyoming DEQ and supporting documents and, in all cases, has approved them as non-substantial program revisions without conditions or stipulations (Exhibit 005).

This is illustrated in the record of decision issued by the EPA Region 8 UIC Program for the Jane Dough Amendment to the Nichols Ranch ISR Project (Exhibit 006). The program revision approval notes that it "applies to the location and the injection activities described herein." Further, it acknowledges that "WDEQ has also demonstrated that fluids injected or mobilized will remain within the [designated] aquifer exemption boundary" (Exhibit 006 at 3).

Powertech's groundwater protection measures approved in its NRC license are virtually identical to those approved in adjacent Wyoming operations and were reviewed by the very same group at EPA Region 8 with far different outcomes. Powertech's draft permit includes extraordinary conditions and technically infeasible stipulations, none of which were imposed by EPA Region 8 on other ISR projects during the approval process. These other ISR projects include: Lost Creek ISR Project, Nichols Ranch ISR Project (including the recent Jane Dough amendment), Ross ISR Project and the Reno Creek ISR Project, all of which were reviewed and approved in the same general timeframe as the Dewey-Burdock draft permit was developed by EPA. This arbitrary lack of consistency within EPA Region 8 and, more importantly, within the UIC Program at EPA Region 8 is unjustified given that there have been no changes to the regulations or associated guidance from EPA during this period and the technical attributes (excursion monitoring, groundwater restoration, etc.) of the Wyoming ISR Projects and the Dewey-Burdock Project are virtually identical. The draft permit is an unveiled attempt to take an arbitrary approach and drastically change the way the ISR industry is regulated far in advance of the proposed rule changes, giving Wyoming ISR operators a clear business advantage over a similar project located just across the state border in South Dakota.

G-4 EPA considers contaminants to include "any physical, chemical, biological, or radiological substance or matter in water" regardless of whether the contaminant has the potential to impact human health or the environment (fact sheet page 104). Powertech disagrees with EPA's definition of what would constitute a violation of UIC regulations on the basis of 40 CFR 144.12(a), which states (emphasis added):

No owner or operator shall construct, operate, maintain, convert, plug, abandon, or conduct any other injection activity in a manner that allows the movement of fluid containing any contaminant into underground sources of drinking water, if the presence of that contaminant may cause a violation of any

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primary drinking water regulation under 40 CFR part 142 or may otherwise adversely affect the health of persons. The applicant for a permit shall have the burden of showing that the requirements of this paragraph are met.

This regulation is consistent with the purpose of the Safe Drinking Water Act (SDWA) and the UIC program, which is to protect USDWs. Imposing permit conditions to verify that non-hazardous parameters such as calcium, which does not have the potential to violate a drinking water regulation or otherwise affect the health of persons, do not cross the aquifer exemption boundary would not provide any added protection for USDWs. Additionally, the presence of a contaminant regulated under 40 CFR part 142 at a concentration below the federal maximum contaminant level (MCL) would not have the potential to adversely affect human health. This is exactly why the MCLs were established.

EPA's statement in the fact sheet for the draft permit that "UIC regulations at 40 CFR § 144.12(b) prohibits movement of any contaminant into an underground source of drinking water" is incorrect. The non-endangerment standard of the SDWA prohibits fluid movement from injection only insofar as it would cause a failure of a public water system to comply with health-based limits for contaminants. Moreover, the meaning of this requirement is plain on the face of the statutory provision and requires no further interpretation.

The fluid movement prohibition applicable to the UIC program is set forth in the SDWA, which directs EPA to establish "minimum requirements for effective programs to prevent underground injection which endangers drinking water sources within the meaning of subsection (d)(2) [of this section]." See 42 U.S.C. § 300h(a)(1) and (b)(1). Under the UIC program, underground injection is prohibited unless authorized by a permit or by rule. 42 U.S.C. § 300h(b)(1)(A). To obtain an underground injection permit, applicants "must satisfy the State that the underground injection will not endanger drinking water sources." 42 U.S.C. § 300h(b)(1)(B). The applicable standard for "non-endangerment" is spelled out in subsection (d)(2):

Underground injection endangers drinking water sources if such injection may result in the presence in underground water which supplies or can reasonably be expected to supply any public water system of any contaminant, and if the presence of such contaminant may result in such system's not complying with any national primary drinking water regulation or may otherwise adversely affect the health of persons.

Telephone: 303-790-7528

5575 DTC Parkway, Suite 140 Greenwood Village, CO 80111 USA Website: www.azargauranium.com Email: info@powertechuranium.com

Miami-Dade County v. U.S. E.P.A., 529 F.3d 1049, 1064 (11<sup>th</sup> Cir. 2008): "despite this evidence that the statutory language was intended for liberal construction, no mention is made of a blanket no-fluid-movement standard.



U.S.C. § 300h(d)(2)(emphasis added).

EPA's regulations establish the general fluid movement limitation in 40 CFR §§ 144.12(a) and 144.1(g), which closely track the language of the statute:

No owner or operator shall construct, operate, maintain, convert, plug, abandon, or conduct any other injection activity in a manner that allows the movement of fluid containing any contaminant into underground sources of drinking water, if the presence of that contaminant may cause a violation of any primary drinking water regulation under 40 CFR part 142 or may otherwise adversely affect the health of persons.

40 CFR § 144.12(a) (emphasis added).

In carrying out the mandate of the SDWA, this subpart provides that no injection shall be authorized by permit or rule if it results in the movement of fluid containing any contaminant into underground sources of drinking Water (USDWs - see § 144.3 for definition), if the presence of that contaminant may cause a violation of any primary drinking water regulation under 40 CFR part 141 or may adversely affect the health of persons (§ 144.12).

40 CFR § 144.1(g) (emphasis added).

These provisions adopt the statutory non-endangerment standard into the regulations. They clearly condition the prohibition of fluid movement on the potential to cause endangerment of an underground source of drinking water.<sup>6</sup> All other provisions in the UIC regulations must be read in light of this overarching standard that defines what fluid movement is prohibited.

Due to the conformance of the subsection (a) language with the statutory language, it may be summarized that the rule of § 144.12(a) is violated if injected material may enter either a present or potential underground source of drinking water USDW, and if, after such entry, it may pose a threat to human health or render the water source unfit for human consumption.

See EPA Region IV, Memorandum of Law from Jay Sargent, Regional Counsel, to Paul J. Trainer, Director, Water Management Division, "Response for Clarification of UIC Regulations and Their Interaction with RCRA Regulations," at 3-4, November 29, 1984. ("Region IV Memorandum").

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<sup>&</sup>lt;sup>6</sup> EPA Region IV's Regional Counsel acknowledged this very limitation in a memorandum clarifying the interaction of the UIC and RCRA regulations. Specifically, the Region stated:



The regulatory history of the "non-endangerment" standard shows that EPA never decided to impose an absolute prohibition on fluid movement. When EPA proposed its implementing regulations, the Agency decided to try to spell out a definition in the regulations "to clarify what is meant by 'endangerment.'" 41 Fed. Reg. 36730, 36731 (August 31, 1976). In so doing, the Agency provided its interpretation of the statutory non-endangerment standard. EPA stated that [i]n the case of existing system using an underground water source, the logical meaning of this provision is that contamination endangers drinking water if it requires the use of new or additional treatment by the [public water] system to meet a national primary drinking water regulation or otherwise to prevent a health risk." 41 Fed. Reg. at 36733. Similarly, EPA concluded that "[i]n the case of a potential source of underground water which will require treatment if it is used in the future, degradation may make further treatment necessary or may make the water unsuitable for use as drinking water." Id. For contaminants other than those covered by national drinking water regulations, EPA concluded that the question of endangerment remained focused on how the presence of such contaminants in the potential water source would affect the ability of the water to be used as drinking water following whatever treatment would have been necessary absent consideration of that contaminant. Thus, endangerment would occur if the contamination would render the water unfit for use as drinking water or if, for a chemical not covered or likely to be covered by drinking water regulations, "the contamination of an underground drinking water source by that chemical could adversely affect the health of persons who obtain the drinking water from that source." Id. Although EPA ultimately chose to allow the statutory definition of "endangerment" to speak for itself without further definition in the UIC regulations, EPA did not repudiate its own interpretation of what is required by the statutory non-endangerment standard.

After receiving public comment on its 1976 proposal, the Agency decided to change course, concluding that "its proposed definition was unduly vague and confusing." 44 Fed. Reg. 23740 (April 20, 1979). EPA "decided that since 'endangerment' is defined in the Act, it need not be redefined in these regulations." 44 Fed. Reg. 23753 (April 20, 1979). Thus, the only definition of "endangerment" is the statutory definition quoted above.

Instead of writing a new definition of "endangerment" in its UIC regulations, EPA developed "an operational test." *Id.* But this test was not intended to change the standard:

EPA still intends to accomplish the statutory goal of 'preventing endangerment to underground sources of drinking water' – no change in this regard is contemplated. Rather our intention has been to fashion a test of 'endangerment' that is workable and reduces uncertainty.

Telephone: 303-790-7528

5575 DTC Parkway, Suite 140 Greenwood Village, CO 80111 USA Website: www.azargauranium.com Email: info@powertechuranium.com

<sup>&</sup>lt;sup>7</sup> Indeed, the Region IV Memorandum confirms that EPA continued to adhere to this interpretation after the final UIC regulations were promulgated in 1982.



44 Fed. Reg. 23740 (April 20, 1979). EPA described the proposed test as follows:

The test in these reproposed regulations is whether injection operations will cause the migration of injected or formation fluids into an underground source of drinking water. If injection into a well can cause such migration, the owner/operator must take appropriate action to eliminate the fluid migration. *Id.* 

EPA explained that this "no migration' standard was applicable to wells in Classes I-III, which were to achieve it through the use of sound engineering practices." 45 Fed. Reg. 42476 (June 24, 1980). "The technical requirements of Part 146 are designed to insure that such movement will not occur." 45 Fed. Reg. 33436 (May 19, 1980).

The standard was spelled out in 40 CFR § 122.34(a) (the predecessor to section 144.12(a)):

- (a) No UIC authorization by permit or rule shall be allowed in the following circumstances:
  - (1) Where a Class I, II, or III well causes or allows movement of fluid into underground sources of drinking water.

EPA later called this standard "a blanket prohibition ... against movement of fluid into underground sources of drinking water for Class I, II, or III wells." 46 Fed. Reg. 48246 (October 1, 1981).

If this had been the end of the rulemaking process, there might have been more support for EPA's assertion in the fact sheet. But this was not the end of the rulemaking process, and that is not what EPA's UIC regulations now prescribe as the fluid movement limitation applicable to Class III wells.

In response to petitions for judicial review of the final UIC regulations, EPA revised the regulations on February 3, 1982 (47 Fed. Reg. 4996-97) to eliminate the blanket "no migration" prohibition. EPA chose, instead, to adopt the present wording that is anchored in the statutory standard for assuring that underground injection will not "endanger" drinking water sources:

In carrying out the mandate of the SDWA, this subpart provides that no injection shall be authorized by permit or rule if it results in the movement of fluid containing any contaminant into Underground Sources of Drinking Water (USDWs – see § 144.3 for definition), if the presence of that contaminant may cause a violation of any primary drinking water regulation under 40 CFR part 141 or may adversely affect the health of persons (§ 144.12).

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40 CFR § 144.1(g) (originally promulgated as § 122.31(d)) (emphasis added). This fluid movement standard is founded on the statutory SDWA "non-endangerment" standard. Accordingly, EPA lacks legal authority to impose a more stringent prohibition on fluid movement than is contained in the SDWA and its own regulations.

Finally, the courts have rejected any notion of prohibiting insignificant risks, such as the movement of innocuous contaminants. As already explained, the Supreme Court has concluded the necessity of determining before taking administrative action "that it is reasonably necessary and appropriate to remedy a significant risk of material health impairment." *IUD v. API* at 639. Similarly, the U.S. Court of Appeals for the District of Columbia Circuit has said "something is "unsafe" only when it threatens humans with "a significant risk of harm." *Natural Resources Defense Council, Inc. v. USEPA*, 824 F.2d 1146, 1153 (D.C. Cir. 1987). Drawing on the analysis in that case, the action proposed here, which clearly is directed at prohibiting the movement of all contaminants from an exempted portion of an aquifer into a USDW is unwarranted because EPA "has made no finding with respect to the effect of the [potential movement of contaminants] on health." 824 F.2d at 1163. Here "endangerment" is clearly defined in terms of health. That means EPA "should consider differences in degrees of significance rather than simply a total elimination of all risks." *IUD v. API* at 643, n.48. An absolute fluid movement prohibition, by contrast, is aimed at the elimination of all risks rather than those found to be endangering and is therefore unsupportable.

Moreover, 40 CFR § 144.12(b) by its terms indicates that additional corrective action, operation, monitoring, or reporting may be imposed only if monitoring within the USDW indicates the movement of a contaminant into the USDW. All of the proposed additional monitoring requirements would occur within the exempted aquifer, which would be permanently removed from classification as a USDW. Additional monitoring requirements are not warranted unless an impact is documented in an adjacent non-exempted USDW.

G-5: The proposed additional permit requirements are not based on any final rulemaking, which would be the appropriate venue to change the way that the U.S. ISR industry is regulated. Since EPA does not cite any site-specific concerns with the Dewey-Burdock Project as the basis for the proposed additional permit requirements, Powertech must conclude that EPA has determined that these additional monitoring requirements are appropriate for the ISR industry generally. To promulgate additional permit requirements without a federal rulemaking contravenes the purpose of federal regulation. As noted above, there are many aspects of the previously proposed but discarded 40 CFR part 192 rulemaking that are now proposed as draft permit conditions despite the fact that the rulemaking was discarded. Some of these are summarized in Table G-1.

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Table G-1: Proposed Permit Requirements Apparently Stemming from Previously Proposed but Discarded 40 CFR Part 192 Rulemaking

Proposed Requirement	Draft Permit Section	40 CFR Part 192 Section (Exhibit 007)
Post-restoration groundwater	Part IX, Sec. E	§ 192.53(e) (p. 4187), which would have
monitoring for at least 30 years under		required post-restoration monitoring for
natural groundwater gradient <sup>1</sup>		30 years, or at least 3 years with geochemical
		modeling
Geochemical modeling if column	Part IV, Sec. D.1.e	§ 192.53(e)(iii) (p. 4187), which would have
testing does not conclusively		allowed post-restoration groundwater
demonstrate attenuation of all		monitoring duration to be shortened based on
contaminants		geochemical modeling using site-specific data
Monitoring for an extensive list of	Part IX, Sec. C.3.f	§ 192.53(b)(2) (p. 4186), which would have
parameters in the event that an	Part IX, Sec. C.4.b.ii	required immediate sampling of all Table 1
excursion is confirmed		constituents if an excursion is detected
Quarterly pre-operational baseline	Part IV, Sec. C.1	§ 192.53(a)(4) (p. 4186), which would have
sampling for down-gradient	Part IX, Sec. B.3	required at least one year of pre-operational
compliance boundary monitoring		background monitoring for all monitoring wells
wells		

Notes:

- G-6: The NRC staff prepared the Supplemental Environmental Impact Statement (SEIS) for the Dewey-Burdock Project, which evaluated potential impacts to groundwater outside of the exempted aquifer (Exhibit 008). As noted on page 5 of the Draft Cumulative Effects Analysis, EPA reviewed the draft and final NRC SEIS. However, at no time did EPA comment that the groundwater protection measures required by NRC were insufficient to protect groundwater outside of the exempted aquifer. EPA offers no evidence that impacts have occurred at other ISR facilities as a basis for the proposed post-restoration groundwater monitoring, column testing and additional excursion monitoring and corrective action requirements. Accordingly, those proposed conditions are wholly unsupported and should be deleted.
- G-7: Powertech submitted the Class III permit application in December 2008, which means that EPA took more than 8 years to develop the draft permit. However, Powertech was never informed of the proposed permit conditions that extend significantly beyond and are inconsistent with NRC license requirements, including, but not limited to, post-restoration groundwater monitoring, column testing and additional excursion monitoring and corrective action requirements. Had Powertech had the opportunity to comment on a preliminary draft permit or otherwise discuss the draft conditions with EPA, it would have been possible to avoid some technical pitfalls in the proposed permit conditions. For example, the proposal to conduct post-restoration groundwater monitoring until after the arrival of a tracer injected at the upgradient edge of the wellfield would involve 400 to 800 years of monitoring under natural groundwater flow conditions. Clearly such a condition is not a practical means of demonstrating a lack of negative impact to down-gradient USDWs.

Telephone: 303-790-7528

5575 DTC Parkway, Suite 140 Greenwood Village, CO 80111 USA Website: www.azargauranium.com Email: info@powertechuranium.com

<sup>&</sup>lt;sup>1</sup> Refer to Attachment A-3, which shows that the minimum time required for groundwater to reach down-gradient compliance boundary monitoring wells installed 200 feet from the wellfield would be 33 years.



- G-8: The draft permit contains inconsistent conditions that overlap with NRC license requirements. Some examples include:
  - 1) Excursion monitoring during ISR operations (Part IX, Section C.1)
  - 2) Excursion monitoring during groundwater restoration (Part IX, Section C.2)
  - 3) Corrective actions during a confirmed excursion event (Part IX, Section C.3)
  - 4) Annual monitoring of domestic wells within the Area of Review (Part IX, Section B.5.a)
  - 5) Quarterly sampling of stock wells within the permit area (Part IX, Section B.4.b)
  - 6) Quarterly monitoring of additional monitoring wells located upgradient and downgradient of the ISR wellfields in accordance with NRC regulatory guidance (Part IX, Section B.4.c)

By specifying the monitoring well locations, sampling frequency and parameters for all of these overlapping monitoring requirements, Powertech will have to modify both the NRC license and Class III Area Permit if a monitoring location changes (e.g., if a new domestic well is drilled near the permit area). EPA also proposes to significantly alter the parameter list for most groundwater samples, which would lead to confusion for Powertech and regulators in having to submit samples to a laboratory for two different analyte lists.

G-9: EPA does not have the authority for proposing duplicative and in many cases expansive requirements for areas already regulated by NRC (especially excursion monitoring within the exempted aquifer).

Congress amended the Atomic Energy Act of 1954 (AEA) with the Uranium Mill Tailings Radiation Control Act (UMTRCA) in 1978 to specifically address a new class of AEA materials known as 11e.(2) byproduct material. As mandated by Congress, EPA was granted limited and indirect regulatory authority to propose generally applicable standards that would serve as the starting point for the NRC to promulgate regulations that would address such byproduct material and the process known as "uranium milling." NRC and not EPA was granted direct regulatory authority over this to implement and enforce appropriate regulations consistent with EPA's generally applicable standards. However, while EPA was allowed to promulgate such standards, it has no authority to create the applicable regulations, to impose requirements on NRC's licensees or to enforce NRC license requirements on such licensees.

Pursuant to Section 275 of the AEA, Congress assigned EPA the authority to promulgate generally applicable standards for the protection of public health and safety and the environment from the potential radiological and non-radiological hazards associated with the possession, transfer, and disposal of 11e.(2) byproduct material. 42 U.S.C. § 2022(b). For the non-radiological hazards associated with 11e.(2) byproduct material, these generally applicable standards are to provide equivalent protection to that provided by EPA's RCRA standards for such non-radiological hazardous materials. See 40 CFR § 264 et seq. As a result, 11e.(2) byproduct material is specifically exempted from EPA regulation under RCRA and permitting authority over such material is deliberately withheld from EPA. See 40 CFR § 261.4.

Telephone: 303-790-7528

Website: www.azargauranium.com



More specifically, Section 275(d) of the AEA provides that "[i]mplementation and enforcement of the standards promulgated [by EPA] pursuant to subsection (b) of this section shall be the responsibility of the Commission in the conduct of its licensing activities under this Act." In addition, Congress expanded NRC's regulatory authority under Section 84 of the AEA to develop its own requirements for the management of 11e.(2) *byproduct material*. Specifically, Section 84(a) of the AEA directs NRC to ensure that any 11e.(2) *byproduct material* is managed in a manner:

- that the Commission deems appropriate to protect health, safety, and the environment from the potential radiological and non-radiological hazards associated with such materials;
- (ii) that conforms with the generally applicable standards developed by EPA; and
- (iii) that conforms with the general requirements established by NRC, comparable to standards applicable to similar hazardous materials regulated under the Solid Waste Disposal Act [42 U.S.C. § 6901 et seq.].

By way of example, NRC's 10 CFR Part 40, Appendix A, Criterion 5 incorporates the basic groundwater protection standards as promulgated by EPA in 40 CFR Part 192, Subparts D & E, which, as noted above, incorporate RCRA standards in 40 CFR Part 264 *et seq.*, and which apply both during operations and to final closure. The primary standard in Criterion 5 focuses on the type of liner necessary to protect groundwater during the management of uranium or thorium mill tailings. Additionally, a *secondary* groundwater standard is provided requiring that hazardous constituents entering groundwater must not exceed concentration limits in the "uppermost aquifer beyond the point of compliance during the compliance period." Criterion 5 prescribes a specific course of action for implementing *primary* and *secondary* groundwater standards, which include provisions for alternate concentration limits (ACLs), the classification of hazardous constituents and whether they may be exempted from the regulation. But, EPA is not allowed to prescribe the requirements for obtaining an ACL from NRC and has so conceded that point on multiple occasions.

With respect to ISR operations such as the Dewey-Burdock Project, in the 1980s, the Commission determined that the active operational portion of such an operation constitutes "uranium milling" and therefore falls under the provisions of UMTRCA. Later, in 2000, the Commission determined that restoration fluids from ISR operations are 11e.(2) byproduct material as well as determining that it had exclusive, preemptive federal jurisdiction under the AEA/UMTRCA over both the radiological and non-radiological aspects of 11e.(2) byproduct material and, thus by definition, "uranium milling." As a result of these decisions, the Commission later determined that Appendix A Criteria, including Criterion 5 groundwater corrective action requirements, are to be applied to ISR wellfields as a matter of law, despite the fact that ISR licenses up to that point included license conditions mandating groundwater restoration in such wellfields. As a result of this determination, which has never been challenged

Telephone: 303-790-7528

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by EPA or any other entity, the Commission fully regulates all aspects of ISR operations, including but not limited to groundwater restoration.

Interestingly enough, EPA's SDWA UIC regulations do not require post-operation groundwater restoration for exempted aquifers, because such exempted aquifers will not be used as a drinking water source at any time before, during or after ISR operations are complete. In some cases, states such as Wyoming, Texas and Nebraska through their "primacy" UIC programs have created regulations for groundwater restoration of depleted underground ISR ore bodies to specified standards, including class-of-use. While EPA does not require restoration, the agency's UIC regulations do prohibit the injection of fluids that result in the migration of such fluids to adjacent, non-exempt USDWs, if such migration may cause a violation of any primary drinking water regulation or may adversely affect the health of persons, and do require corrective action/remediation for contamination of adjacent, non-exempt aquifers in accordance with the purpose of the SDWA and the UIC program, which is to protect USDWs. See 40 CFR §§ 144.55 and 146.7.

It is completely unnecessary for EPA to impose duplicative regulatory requirements on ISR projects, especially where the Commission already imposes detailed wellfield monitoring programs that specifically prohibit the migration of production or restoration fluids outside of the perimeter monitoring well ring, which is designed to serve as an early warning system for such potential migration. Powertech is required by Commission regulation to submit detailed wellfield packages to NRC for review and in some cases either written verification or specific approval, which include the proposed monitoring program and commitments to immediately engage in corrective action if identified constituents are found at a perimeter monitoring well. Further, after termination of active operations, groundwater restoration must be conducted in accordance with Criterion 5 requirements, which are Commission-approved background or an MCL, whichever is higher, or an ACL as determined by the Commission using an exhaustive list of approximately 13 separate requirements. Also, an ACL will not be granted by the Commission unless it is determined to be adequately protective of public health and safety, is demonstrated to show that there are no steadily increasing trends of constituents of concern that may indicate the potential for future excursions to adjacent, non-exempt aquifers, and that the Commission's as low as reasonably achievable (ALARA) standard has been met. In accordance with the ACL requirements, Powertech must demonstrate that the ACL value and the geochemistry in the depleted ore body and down-gradient areas will be adequately protective of human health and the environment at the point of exposure (POE), which is the aquifer exemption boundary (Exhibit 009 at 13).

Based on the success with this regulatory program, the Commission directed NRC staff to conduct a study of its licensed ISR projects, past and present, to determine if there has ever been migration of ISR ore body fluids to adjacent, non-exempt aquifers. As described in comment #G-1, in 2009, NRC staff completed its inquiry and reported that no such migrations had ever taken place. Therefore, EPA's imposition of otherwise duplicative and, in many cases,

Telephone: 303-790-7528

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onerous requirements on Powertech for groundwater monitoring and corrective action in the face of NRC's regulatory program is improper.

- G-10: Regarding the proposed post-restoration monitoring and column testing requirements, EPA does not appear to have considered the ACL approval process required under NRC regulation and license condition for any constituents exceeding the baseline concentration or an MCL after groundwater restoration. In order to approve an ACL application through a formal license amendment process, NRC must determine that there will be no migration of recovery solutions outside of the aquifer exemption boundary. Additional information is found in Attachment A-3. In light of the groundwater quality standards in 10 CFR Part 40, Appendix A, Criteria 5B(5) and 5B(6), there is no need or technical justification for additional post-restoration monitoring and column testing, which would create an unjustified economic burden.
- G-11: EPA acknowledges the effectiveness of the excursion monitoring system that will be conducted under NRC license requirements on page 116 of the fact sheet:

The monitoring well detection system described in Section 12.5 is a proven method used at historically and currently operating facilities.

In spite of this acknowledgement, EPA proposes significant revisions to the excursion monitoring program such as monitoring for a potential "expanding excursion plume" and a "remnant excursion plume," neither of which has been documented in the fact sheet to have occurred at a historically operated ISR facility.

- G-12: Powertech is unaware of any Class III permits for uranium ISR operations in the U.S. for which similar conditions have been imposed for post-restoration groundwater monitoring, column testing and additional excursion monitoring and corrective action requirements. This includes Class III permits issued by the State of Wyoming within the last 10 years for the Lost Creek ISR Project, Ross ISR Project, North Butte ISR Project, Nichols Ranch ISR Project, Moore Ranch ISR Project and Reno Creek ISR Project. It also includes Class III permits issued or amended in 2017 for the Nichols Ranch ISR Project (Jane Dough Amendment) and Burke Hollow ISR Project in Texas.
- G-13: It is noted that some historical and recent ISR projects (e.g., the Cameco Resources Crow Butte ISR Project and the UEC Burke Hollow ISR Project) received aquifer exemptions for the majority of the permit area. Powertech originally proposed an aquifer exemption boundary at a reasonable distance from the ISR wellfields (1,600 feet from the injection and production wells), which was consistent with WDEQ, Land Quality Division Chapter 11 regulations. This would have provided an operational buffer for adjusting wellfield boundaries based on delineation drilling and for ensuring that ISR solutions remain within the exempted aquifer. At EPA's request, Powertech revised the proposed aquifer exemption boundary to only include a very narrow buffer area extending 120 feet from the perimeter monitoring well ring for the proposed

Telephone: 303-790-7528

5575 DTC Parkway, Suite 140 Greenwood Village, CO 80111 USA Website: www.azargauranium.com Email: info@powertechuranium.com



wellfields. Many of the proposed requirements in the draft permit, such as installing additional down-gradient compliance boundary monitoring wells if a statistically significant increase is observed during post-restoration groundwater monitoring, would fit within a larger aquifer exemption buffer area. However, these requirements are poorly suited to the relatively small area currently proposed. When Powertech proposed the 120-foot offset distance at EPA's request, it was unaware of the proposed permit conditions that would make this narrow buffer area operationally challenging. Accordingly, EPA should approve the ¼-mile buffer in the designation of the exempted aquifer if the proposed permit conditions are imposed, as described in Attachment A-10.

G-14: Despite citing no evidence that any impacts outside of the exempted aquifer have ever occurred at a domestic ISR facility and no evidence that there are site-specific conditions at the Dewey-Burdock Project that warrant additional monitoring and corrective actions, the draft permit would impose millions of dollars in additional well installation, monitoring, column testing, laboratory analysis and other costs such as maintaining lease agreements with affected landowners for decades or even hundreds of years and maintaining financial responsibility for virtually the entire project for this same duration. This is illustrated in Table G-2, which provides an estimated cost for the additional proposed requirements beyond current NRC license requirements.

Table G-2. Itemized Life-of-Mine Cost Estimate for Proposed Permit Requirements beyond NRC License Requirements

Item	Life-of-Mine Cost Estimate		
Groundwater Monitoring – Laboratory Analysis <sup>1</sup>	\$13,102,600		
Groundwater Monitoring – Sample Collection	\$3,565,900		
DGCB Monitoring Well Installation	\$4,326,500		
DGCB Monitoring Well Reclamation	\$507,400		
Core Collection and Storage	\$224,000		
Core Leach Testing	\$571,600		
Geochemical Modeling	\$2,800,000		
Contingency at 20%	\$5,019,600		
Total Life-of-Mine Cost <sup>2</sup>	\$30,117,600		

## Notes:

The cost estimate is based on well estimates and unit cost estimates from the most recent economic study of the project: NI 43-101 Technical Report, Preliminary Economic Assessment, Dewey-Burdock Uranium ISR Project, April 2015 (Exhibit 026). The estimate uses a very conservative assumption of 6 years of post-restoration groundwater monitoring, assuming

Telephone: 303-790-7528

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<sup>&</sup>lt;sup>1</sup> Includes DGCB monitoring wells plus additional laboratory analysis costs for analyzing non-injection interval monitoring wells, nearby domestic wells, operational monitoring wells, and other water samples for the Table 8 list of parameters rather than the NRC-approved list of parameters in Table 6.1-1 of the approved NRC license application.

<sup>&</sup>lt;sup>2</sup> Uses a very conservative assumption of 6 years of post-restoration groundwater monitoring for each wellfield, assuming pumping of DGCB monitoring wells and then monitoring for two 2-year periods after arrival of the tracers injected at the down-gradient and upgradient wellfield boundary. Does not include added cost for maintaining financial responsibility and maintaining lease agreements for several additional years.



pumping of DGCB monitoring wells and then monitoring for two 2-year periods after arrival of the tracers injected at the down-gradient and upgradient wellfield boundary. As described in Attachment A-3, the duration of post-restoration groundwater monitoring under natural groundwater flow conditions could be hundreds of years, which would have an exponential impact on this cost estimate.

- G-15: The Draft Cumulative Effects Analysis extends well beyond EPA's regulatory requirement under 40 CFR § 144.33(c)(3). That requirement allows authorization for multiple injection wells under an area permit provided that "[t]he cumulative effects of drilling and operation of additional injection wells are considered by the Director during evaluation of the area permit application and are acceptable to the Director" (emphasis added). Many aspects of the Draft Cumulative Effects Analysis do not relate to drilling and operation of the Class III or V injection wells, including: potential groundwater consumption and drawdown, which are only related to production wells and Madison water supply wells (Sections 3.1 and 3.2), potential effects of storage ponds on groundwater quality (Section 3.3.4), potential impacts from spills and leaks other than those from injection wells (Sections 3.3.5, 5.0 and 5.7), diversion channels around ponds and facilities (Section 4.2.3), potential impacts from land application for treated wastewater (Sections 4.7.2 and 7.3), potential pipeline leaks (Section 5.1), potential header house leaks (Section 5.2.1), potential processing facility leaks (Section 5.3), potential transportation accidents (Section 5.5), potential pond leaks (Section 5.6), potential land use impacts other than those related to injection wells (Section 6.0), potential radiological impacts (Section 9.0), potential air quality impacts other than those related to construction and operation of Class III and V injection wells (Section 10.0), potential climate change impacts other than those related to construction and operation of Class III and V injection wells (Section 11.0), potential transportation impacts (Section 12.0), potential impacts from accidents (Section 13.0) and potential impacts from waste management (Section 15.0). Such a cumulative effects analysis is not provided for under UIC regulations and should not be included in the draft permit documents.
- G-16: Powertech is frustrated by the amount of time that it has taken EPA to review the draft permit applications and requests that EPA expedite efforts moving forward to the extent possible. Powertech submitted the Class III UIC permit application in December 2008, and it was determined to be administratively complete in February 2009, more than 8 years ago. Powertech updated the application in July 2012 to be consistent with the updated NRC license application, and in February 2014 EPA indicated that it intended to announce its draft permit decisions in April 2014. Contrary to this statement and without issuing any more substantive comments to Powertech, it took another 3 years to issue the draft permit. Similarly, the Class V permit application was submitted in March 2010 and the draft permit was not issued until 7 years later. The amount of time taken by the EPA to review the permit applications has also caused undue financial burden to the Company. Going forward, Powertech requests that EPA take steps necessary and bring resources to bear to facilitate a more timely process of review of this application.

Telephone: 303-790-7528

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In conclusion, Powertech's primary concern is that the draft permit would impose a raft of unprecedented and wholly unwarranted new requirements for an ISR operation that would prove both operationally and financially burdensome. EPA has offered no sound scientific or factual justification for the imposition of these additional requirements. Many of the requirements are also untested and technically infeasible. Because these requirements would be uniquely imposed on Powertech, Dewey-Burdock operations would be subjected to a substantial economic and competitive disadvantage. In an effort to facilitate a constructive working relationship, Powertech has presented alternatives for certain permit conditions (Attachments A-1 through A-10). Although these alternatives include added monitoring, geochemical modeling, and corrective action provisions beyond those required by NRC and which would significantly add to the project cost, they would provide EPA with the necessary assurance that there is no endangerment to adjacent, non-exempt aquifers from the Dewey-Burdock Project.

Powertech appreciates the opportunity to provide these comments and would be happy to discuss them with EPA. We request that EPA give these comments full consideration and produce a revised permit that reflects the current regulations, technical situation and past permits, and we request that this be done within a reasonable time frame.

Telephone: 303-790-7528

Sincerely,

John Mays

Chief Operating Officer Powertech (USA) Inc.

John Mays

Website: www.azargauranium.com



## **Enclosures:**

Table 1. Class III Draft Area Permit Specific Comments and Recommended Permit Language Revisions
 Table 2. Draft Class III Draft Area Permit Fact Sheet Specific Comments
 Table 3. Draft Aquifer Exemption Boundary Record of Decision Specific Comments
 Table 4. Draft Cumulative Effects Analysis Specific Comments
 Table 5. Draft Environmental Justice Analysis Specific Comments

## Attachment A Proposed Alternate Solutions

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Attachment A-1.	Proposed Alternate Solution to Core Sampling
Attachment A-2.	Proposed Alternate Solution to Locating Down-gradient Compliance Boundary Monitoring Wells
Attachment A-3.	Proposed Alternate Solution to Post-restoration Groundwater Monitoring
Attachment A-4.	Proposed Alternate Solution to Establishing Baseline Water Quality for Downgradient Compliance Boundary Monitoring Wells
Attachment A-5.	Proposed Alternate Solution to Column Testing
Attachment A-6.	Proposed Alternate Solution to Monitoring and Corrective Actions for an Excursion Detected in a Non-injection Interval Monitoring Well
Attachment A-7.	Proposed Alternate Solution to Monitoring and Corrective Actions for an "Expanding Excursion Plume"
Attachment A-8.	Proposed Alternate Solution to Monitoring and Corrective Actions for a "Remnant Excursion Plume"
Attachment A-9.	Proposed Alternate Solution to Non-injection Interval Monitoring during Post-restoration Groundwater Monitoring
Attachment A-10.	Proposed Alternate Solution to Aquifer Exemption Boundary Location



Table 1. Draft Class III Area Permit Specific Comments and Recommended Permit Language Revisions

No.	Page	Re	commended Alternative Language or Other  Modification	Explanation of Alternative(s)	Comment
1	1	Figure	ss III Permit Area Boundary e 2a shows the Dewey Area ore zones and ds in Sections 29, 30, 31, and 32 and 33 of hip 6 South, Range 1 East	As shown in Table 1 and Figure 2a, two Dewey Area wellfields are planned within Section 33.	The legal description of the Dewey Area wellfields is incorrect.
2	2	I.B. We The U	II Locations  JIC regulations specific to South Dakota are at 40 CFR § 147.2100 part 147, subpart QQ	Powertech suggests changing the reference to the more general 40 CFR part 147, subpart QQ or else 40 CFR § 147.2101, which pertains to Class III wells.	Why are South Dakota regulations in 40 CFR § 147.2100 referenced, when those regulations are for Class II wells?
3	4-5	Class I	e "Deep Class I Disposal Well #4" and "Deep Disposal Well #2" from legend and plan view of 2a and 2b, respectively.	Class I wells are not proposed by Powertech.	Class I wells should not be depicted on Figures 2a and 2b.
4	6	Figures 2a and 2b, respectively.  II.A. Wellfield Location Restrictions All wellfields and perimeter monitoring wells shall be located within the Permit Area boundary described in Part I. No wellfields Class III injection or production wells shall be located within 1,600 feet of the Permit Area boundary in order to establish an operational buffer between the wellfields and the Permit Area boundary.		The suggested modification is requested to make it clear that "wellfield" in this context includes the production and injection wells but not the perimeter monitoring wells. This is consistent with the first sentence in this paragraph, which begins "All wellfields and perimeter monitoring wells"	The draft permit condition may be misconstrued as requiring perimeter monitoring wells to be located at least 1,600 feet from the permit area boundary.
5	7	Table 3 Each W D- WF2	Example Cross Section Locations Required for rellfield  A minimum of 1 cross section along trend of Middle and/or Lower Chilson roll fronts delineating Middle and/or Lower Chilson ore deposits approximately parallel to cross section J – J' as shown in Appendix A, Figure A1. A minimum of 1 cross section intersecting the first cross section also delineating Middle and/or Lower Chilson ore deposits located in the middle of the west side of D-WF2, as	Powertech requests updating the description of the mineralized horizons in Dewey Wellfield 2 in Table 3 and Table 1 in the Fact Sheet. This change would make the cross section description consistent with that for B-WF4, 6, 7 and 8.	Plate 6.21 (Cross Section J-J') in the permit application shows ore in both the Middle and Lower Chilson in D-WF2. This comment also applies to Table 1 in the Fact Sheet, which shows only Middle Chilson for Dewey Wellfield 2.



No.	Page	Rec	ommended Alternative Language or Other Modification	Explanation of Alternative(s)	Comment
			shown in Appendix A, Figure A1. The cross sections shall clearly identify aquifer units, confining units and Middle and/or Lower Chilson ore targeted by D-WF2. Also include any intersected ore zones targeted by D-WF1, D-WF3 and D-WF4 as applicable.		
6	8	Table 3. Each We	Example Cross Section Locations Required for	Powertech requests updating the minimum number of cross	The minimum number of cross sections listed in Table 3 does not appear to match the cross
		B-WF6		sections listed in Table 3 for Burdock Wellfields 6 and 7 to match the Appendix A figures.	sections depicted in the Appendix A figures. For B-WF6, a minimum of nine cross sections are specified, but Figure A5 appears to show seven. For B-WF7, the table specifies two, but Figure A5 appears to show only one.
		B-WF7	A minimum of the 2.1 cross sections shown in Appendix A, Figure A5 delineating Middle and/or Lower Chilson ore deposits. The cross sections shall clearly identify aquifer units, confining units and Middle and/or Lower Chilson ore deposits ore deposits targeted by B-WF7.		
7	8-9	Table 3.	Example Cross Section Locations Required for	Typographical correction.	Powertech suggests correcting "ore deposits ore
		B-WF2			deposits" under B-WF2, B-WF4, B-WF6, B-WF7, B-WF8 and B-WF10.
		B-WF4	The cross sections shall clearly identify aquifer units, confining units and Middle		



No.	Page	Recommended Alternative Language or Other Modification		Explanation of Alternative(s)	Comment
		B-WF6	and/or Lower Chilson ore deposits <del>ore</del> deposits targeted by B-WF4 The cross sections shall clearly identify		
			aquifer units, confining units and Middle and/or Lower Chilson ore deposits are deposits targeted by B-WF6		
		B-WF7	The cross sections shall clearly identify aquifer units, confining units and Middle and/or Lower Chilson ore deposits ore deposits targeted by B-WF7		
		B-WF8	The cross sections shall clearly identify aquifer units, confining units and Middle and/or Lower Chilson ore deposits ore deposits targeted by B-WF8		
		B- WF10	The cross sections shall clearly identify aquifer units, confining units and Lower Fall River ore deposits ore deposits targeted by B-WF10		
8	9	2.C. Well	field Pump Test Design and Pump Test Well	Powertech requests	The current permit condition could be
		Installatio		modification of the permit	interpreted as requiring the installation of <u>all</u>
		2.a. Identify each the proposed production and injection well location patterns and approximate screened intervals.		condition to accommodate phased development of each ISR wellfield, in accordance with standard ISR industry practice and commitments in the permit application.	production and injection wells within each wellfield prior to pump testing. That would be inconsistent with page 8-16 of the permit application, which indicates that the Injection Authorization Data Packages will include a "Commitment to completing MIT and preparing well completion reports for all injection wells prior to initiating injection into the wellfield." It would also be inconsistent with page 70 of the Fact Sheet, which indicates that the Injection Authorization Data Package Reports should contain "Map(s) showing the proposed production and injection well patterns." Similarly, page 56 of the Draft Cumulative Effects



No.	Page	Recomr	mended Alterna Modif		or Other	Explanation of Alternative(s)	Comment
9	10	Table 4. Observation Wells for Monitoring the Integrity of the Morrison Formation Lower Confining Zone  ELT 14 SESE Section Dewey Hydro ID 30 T6S R1E WF2 693		Powertech requests correction of the legal locations for Hydro ID 693 and DB08-32-11.	Analysis (Section 5.2.1) describes how "As a wellfield expands, Powertech will construct additional header houses connected via buried header piping." It is standard ISR industry practice to install and test the complete monitoring well network for each wellfield and a representative number of injection and production wells that are used for baseline water quality sampling and hydrologic testing. It is not standard ISR industry practice to install all of the injection and production wells prior to beginning operations. These are typically added for each header house at a time, as opposed to installing all of the production and injection wells for the entire wellfield at once.  The location of Hydro ID 693 should be Section 32, as described in Table 17.4 of the permit application and as shown on Figure 14 and listed in Table 16 of the draft permit. Also, the location		
		DB08-32- 11	NENW Section <del>29</del> 32 T6S R1E	Dewey WF2	NENW Section 29 32 T6S R1E		of DB08-32-11 should be in Section 32, as shown on Plate 6.6 of the permit application.
10	10	Table 4. Observation Wells for Monitoring the Integrity of the Morrison Formation Lower Confining Zone  DRJ 90  SESE Section 35  T6S R1E T6S R1E  DB08-1-7  SE Section 2 1  T7S R1E		Powertech requests correction of the legal locations DRJ 90 and DB08-1-7.	The location of DRJ 90 should be in the SESE quarter and the location of DB08-1-7 should be in Section 1, as shown on Plate 6.6 of the permit application. Also, there is a typo in "T6S R1E T6S R1E."		
11	11	Monitoring a. The Permi	ion Zone Core S Wells Located C ttee shall collect silfield through a drilling the do	<b>Down-gradient</b> t-a-minimum-c the proposed i	t <b>of Wellfields</b> of two (2) njection	Please refer to Attachment A-1 for a proposed alternate solution to collecting at least two cores per wellfield while drilling the down-gradient	Attachment A-1 includes comments regarding the proposed requirement to collect core samples prior to ISR operations.



No.	Page	Recommended Alternative Language or Other Modification	Explanation of Alternative(s)	Comment
		monitoring wells ring wells or the Down-gradient Compliance Boundary Wells. b. Core shall be recovered and preserved in a manner to prevent further oxidation so as to be representative of in-situ geochemical conditions for use in columns tests as part of Post-Restoration Monitoring to verify that no ISR contaminants will cross the down-gradient aquifer exemption boundary.	perimeter monitoring well ring or the Down-gradient Compliance Boundary wells. Comment #28 includes recommended alternative language under Part IV, Section D of the draft permit to replace that in Part II, Section D.5.	
12	12	II.E.2. The Permittee shall follow these procedures while conducting the formation testing described in Table 6:  a. Determination of Aquifer Potentiometric Surfaces i. Once the potentiometric surface has stabilized within each aquifer after well development, static potentiometric surface water levels shall be measured in every perimeter and non-injection interval monitoring well and a representative number of injection or production wells in every aquifer unit in the wellfield, including injection, production and monitoring wells.	Powertech requests modification of the permit condition to accommodate phased development of each ISR wellfield, in accordance with standard ISR industry practice and commitments in the permit application.	As described in comment #8, not every injection and production well would be installed during initial wellfield development. This change would also make this permit condition consistent with Table 6, which specifies water level measurement requirements "in all pump test wells" (as opposed to all wells), and page 56 of the Fact Sheet, which indicates that "static potentiometric levels must be measured in every pump test well."
13	13	II.E.2. The Permittee shall follow these procedures while conducting the formation testing described in Table 6:  a. Determination of Aquifer Potentiometric Surfaces iv. Once the potentiometric surface has stabilized within each aquifer after the pump test, static potentiometric water levels shall be measured in every perimeter and non-injection interval monitoring well and a representative number of injection or production wells in every aquifer unit in the wellfield, including injection, production and monitoring wells, prior to the initiation of injection into the wellfield to determine if there have been any changes in water levels not attributable to changes in barometric pressure.	Powertech requests modification of the permit condition to accommodate phased development of each ISR wellfield, in accordance with standard ISR industry practice and commitments in the permit application.	As described in comment #8, not every injection and production well would be installed during initial wellfield development. This change would also make this permit condition consistent with Table 6, which specifies water level measurement requirements "in all pump test wells" (as opposed to all wells), and page 56 of the Fact Sheet, which indicates that "static potentiometric levels must be measured in every pump test well."



No.	Page	Recommende	d Alternative Language or Other	Explanation of Alternative(s)	Comment
			Modification		
14	II.E.2. The Permittee shall follow these procedures while conducting the formation testing described in Table 6:  b. Sampling and Analysis of Injection Interval and Noninjection Interval Monitoring Wells  i. After the construction and development of the Wellfield perimeter monitoring wells (and Downgradient Compliance Boundary Wells) completed within the injection interval and the monitoring wells completed in aquifers above and below (where applicable) the injection interval, the Permittee shall collect groundwater samples from each well according to the following procedures:  A) The Permittee shall use the Standard Operating Procedure for Low-Stress (Low Flow) / Minimal Drawdown Ground-Water Sample Collection purge at least three casing volumes prior to sample collection and measure the field parameters listed in Table 7 at the surface as fluid is pumped out of the well to determine when collection of a representative sample is			Powertech requests changing the monitoring well sampling requirements for consistency with standard ISR industry practice and NRC license requirements. Powertech also requests removal of "Downgradient Compliance Boundary Wells" based on the alternate solution to post-restoration groundwater monitoring provided in Attachment A-3.	The proposed requirement to use low-stress/low-flow sampling techniques for collecting water samples from monitoring wells is inconsistent with NRC license requirements. In Section 14.2.2 of the permit application, Powertech committed to establishing baseline water quality in all monitoring wells "according to NRC license requirements." Those requirements are found in Section 5.7.8.2 of the approved NRC license application (Exhibit 010) and include measuring the static water level (or shut-in pressure for flowing artesian wells), purging three casing volumes, and measuring field pH, specific conductance and temperature until each field parameter stabilizes within 10%. Typically, monitoring wells will have dedicated submersible pumps, which are not compatible with low-flow sampling techniques. In fact, NRC reviewed a recent licensee's low-flow sampling methodology and determined that it is not
		possible.			appropriate for groundwater protection monitoring during ISR operations (Exhibit 011).
15	13		meters to be Monitored and	Powertech requests changing	As described in the previous comment, the NRC
		1	ia to Meet before Sample Collection	the stabilization parameters	license requires analysis of three field
		Parameter	Stabilization Criteria	and criteria for consistency	parameters (pH, specific conductance and
		pH	± 0.1 10% pH units	with standard ISR industry	temperature) during monitor well sampling. The
		Specific	± 310% μS/cm	practice and NRC license	approved NRC license application also specifies a
		conductance		requirements.	stability criterion of 10% for each of these
		Temperature	± 10% °C		constituents. For consistency with the NRC
		Oxidation-	±10 millivolts		license, Powertech suggests changing Table 7 to
		reduction			list these three constituents along with the 10% stabilization criterion for each.
		potential			stabilization criterion for each.
		Turbidity	± 10 % NTUs when turbidity is greater than 10 NTUs		Analysis of oxidation-reduction potential (ORP), turbidity and dissolved oxygen are not included



No.	Page			Explanation of Alternative(s)	Comment
		Modification	····		
		Dissolved oxygen ± 0.3 milligra	ams per liter		in the NRC license requirements. Powertech
					requests omitting these constituents from
					Table 7 for that reason and since these
					constituents are not common indicator
					parameters for the relatively deep, bedrock
					aquifers that will be monitored. For example, the
					EPA guidance document cited under Part II, Sec.
					E.2.b.i.A indicates that "Oxidation-reduction
					potential may not always be an appropriate
					stabilization parameter." Similarly, Appelo and
					Postma 2004 (Exhibit 039 at 16) state that "Eh
					measurements only give a qualitative indication
					of redox conditions and should be made as
					sloppy as possible, so you will not be tempted to
					relate then to anything qualitative afterwards."
					Similarly, dissolved oxygen measurements,
					particularly at low levels, are difficult to measure
					and to interpret. Due to the potential for
					ambient (atmospheric) contamination, no
					conclusions can reliably be drawn from dissolved
					oxygen measurements under typical field
					conditions. ORP, turbidity and dissolved oxygen
					are appropriate for surface water or shallow
					groundwater sampling where the water would
					be expected to have seasonal variation in
					turbidity levels and varying dissolved oxygen and
					ORP concentrations. They are not appropriate
					for deep bedrock aquifers where oxygen is
					absent and turbidity is only related to well
					development and does not affect dissolved
					constituent concentrations.
16	14-	Table 8. Baseline Water Quality Pa	rameter List	Powertech requests modifying	There is an inconsistency between the NRC
	15	Test Analyte/Parameter <sup>2</sup>	Units	the baseline water quality	license and draft permit in terms of the
		Physical Properti	es	parameter list for consistency	parameters sampled during baseline monitoring
		pH <sup>3</sup>	pH Units	with NRC license requirements.	in the perimeter monitoring wells, wells



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		Total Dissolved Solids (TDS)	mg/L		completed within the injection interval, and non-
		Specific Conductance <sup>3</sup>	μmhos/cm		injection interval monitoring wells. License
		Common Elemen	its and lons		Condition 11.3 of SUA-1600 (Exhibit 016)
		Total alkalinity (as Ca CO₃)	mg/L		requires Powertech to sample these wells for the
		Bicarbonate Alkalinity (as Ca	mg/L		parameters listed in Table 6.1-1 of the approved
		CO <sub>3</sub> )			NRC license application. Part II, Section E.2.b.iii
		Calcium	mg/L		would require Powertech to have samples from
		Carbonate Alkalinity (as Ca	mg/L		the same wells analyzed for a significantly
		CO <sub>3</sub> )			different set of parameters. Key differences
		Chloride, Cl	mg/L	_	include:
		Magnesium, Mg	mg/L	_	
		Nitrate, NO <sub>3</sub> - (as Nitrogen)	mg/L	_	1. Additional radiological parameters in
		Potassium, K	mg/L	_	Table 8, including gross gamma, lead-210,
		Silica, Si	mg/L		polonium-210 and thorium 230.
		Sodium, Na	mg/L	_	2. Table 6.1-1 in the approved NRC license
		Sulfate, SO <sub>4</sub>	mg/L	_	application specifies adjusted gross alpha
		<del>Total</del> Dissolve		_	(excluding activity from radon and uranium),
		Aluminum, Al	mg/L	_	but Table 8 does not.
		Antimony, Sb	mg/L	_	3. Additional metals and trace elements in
		Arsenic, As	mg/L	4	Table 8, including aluminum, antimony,
		Barium, Ba	mg/L	-	beryllium, strontium, thallium and thorium.
		Beryllium, Be	mg/L	4	4. Total metals in Table 8 vs. dissolved metals
		Boron, B	mg/L	4	in Table 6.1-1 of the approved NRC license
		Cadmium, Cd	mg/L	-	application.
		Chromium, Cr	mg/L	4	5. The addition of silica in Table 8.
		Copper, Cu	mg/L	4	
		Fluoride, F	mg/L	-	Since these wells typically would be within the
		Iron, Fe	mg/L	-	exempted aquifer, Powertech questions the
		Lead, Pb	mg/L	-	need to significantly expand the list of
		Manganese, Mn	mg/L	-	parameters beyond what was approved by NRC,
		Mercury, Hg	mg/L	-	especially since that list was taken directly from
		Molybdenum, Mo	mg/L	-	
		Nickel, Ni	mg/L	-	NRC guidance (NUREG-1569, Exhibit 012) and
		Selenium, Se	mg/L	-	reflects constituents typically affected by ISR
		Silver, Ag Strontium, Sr	mg/L	-	operations. The Table 8 comments below
		Thallium, TI	mg/L	-	provide specific justification for excluding the
		-+++ <del>4111\\fili,- - </del>	mg/L	J	extra radiological parameters, metals/trace



No.	Page	Recommended Alternative L Modification		Explanation of Alternative(s)	Comment
			 	1	described and allies from Table 6. Occording the
		Thorium, Th	mg/L	-	elements and silica from Table 8. Overall, the
		Uranium, U Vanadium, V	mg/L	-	addition of the extra parameters would slow
		Zinc, Zn	mg/L	-	sample turn-around time and cost millions of
		Radiological Paran	mg/L	-	dollars extra without providing any added
		Gross Alpha <sup>4</sup>	pCi/L	-	protection for USDWs beyond what is already
		Gross Beta	pCi/L	-	required by NRC license requirements.
		Gross Gamma	pCi/L	- 1	
		Lead 210	pGi/L	-	
		Polonium-210	pGi/L	-	
		Radium, Ra-226	pCi/L	-	
		Thorium-230	pGi/L	1	
		<sup>2</sup> Laboratory analysis only, except	<u> </u>		
		<sup>3</sup> Field and Laboratory	where maleatea.		
		•			
17	14-15	<sup>4</sup> Exicuding radon and uranium  See comment #16.		Powertech requests omitting gross gamma, lead-210, polonium-210, and thorium-230 from the baseline water quality parameter list for consistency with NRC license requirements.	It is appropriate to remove gross gamma, lead- 210, polonium-210, and thorium-230 from the list of radiological parameters required for baseline water quality analysis on the following basis:  1. They are not required by NRC license requirements (see Table 6.1-1 of the approved NRC license application, Exhibit 010).  2. They are not listed in NRC guidance for pre- operational baseline groundwater monitoring (see Table 2.7.3-1 and Sections 2.7.3 and 5.7.8.3 in NUREG-1569, Exhibit 012).  3. Thorium-230 is specifically evaluated in NUREG-1569, which determined that "after restoration, thorium in the ground water will not remain in solution because the chemistry of thorium causes it to precipitate and chemically react with the rock matrix."



No. F	Page	Recommended Alternative Language or Other Modification	Explanation of Alternative(s)	Comment
				<ul> <li>4. They have the longest turn-around times of all analytes (standard turn-around time is 20 business days, Exhibit 013).</li> <li>5. They account for most of the added cost of analysis but are unnecessary to monitor according to the federal agency with primary regulatory jurisdiction for uranium ISR projects in South Dakota (NRC).</li> </ul>
	14- 15	See comment #16.	Powertech requests omitting aluminum, antimony, beryllium, strontium, thallium, and thorium from the baseline water quality parameter list.	It is appropriate to remove the following metals and trace elements from the list of baseline water quality parameters: aluminum, antimony, beryllium, strontium, thallium and thorium.  These changes are requested on the following basis:  1. They are not required by NRC license requirements (see Table 6.1-1 of the approved NRC license application, Exhibit 010).  2. They are not listed in NRC guidance for preoperational baseline groundwater monitoring (see Table 2.7.3-1 and Sections 2.7.3 and 5.7.8.3 in NUREG-1569, Exhibit 012).  3. Aluminum, antimony, beryllium and thallium were below detection limits in all Fall River wells and all but one of the Chilson wells sampled during the site characterization baseline sampling (see Appendix N in the permit application).  4. Aluminum was specifically evaluated in NUREG-1569, which determined that "in situ leach operations are not expected to mobilize aluminum."  5. Thorium-232 (natural thorium) was below detection limits in all Fall River wells and all



No. Page	Recommended Alternative Language or Other Modification	Explanation of Alternative(s)	Comment
			Chilson wells sampled during the site characterization baseline sampling (see Appendix N in the permit application).  6. The State of South Dakota does not have a human health standard for strontium in ARSD 74:54:01 Groundwater Quality Standards. Strontium is not generally associated with uranium deposits.
19 14-15	See comment #16.	Powertech requests omitting silica from the baseline water quality parameter list.	It is appropriate to remove silica from the list of baseline water quality parameters on the following basis:  1. It is not required by NRC license requirements (see Table 6.1-1 of the approved NRC license application, Exhibit 010).  2. The only basis found within the Fact Sheet indicates that it is "included in case Powertech or the UIC Director decides reactive transport modeling is needed"  Although geochemical modeling may involve analysis of constituents other than those required for baseline characterization, such analysis would typically be limited to the restored aquifer and/or down-gradient wells, which would be the primary focus of the modeling efforts. Powertech could find no basis for requiring analysis of silica in all monitoring wells or for establishing compliance limits for silica based on the baseline sampling results.  3. Even in the context of reactive transport modeling, the benefits of having silica and aluminum data would be slight. The near neutral pH present in typical ISR lixiviants will do little to dissolve silicate minerals.



No. Page	Recommended Alternative Language or Other  Modification	Explanation of Alternative(s)	Comment
20 14-15	See comment #16.	Powertech requests modifying the baseline water quality parameter list to specify dissolved rather than total metals.	It is appropriate to analyze the dissolved fraction of metals rather than the total concentration during baseline water quality sampling on the following basis:  1. Dissolved metal analysis is required by NRC license requirements (see Table 6.1-1 of the approved NRC license application, Exhibit 010). Analyzing the same constituents for dissolved concentrations under the NRC license and total concentrations under the EPA permit would lead to confusion regarding establishing UCLs, groundwater restoration targets, etc.  2. The wells for which the baseline monitoring list would apply would be within the exempted aquifer, where NRC has primary regulatory authority for excursion monitoring, groundwater restoration, etc. Therefore, it is appropriate to use the NRC-approved constituent list.  3. Analytical results representing the soluble (mobile) metals are more appropriate than suspended (particulate) metals.  4. Dissolved analyses generally are preferred for most RCRA, CERCLA, and SDWA programs and consistent with permit requirements for UIC wells in other EPA regions and states.  5. MCLs for inorganic constituents in 40 CFR part 141 generally apply to the dissolved fraction of the constituent.  6. South Dakota human health standards for inorganic constituents except for mercury apply to the dissolved portion (ARSD 74:54:01:04).



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21	14- 15	See comment #16.	Powertech requests modifying the baseline water quality parameter list to specify adjusted gross alpha.	It is appropriate to analyze for adjusted gross alpha (excluding activity from radon and uranium) in the baseline samples on the following basis:  1. Table 6.1-1 in the approved NRC license application specifies adjusted gross alpha.  2. The gross alpha MCL in 40 CFR § 141.66 is for adjusted gross alpha (excluding radon and uranium).
22	15	II.F. Wellfield Pump Test Requirements  3. The Permittee shall conduct the wellfield pump tests with sufficient iterations and using pumping wells in as many locations within the wellfield as necessary to create drawdown in each injection interval perimeter monitoring well.	Powertech requests modification of Section 5.4 of the Fact Sheet for consistency with the draft permit and permit application. No change is requested to the draft permit condition.	Section 5.4 of the Fact Sheet states that "The pump test duration must be sufficient to create a suitable response in the injection interval perimeter monitoring well ring, a minimum drawdown of 1 foot." This is not specified in the draft permit provision, which states that that the wellfield pump tests should be conducted "as necessary to create drawdown in each injection interval perimeter monitoring well." It is also not consistent with the application, which indicates that the minimum drawdown would "typically" be 1 foot but does not commit to creating 1 foot of drawdown in every perimeter monitoring well. There may be instances where a pumping test produces a clear response in a perimeter monitoring well, but due to distance from the pumping well or other considerations the response is not more than 1 foot.
23	15-	II.G. Additional Requirements to Obtain Authorization	Powertech proposes to	Please refer to Attachment A-5 for a proposed
	16	to Inject for Burdock Wellfields 6, 7 and 8	conduct geochemical modeling	alternate solution to column testing and
		1. Because the Chilson Sandstone down-gradient from	using site-specific data rather	Attachment A-3 for explanation of geochemical
		Burdock Wellfields 6, 7 and 8 has been partially oxidized	than column testing to	modeling proposed in place of laboratory bench-
		by native groundwater, the Permittee shall evaluate the	demonstrate that no ISR	scale testing to demonstrate that contaminants
		capacity of the down-gradient Chilson Sandstone to	contaminants will cause a	will not cross the down-gradient aquifer
		remove residual contamination from restored wellfield	violation of MCLs or otherwise adversely affect human health	exemption boundary and cause a violation of any



Table 1. Draft Class III Area Permit Specific Comments and Recommended Permit Language Revisions (cont.)

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		groundwater as it travels down-gradient toward the	outside of the exempted	primary MCLs or otherwise adversely affect the
		aquifer exemption boundary.	aquifer for Burdock Wellfields	health of persons.
		2. To fulfill this requirement the Permittee shall:	6, 7 and 8. Attachment A-3	
		a. Collect a minimum of two (2) cores per wellfield	provides explanation of the	In addition to the justification provided in
		through the proposed injection interval while drilling	relative advantages of	Attachment A-3, Powertech asserts that
		the down-gradient perimeter monitoring wells ring	geochemical modeling to	geochemical modeling should be used rather
		wells or the Down-gradient Compliance Boundary	column testing.	than column testing or other laboratory-scale
		Wells- Conduct geochemical modeling using site-specific		bench testing to evaluate the potential impact of
		data to demonstrate that contaminants will not cross		the partially oxidized groundwater down-
		the down-gradient aquifer exemption boundary and		gradient from Burdock Wellfields 6, 7 and 8 for
		cause a violation of any primary MCLs or otherwise		the following reasons:
		adversely affect the health of persons.		1. EPA appears to be focused exclusively on
		b. Core shall be recovered and preserved in a manner to		the attenuation capacity down-gradient of
		prevent further oxidation so as to be representative of		the wellfield, whereas the key for successful
		in-situ-geochemical conditions. Conduct column testing,		groundwater restoration is to demonstrate
		batch sorption testing, or other approved laboratory or		the aquifer's capacity to maintain stability
		field testing method to provide site-specific inputs into		within the wellfield to prevent uranium and
		the geochemical modeling, as specified in Part IV,		other constituents from remobilizing. As
		Section D.1.a.		described in Attachment A-3, EPA has
		c. Compile vertical composite samples from single cores		concluded that geochemical modeling can
		and conduct at least two laboratory bench-scale column		be used to provide a "defensible
		tests per wellfield on the composite samples. The two		demonstration" that these criteria are met.
		column tests shall be conducted using the following		Powertech is not aware of column testing
		leachates: Submit geochemical modeling results to the		being used on any ISR projects to make this
		Director demonstrating that no ISR contaminants will		demonstration.
		cross the down-gradient aquifer exemption boundary		2. Unlike column testing, geochemical
		and cause a violation of any primary MCLs or otherwise		modeling has the ability to evaluate how
		adversely affect the health of persons.		much oxygen will remain in the wellfield
		i. One column test shall be conducted using unrestored		following groundwater restoration. As
		wellfield groundwater taken from a wellfield in which		described on p. 197 of the Dewey-Burdock
		uranium recovery has been completed, but before		Safety Evaluation Report (SER, Exhibit 014 at
		groundwater restoration has begun, and		197):
		ii. The second column test shall be conducted using		
		restored wellfield groundwater.		In assessing the potential for
				groundwater restoration, the staff



Table 1. Draft Class III Area Permit Specific Comments and Recommended Permit Language Revisions (cont.)

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		d. The column testing fluids shall be analyzed for the		reviewed a geochemical modeling report
		analytes in Table 8 before and after recovery from the		on the Dewey-Burdock site prepared by
		column so that changes in analyzed constituent		the USGS, under contract by the USEPA
		concentrations may be determined.		(Johnson, R. H., 2011). In its published
		e. After the tests in Part II, Sections G.1.c.i and G.1.c.ii		work to date, USGS determined that the
		have been completed, a second round of tests shall be		amount of oxygen remaining in the
		run on these same columns using groundwater		aquifer (production zone) after
		collected from up-gradient perimeter monitoring wells		restoration is a key factor in stability. If
		to determine if any constituents adsorbed or		some oxygen remains in the production
		precipitated on the column matrix during the Part II,		zone, "some uranium is found in the
		Sections G. 1.c.i and G. 1.c.ii column tests are released		groundwater." If no dissolved oxygen
		into solution by the up-gradient groundwater leachate.		remains then "uranium is not found in
		The up-gradient groundwater samples shall be analyzed		solution."
		for constituents in Table 8 before and after recovery		
		from the column test to determine if there is a		3. Unlike column testing, geochemical
		statistically significant increase in analyzed constituent		modeling has the ability to evaluate the
		concentrations after leaching through the column.		potential impact of reductant addition
		f. If the Part II, Sections G.1.c.i and G.1.c.ii column test		during groundwater restoration. Although
		leachates do not demonstrate an adequate decrease in		Powertech's NRC license does not currently
		ISR-contaminant-concentrations after passing through		authorize reductant addition, the license
		the columns or the up-gradient perimeter monitoring		could be amended if needed to permit
		well-groundwater tests show an increase in		injection of sodium sulfide or another
		contaminant levels after passing through the columns,		suitable reductant to deplete any oxygen
		then the Permittee shall submit a groundwater		remaining after groundwater restoration.
		treatment plan to the Director describing measures for		4. Unlike column testing, geochemical
		preventing ISR contaminants from crossing the down-		modeling based on site-specific data has th
		gradient aquifer exemption boundary. The plan may		ability to assess how much reducing or
		include geochemical modeling results demonstrating		attenuation capacity remains down-gradier
		that no ISR contaminants will cross the down-gradient		from these wellfields. The fact that the
		aquifer exemption boundary. The geochemical model		uranium roll fronts have not migrated
		should be calibrated with laboratory and/or field data.		further down-gradient indicates that
		3. If, during the wellfield pump tests using a pumping		reducing capacity still exists.
		rate simulating production and restoration in Burdock		
		Wellfields 6, 7 or 8, the Chilson aquifer potentiometric		
		surface is drawn down to the point where the proposed		



No.	Page	Recommended Alternative Language or Other Modification	Explanation of Alternative(s)	Comment
		injection interval becomes less than fully saturated, the Permittee shall develop a 3-D unsaturated groundwater flow model for the area where less than fully saturated conditions are anticipated.		
24	17	II.H. Injection Authorization Data Package Reports  2. Each Injection Authorization Data Package Report shall contain a description of all logging and testing procedures required under Part II, Sections B through F (Sections B through G for Burdock Wellfields 6, 7 and 8) and the results of such logs and tests. In summary, each Injection Authorization Data Package Report shall contain the following:  o. Estimation of wellfield maximum injection pressure calculated using the equation in Part V, Section F of this Permit and results from wellfield delineation drilling and logging for the purpose of selecting well casing and piping that meet requirements under Part VIII, Sections  E.2.c. and E.3.c. E.1.	Powertech requests changing the reference for maximum injection pressure to Part VIII, Section E.1.	Part V, Section F is referenced for the equation for the maximum injection pressure; however, that section contains the fracture pressure equation but not the maximum injection pressure equation.
25	19	II.I.3. Information to Submit to the Director to Obtain Approval of the Proposed Exemption of Inyan Kara Aquifers within the Proposed Aquifer Exemption Boundary around Burdock Wellfields 6 and 7  If the Permittee has not demonstrated to the Director that Well 16 located in NWSE Section 1 T7S R1E has been plugged and abandoned does not currently serve as a source of drinking water before issuance of the Final Class III Area Permit, the Permittee shall submit the following information to the Director for proposing exemption of the Inyan Kara aquifer within the proposed exemption boundary:  a. Injection Authorization Data Package Reports including all the information under Part II, Sections B through G and Section I. This information will serve as additional analysis of the amenability of the injection	Powertech requests that the permit provision be modified for consistency with 40 CFR § 146.4(a).	Powertech disagrees with EPA's conclusion that Well 16 must be plugged and abandoned in order to demonstrate that it is not a drinking water well. Apparently, EPA's conclusion is based on the fact that this well is considered a domestic well and the State of South Dakota does not differentiate between stock water and drinking water uses for domestic wells. There are several problems with this line of reasoning:  1. EPA is overreaching its regulatory authority by declaring that the only way to determine that Well 16 does not currently serve as a source of drinking water, as required by 40 CFR § 146.4(a), is by plugging the well. Proof that the well does not currently serve as a source of drinking water includes the following (Exhibit 032 at 5):



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	interval to the in-situ method for uranium recovery as required under § 144.7(c)(1). b. A demonstration that Well 16 located in NWSE Section 1 T7S R1E has been plugged and abandoned does not currently serve as a source of drinking water.		a. The landowner has signed an agreement that the well cannot be used for drinking water. b. The well is disconnected from any plumbing that would allow it to be used in a residence or otherwise as a drinking water source. c. The well is controlled by lease agreements that give Powertech clear control over the use of the well. d. The well is not accessible by the public. The wellhead is contained within an underground vault. e. Powertech has already provided a replacement source of drinking water for the residence (delivered water).  2. Powertech committed in its Class III permit application and approved NRC license application to provide a replacement water source for any well removed from private use. Powertech is bound by this commitment to provide an alternate drinking water source for the residence formerly served by Well 16 for the duration of the project, which surpasses the regulatory requirement of demonstrating that the well does not currently serve as a drinking water source.  3. Table 17.8 in the Class III permit application demonstrates that Well 16 is unfit for human consumption on the basis that it exceeds MCLs for gross alpha and radium-



No.	Page	Recommended Alternative Language or Other Modification	Explanation of Alternative(s)	Comment
26	21	Modify or provide additional explanation as to the	Powertech requests	Table 9 specifies that the Lower Fall River step
20	21	possible step rate test locations for the Dewey area	modification of Figure 4 or	rate test should be on the perimeter monitoring
		depicted on Figure 4.	additional clarification for	well ring for Dewey Wellfield 1 but outside of the
		depicted on rigure 4.	consistency with Table 9.	perimeter monitoring well ring for Dewey
			consistency with ruble 3.	Wellfields 2 and 4. Table 9 similarly specifies that
				the Lower or Middle Chilson test should be on
				the perimeter monitoring well ring for Dewey
				Wellfield 2 but outside of the perimeter
				monitoring well ring for Dewey Wellfields 1 and
				4. In contrast, Figure 4 shows two possible test
				locations that both coincide with two different
				perimeter monitoring rings (1a coincides with
				Dewey Wellfields 1, 2 and 4, and 1b coincides
				with Dewey Wellfields 1 and 2).
27	23-	PART IV. DOWN-GRADIENT COMPLIANCE BOUNDARY	Please refer to Attachment A-3	Attachment A-3 includes comments regarding
	28	BASELINE-MONITORING	for a proposed alternate	the proposed post-restoration groundwater
		AND-POST-RESTORATION MONITORING PLAN	solution to post-restoration	monitoring requirements.
		GEOCHEMICAL MODELING REQUIREMENTS	groundwater monitoring. In	
		A. Down-gradient Compliance Boundary Post-	the event that post-restoration	
		Restoration Monitoring Plan  8. The Post-Restoration Monitoring Plan Shall Meet	monitoring is required, please refer to Attachment A-2 for a	
		the Following Requirements:	proposed alternate solution for	
		C. Determination of Baseline Constituent	locating Down-Gradient	
		Concentrations to be used as Permit Limits for Post-	Compliance Boundary	
		Restoration Monitoring Wells	Monitoring Wells and	
		~ -	Attachment A-4 for a proposed	
			alternate solution to	
			establishing initial baseline	
			values and updating baseline	
			values for Down-Gradient	
			Compliance Boundary	
			Monitoring Wells.	
28	28	IV.AD. Laboratory Column Testing Geochemical	Please refer to Attachment A-5	Attachment A-5 includes comments regarding
		Modeling to Verify Attenuation Capability of Down-	for a proposed alternate	proposed column testing requirements.
		gradient Injection Zone Aquifer	solution to column testing,	



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	1. Once wellfield restoration and stability monitoring	Attachment A-3 for a proposed	
	haves been completed in a wellfield and restored	alternate solution to post-	
	wellfield groundwater is available for use in the	restoration groundwater	
	following laboratory tests, the Permittee shall use the	monitoring, and Attachment A-	
	injection zone core samples collected as required under	1 for a proposed alternate	
	Part II, Section D.5 to conduct columns tests according	solution to collecting core	
	to the following specifications conduct geochemical	samples during wellfield	
	modeling using site-specific data to demonstrate that	development. Powertech	
	contaminants will not cross the down-gradient aquifer	proposes to conduct	
	exemption boundary and cause a violation of any	geochemical modeling using	
	primary MCLs or otherwise adversely affect the health	site-specific data rather than	
	of persons:	column testing to demonstrate	
	a. Compile vertical composite samples from single cores	that no ISR contaminants will	
	and conduct at least two laboratory bench-scale column	cause a violation of MCLs or	
	tests per wellfield on the composite samples.	otherwise adversely affect	
	b. The two column tests shall be conducted using the	human health outside of the	
	following leachates:	exempted aquifer.	
	i. One column test shall be conducted using		
	unrestored wellfield groundwater taken from a		
	wellfield in which uranium recovery has been		
	initiated, but before groundwater restoration has		
	begun, and		
	ii. The second column test shall be conducted using		
	restored wellfield groundwater.		
	c. The column testing fluids shall be analyzed for the		
	analytes in Table 8 before and after recovery from the		
	column so that changes in analyzed constituent		
	concentrations may be determined.		
	d. After the tests in Part IV, Sections D.1.b.i and D.1.b.ii		
	have been completed, a second round of tests shall be		
	run on these same columns using groundwater		
	collected from up-gradient perimeter monitoring wells		
	to determine if any constituents adsorbed or		
	precipitated on the column matrix during the Part IV,		
	Sections D.1.b.i and D.1.b.ii column tests are released		



lo. Page	Recommended Alternative Language or Other  Modification	Explanation of Alternative(s)	Comment
	into solution by the up-gradient-groundwater leachate.		
	The up-gradient groundwater samples shall be analyzed		
	for constituents in Table 8 before and after recovery		
	from the column test to determine if there is a		
	statistically significant increase in analyzed constituent		
	concentrations after leaching through the column.		
	a. Geochemical modeling shall evaluate the following:		
	i. Demonstration of the restored aquifer's capacity		
	to maintain stability, considering the long-term		
	influence of up-gradient groundwater.		
	ii. Assessment of the natural capacity of the down-		
	gradient portion of the exempted aquifer to		
	attenuate contaminant concentrations.		
	iii. Evaluation of any localized, elevated		
	concentrations above the restoration criteria		
	remaining in the production zone following		
	restoration.		
	be. If the Part IV, Sections D.1.b.i and D.1.b.ii column		
	test leachates show an insufficient decrease in ISR		
	contaminant concentrations after passing through the		
	columns or the up-gradient perimeter monitoring well		
	groundwater tests show an increase in contaminant		
	levels after passing through the columns, then tThe		
	Permittee shall submit a groundwater treatment		
	Closure PPlan to the Director for approval describing		
	the geochemical modeling results measures for		
	preventing ISR contaminants from crossing the down-		
	gradient aquifer exemption boundary. The plan shall		
	include geochemical modeling results demonstrateing		
	that no ISR contaminants will cross the down-gradient		
	aquifer exemption boundary and cause a violation of		
	any primary MCLs or otherwise adversely affect the		
	health of persons. The geochemical model shall be		
	calibrated with laboratory and/or field site-specific		
	data.		



No.	Page	Recommended Alternati		Explanation of Alternative(s)	Comment
29	29	Figure 5. Typical Well Constru WELL SCREEN (IF USED) GRAVEL PACK (IF USED) SAND TRAP (IF USED) CHECK VALVE (IF USED)	uction Design	Powertech suggests renaming Figure 5 to include "typical" in the title and adding "(if used)" to the well screen, gravel pack, sand trap and check valve labels on the figure for consistency with the Class III permit application.	Powertech is concerned that the well construction standards depicted in Figure 5 may be construed as requiring a well screen and gravel pack for all injection, production, and monitoring wells. This is inconsistent with Section 11.2 of the permit application, which specifies that the well screen assembly and filter sand may or may not be used. It is also inconsistent with Section 7.3 of the Fact Sheet, which indicates that "The use of filter pack is optional." Figure 11.1 of the permit application depicted the "typical" well construction design, whereas Figure 5 in the draft permit is labeled "Well Construction Design." Adding "typical" to the figure title would make it consistent with the title blocks in Figures 6 and 7 in the draft permit.
		Injection and production well a. Meet or exceed the specific F480 and NSF Standard 14 for including PVC;	casing shall: cations of ASTM Standard	clarification in the draft permit condition that PVC is suitable for use.	"thermoplastic" is the only description in the permit condition.
31	33	V.E.3. Injection Piping Requir The injection or production pi a. meet or exceed the specific D2239 3350 and NSF Standard b. have no greater than SDR 1 c. have a pressure rating that maximum allowable injection  Table 12. Injection/Production SDR 11  Proposed Injection/Production Pipe Diameter (inches)  1.0	pe shall: cations of ASTM Standard \$ 14 for polyethylene pipe, 1, and exceeds the highest pressure for the wellfield.	Powertech requests removing "production pipe" from regulation under the Class III permit for the reasons provided herein.	It is not appropriate to regulate "production pipe" under the Class III permit for the following reasons:  1. Production pipe is defined on page 82 of the Fact Sheet as the pipe within the well casing. For production wells, this pipe is used to convey lixiviant from the well pump to the surface and is not associated with injection. If a leak were to develop in this pipe, it would be contained within the well casing such that no fluids would escape from the well.  2. Although production wells may be converted to injection wells, conversion



	Page	Recommended Alterna	tive Language or Other ication	Explanation of Alternative(s)	Comment
		1.5	0.136		would involve removing the submersible pump and production pipe and installing injection tubing. Therefore, production pipe would never be associated with an injection well.  3. As shown in Figure 7, the downhole production pipe would typically be 2-inch diameter, which is not listed in Table 12. Therefore, Table 12 does not appear to consider the production pipe specified by Powertech (i.e., Figure 7 in the draft permit, which was taken from the permit application, shows 2-inch downhole pipe in
32 3	33	See comment #31.		Powertech requests changing the ASTM standard and removing the NSF standard for injection pipe requirements on the basis that the incorrect ASTM standard is cited and NSF 14 is applicable to potable water systems.	production wells).  The ASTM standard should be modified and the NSF standard removed for the following reasons:  1. ASTM D2239 is for controlled inside diameter (SIDR) pipe, whereas Powertech indicated that SDR pipe would be used (Table 12 also lists "SDR 11" in the title).  2. ASTM D2239 excludes commonly used polyethylene compounds including PE3406 and PE3408. If an ASTM standard must be specified, Powertech suggests using ASTM D3350.  3. NSF 14 includes requirements to protect public health (generally) and potable water systems (specifically). As long as the injection piping meets the dimension and pressure rating requirements listed under Part V, Sections E.3.b and E.3.c, there should not be a requirement to consider the potential human health impacts from the piping material, since there would be no nexus for human consumption.



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33	33	V.E.4. Well Cementing Requirements  a. The Permittee shall isolate all USDWs by placing cement/bentonite grout between the outermost casing and the well bore from top of well to top of well screen.  b. The Permittee shall use cement/bentonite grout: i. Of a quantity and quality to withstand the maximum operating pressure; and ii. Which is resistant to deterioration from formation and injection fluids; and iii. In a quantity no less than 120% of the calculated volume necessary to fill the borehole-casing annulus from the top of the injection interval to the ground surface. c. With the casing in place, a cement/bentonite grout shall be pumped under pressure into the casing allowing the grout to circulate out the bottom of the casing and back up the casing annulus to the ground surface.	Powertech requests changing all instances of "cement" to "cement/bentonite grout" for internal consistency and for consistency with commitments in the permit application.	4. The sole purpose of injection tubing in the Class III injection wells is to allow for the introduction of lixiviant and oxygen into the well casing at the deepest location possible below the static level of fluid in the well casing. As oxygen solubility increases with depth in water, this is only to insure maximum dissolution of oxygen.  5. There is little or no pressure differential between the inside and outside of injection tubing, since it merely hangs within the water in the injection well, which either partially or fully fills the well casing with the injected fluid.  Part V, Sections E.4.a and E.4.b discuss the use of cement to seal the casing annulus, while Section E.4.c discusses use of cement/bentonite grout. It would be more appropriate to use "cement/bentonite grout" for internal consistency and for consistency with the permit application, which specifies that "Cement grout could contain adequate bentonite to maintain the cement in suspension in accordance with Halliburton cement tables." This change would also be consistent with Section 7.3 of the Fact Sheet, which specifies that "Powertech must install cement/bentonite grout"
34	34	V.H. Postponement of Construction	Recognizing that EPA's primary	The proposed requirements do not seem to
		1. If Tthe Permittee shall does not begin construction of	concern is that additional	consider that there are a number of permits and
		at least one of the proposed wellfields within one year	private drinking water wells	regulatory approvals needed prior to



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	of the Effective Date of the Permit, the Permittee shall present an annual Area of Review (AOR) update to EPA until construction commences. The AOR update shall include identifying the location and screened interval of any new domestic wells within 2 kilometers (1.2 miles) of the potential wellfield area, as measured from the perimeter monitoring well ring.	could be constructed in the project vicinity prior to operations, Powertech proposes to replace the requirement to commence construction within a specified timeline with a requirement to present an annual Area of Review (AOR) update to EPA until construction commences.	construction, including State of South Dakota hearings and additional Section 106 NHPA consultation required under the NRC license. Additionally, economic factors outside of Powertech's control may contribute to a delay in the onset of construction.
35 35	V.I.1. Demonstration that Manifold Monitoring Is Equivalent to Individual Well Monitoring a. In order for the Permittee to use manifold monitoring rather than individual well monitoring and use the header house pressure gauge as the point of compliance for monitoring injection pressure, the Permittee shall demonstrate that manifold monitoring is comparable to individual well monitoring. b. The Permittee shall conduct a bounding analysis demonstration for each header house that manifold monitoring is comparable to individual well monitoring using the maximum anticipated carbon dioxide and oxygen injection rates demonstrate that the injection pressure measured at the header house pressure measured at the wellhead of each well connected to the header house. c. A demonstration is valid as long as adjustments stay within the range of the bounding analysis until adjustments are made to the carbon dioxide and oxygen feed lines at the header house, which are	Powertech proposes to conduct a bounding analysis demonstration for each header house that manifold monitoring is comparable to individual well monitoring using the maximum anticipated carbon dioxide and oxygen injection rates. As long as adjustments stay within the range of the bounding analysis, no repeat demonstration would be required. The bounding analysis would be provided to EPA within the next Quarterly Monitoring Report.	Part V, Section I.1 of the Draft Class III Area Permit would require Powertech repeat the demonstration that manifold monitoring is comparable to individual well monitoring after any adjustments to the carbon dioxide or oxygen feed lines at the header house. Since minor adjustments in the gas flow rates may be made routinely, this would require significant time and expense to retest the pressure at each well after minor adjustments. Further, Powertech does not anticipate a significant impact on the injection pressure based on the gaseous flow rates, since the gases would be dissolved in the lixiviant.



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36	35	d. If, after the initial demonstration, any adjustments are made to either of these feed lines, another demonstration shall be performed.  e. The bounding analysis shall be provided to EPA within the next A record of injection pressures measured at the header houses and at the wellheads shall be provided with the Quarterly Monitoring Report as required under Part IX, Section F.8.  V.I.2. The installation of following additional equipment is required for manifold monitoring:  e. injection manifolds (as shown in Figures 8 and 9) equipped with:  iv. In the Burdock Central Processing Plant, and the Dewey Satellite Facility or another representative sampling or measurement location:  A) a sampling port in the injectate trunkline to collect representative samples of the injectate for each wellfield;  B) instrumentation to continuously monitor and measure injectate and production flow rate for the daily recording of the injection and production flow rates for each wellfield; and  C) instrumentation to continuously monitor and measure injectate and production volumes for the monthly recording of the injection and production volumes for the monthly recording of the injection and production volumes for each wellfield.	The change is requested in order to provide flexibility concerning the measurement and monitoring locations for individual wellfields and for consistency with the NRC license and standard ISR industry practice.	The draft permit condition would require "a sampling port in the injectate trunkline to collect representative samples of the injectate for <u>each wellfield</u> " within the Burdock Central Processing Plant and the Dewey Satellite Facility. Similarly, it could be construed to require the ability to measure the injectate and production flow rate "for each wellfield" within the processing facilities. This is inconsistent with the approved NRC license application, which indicates that "main trunklines" will connect the CPP and Satellite Facility to the wellfields (generally to groups of wellfields within the Dewey or Burdock area). Part V, Section J.2.a similarly describes "main trunk lines connecting the [processing facilities] to the wellfields."
37	37	V.I.3. Wellhead and Surface Equipment	Powertech requests removing Part V, Section I.3 or providing an explanation as to how the two groups of requirements differ.	Part V, Section I.3 appears to contain redundant requirements pertaining to equipment required for monitoring within each header house and processing facility with those in Part V, Section I.2.
38	40	VII.B. Requirement to Demonstrate and Maintain Mechanical Integrity 1. The Permittee is required to ensure each injection well and production well maintains mechanical integrity	Powertech requests modifying the permit condition to recognize that Authorization to Commence Injection would be	See also comment #8. The statement is made that the Authorization to Commence Injection "is issued by the Director for each well." This appears to be inconsistent with Part VIII, Section



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	at all times. Injection into a well that lack mechanical integrity is prohibited.  2. Before the Authorization to Commence Injection is issued by the Director for each wellfield, the Permittee shall demonstrate that each wellfield injection and production well installed during development of the Injection Authorization Data Package Report has mechanical integrity according to 40 CFR § 146.8. Prior to commencing operation of each injection and production well, the Permittee shall document that the well has mechanical integrity.	issued on a wellfield basis and not all injection and production wells would be installed prior to requesting Authorization to Commence Injection. See also comment #8.	C, which indicates that Authorization to Commence Injection will be issued on a wellfield basis rather than an individual well basis. Similarly, Part IX, Section F.3 describes how written Authorization to Commence Injection will be issued on a wellfield basis. As described in comment #8, not every injection and production well would be installed during initial wellfield development.
39 41	VII.G. Ongoing Demonstration of Mechanical Integrity 1. After initial demonstration of mechanical integrity required in Part VII, Section B.2, the Permittee shall demonstrate internal mechanical integrity of each injection well within five (5) years of the last successful mechanical integrity test even if the well is not active. The procedure and criteria for demonstrating internal mechanical integrity are found in Part VII, Section C.4. 2. Results of mechanical integrity tests shall be submitted to the Director with the next scheduled Quarterly Monitoring Report, unless the mechanical integrity test occurred within 45 days before the due date of the Quarterly Monitoring Report. In that case, the mechanical integrity test results shall be submitted with the following Quarterly Monitoring Report. 3. Failing to provide the EPA with a successful demonstration of mechanical integrity in a timely manner will be a violation of this permit. 4. Ongoing Demonstration of Internal Mechanical Integrity a. After the initial demonstration of internal mechanical integrity, all injection and production wells shall be field tested to demonstrate ongoing mechanical integrity of the well-casing.	Powertech requests combining the two sections as shown.	Part VII, Sections G.1 and G.4 appear to contain redundant requirements for ongoing demonstration of internal mechanical integrity.



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		b. The procedure and criteria for demonstrating internal mechanical integrity are found in Part VII, Section C.4.		
40	43	VIII.C. Requirements Prior to Commencing Injection in a Wellfield  1. General Requirements  The Permittee shall not commence injection until: d. Initial demonstration of mechanical integrity pursuant to 40 CFR §1-46.8 and Part VII, Section B.2 has been successful and documented; and	Typographical correction.	Powertech requests removing the space in "40 CFR §1 46.8."
41	43	VIII.C.2. Confirmation of Aquifer Baseline Potentiometric Surface  a. After the construction of all wellfield perimeter and non-injection interval monitoring wells and a representative number of injection or production injection, production and monitoring wells is completed and the static potentiometric surface for each aquifer has stabilized from well development activities and the wellfield pump tests, the static potentiometric water levels shall be measured in every well in the monitoring system prior to the initiation of injection into the wellfield to determine the degree to which the injection interval potentiometric surface recovered after the wellfield pump tests.	Powertech requests modifying the permit condition to recognize that not all injection and production wells would be installed during initial wellfield development. See also comment #8.	This condition appears to require construction of "all" injection and production wells within a wellfield prior to commencing injection in the wellfield. As described in comment #8, not every injection and production well would be installed during initial wellfield development.
42	44	VIII.E.5. MAIP Compliance Point  a. The Permittee shall use a pressure gauge located either at each wellhead or at the injection manifold at each header house as the compliance point at which the MAIP is demonstrated not to exceed the permit limit set according to Section E.3 of this Part.  b. The Permittee may use pressure gauges at the injection manifold only after verification that the header house pressure gauge is greater than or equal to the injection pressure measured at the wellhead of each injection well connected to the header house as	Powertech requests removing the redundant monitoring requirements.	Part VIII, Sec. E.5.c appears to contain redundant requirements for demonstrating that manifold monitoring is comparable to individual wellhead monitoring with those in Part V, Section I.1.



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		described under Part V, Section I.1 the following		
		section.		
		c. The Permittee shall conduct an initial injection		
		pressure calibration check to be performed as each		
		header house is brought online. The initial injection		
		pressure calibration check shall involve measuring the		
		injection pressure at each wellhead to verify that it is		
		not greater than the injection pressure measured at the		
		pressure gauge on the header house injection line. If		
		the injection pressure at any injection wellhead is		
		greater than the pressure measured at the header		
		house injection line pressure gauge, the pressure to the		
		individual injection well shall be adjusted so that the		
		injection pressure at the injection wellhead is equal to		
		or less than the injection pressure measured at the		
		header house injection trunkline pressure gauge.		
43	44	V.F.5. Hydraulic Control of Wellfield during	Powertech requests correcting	Reference is made to Table 14D, but that
		Groundwater Restoration	the reference from Table 14D	contains monitoring requirements during ISR
		c. The Permittee shall monitor the water levels in the	to Table 14F, which contains	operations rather than groundwater restoration.
		wellfield perimeter monitoring well ring in accordance	the monitoring requirements	
		with the requirements in Part IX, Section B.1.e, Table	during groundwater	
		14.FD and Part IX, Section C.	restoration.	
44	45	VIII.H. Injection Fluid Limitation	Powertech requests the	Recirculation is commonly used during
		2. During the groundwater restoration phase, the	flexibility to recirculate	groundwater restoration to homogenize the
		injectate will be limited to permeate from reverse	groundwater during	groundwater within the restored aquifer. As
		osmosis (RO) treatment of groundwater extracted from	groundwater restoration.	described in NUREG-1569 (Exhibit 012),
		the post-ISR wellfields, or clean makeup water from the	Powertech also requests the	"Ground-water recirculation is used to evenly
		Madison Limestone, or groundwater recirculated within	flexibility to inject a chemical	distribute water throughout the restored well
		the wellfield. Chemical reductant may be injected only	reductant after prior	field, to dilute any pockets of remaining
		after prior written authorization from the Director.	authorization from EPA.	contamination." It does not appear that the draft
				permit conditions would authorize injection of
				recirculation water during groundwater
				restoration. In addition, chemical reductants
				such as hydrogen sulfide, sodium sulfide or
				sodium bisulfide are commonly used to restore



Table 1. Draft Class III Area Permit Specific Comments and Recommended Permit Language Revisions (cont.)

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				reducing conditions and immobilize metals (Exhibit 012).
45	45	VIII.H. Injection Fluid Limitation  4. If the Permittee elects to pump groundwater from the down-gradient compliance boundary wells and decides to reinjection the pumped groundwater into another location within the exempted portion of the Inyan Kara aquifers, the Permittee shall submit an authorization by rule proposal to the Director.	Powertech requests removing this condition based on the justification provided in Attachment A-3. If postrestoration groundwater monitoring is required, Powertech requests the topographical error.	Powertech requests changing "decides to reinjection" to "decides to reinject."
46	46	IX.B. Monitoring Parameters, Frequency, Records and Reports  Monitoring parameters and frequency are specified in Section 1 below.  1. Monitoring Parameters and Frequency c. The injection and production flow rates shall be continuously monitored for each wellfield and shall be recorded daily from monitoring devices at the Burdock Central Processing Plant, and the Dewey Satellite Facility or another representative location. d. Monthly injection and production volumes shall be continuously monitored and recorded for each wellfield from monitoring performed at the Burdock Central Processing Plant, and the Dewey Satellite Facility or another representative location.	The changes are requested in order to provide flexibility concerning the measurement and monitoring locations for individual wellfields and for consistency with the NRC license and standard ISR industry practice. See also comment #36.	Powertech is concerned that these provisions may be construed as requiring measurement of injection and production flow rates and monthly flow volumes within the CPP and Satellite Facility for each wellfield.
47	46	IX.B.2. Determining Baseline Water Quality for Non-injection Interval Monitoring Wells  The Permittee shall determine baseline water quality permit limits for non-injection interval monitoring wells according to the requirements under Section 11.3  Establishment of Commission-Approved Background Water Quality in the NRC Source Material License.	As described in comment #16, Powertech requests modifying Table 8 for consistency with Table 6.1-1 of the approved NRC license application. Further, in accordance with Attachment A-6, Powertech asserts that the excursion corrective actions reviewed and approved by NRC are	License Condition 11.3 of SUA-1600 requires analyzing baseline samples for the parameters listed in Table 6.1-1 of the approved NRC license application. This appears to create an inconsistency, where baseline would be established for non-injection interval monitoring wells according to one set of parameters, but sampling for the parameters listed in Table 8 of the draft permit would be required to demonstrate remediation of a monitoring well



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			adequately protective of the	impacted by an excursion (Part IX, Section C.3.f).
			non-injection interval	It would also create an inconsistency within the
			monitoring wells without	draft permit, since Part II, Section E.2.b.iii would
			establishing baseline permit limits for these wells.	require analyzing baseline samples from non-
			illinits for these wells.	injection interval monitoring wells for Table 8 parameters.
				parameters.
				With regard to establishing baseline "permit
				limits" for non-injection interval monitoring
				wells, please refer to Attachment A-6. Other
				than alluvial monitoring wells, all non-injection
				interval monitoring wells would be completed
				within the exempted aquifer (i.e., within sub-
				units of the Fall River or Chilson aquifer).
				Requiring restoration to baseline within the
				exempted aquifer is inconsistent with what is
				required for the production zone and is not
				necessary to prevent contamination outside of the exempted aquifer, since Powertech would be
				required to cease injection or post additional
				financial assurance for remediation of the
				excursion in the event that an excursion is not
				corrected within 60 days.
48	46	IX.B.3. Down-gradient Compliance Boundary Baseline	As described in Attachment A-	Attachment A-4 includes comments regarding
		Monitoring	3, Powertech has proposed an	establishing initial baseline values and updating
		Baseline groundwater characterization sampling shall	alternate solution to post-	baseline values for post-restoration monitoring
		be performed <del>quarterly</del> on Down-gradient Compliance	restoration groundwater	wells.
		Boundary wells as designated in the approved wellfield	monitoring. In the event that	
		Post-Restoration Monitoring Plan beginning after well	that approach is not approved,	
		development through the end of wellfield restoration.	the proposed revisions are	
		At least four pre-operational baseline samples shall be	requested as explained in	
		collected at least 14 days apart prior to operation of the	Attachment A-4.	
		wellfield. Samples shall be collected annually from the		
		onset of operations through regulatory approval of		
		groundwater restoration. Groundwater samples shall		



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		be collected according to the procedures in Part II,		
		Section E.2.b. The samples shall be analyzed for the		
		baseline water quality parameters listed in Table 8 using		
		the analytical methods shown. Equivalent analytical		
		methods may be used after prior approval by the		
		Director.		
49	47-	Remove Table 14C.	Understanding that EPA's	The draft permit contains many duplicative
	49	Remove Table 14D.	primary concern is to be	monitoring requirements with those required by
	51-	Remove Table 14F.	provided with the results of the	NRC. This includes excursion monitoring (Tables
	57	Remove the following from Table 14H:	monitoring performed under	14C, 14D and 14F), stock and domestic well
	66	- Samples from operational monitoring stock wells	NRC license requirements,	monitoring (Table 14H) and sampling operational
		within permit area for chloride, total alkalinity, and	Powertech requests that EPA	monitoring wells (Table 14H, Table 16 and
		specific conductance	remove duplicative monitoring	Figures 10-14). Explicitly calling out each
		- Samples from the operational monitoring wells	requirements for monitoring	monitoring well, sampling frequency, etc. in the
		listed in Table 16 for baseline parameters (Table 8)	required by the NRC license.	Class III permit would require modifying the
		Remove Table 14J.	This includes excursion	permit in the event that a monitoring location is
		Remove Table 16.	monitoring (Tables 14C, 14D	changed or added. This would be unduly
		Remove Figures 10-14.	and 14F), stock and domestic	burdensome for monitoring performed under
			well monitoring (Table 14H)	NRC's jurisdiction. Powertech would be willing to
		IX.F. Reporting Requirements	and sampling operational	submit to EPA any groundwater monitoring
		10. Submittal of NRC Reports and Documents	monitoring wells (Table 14H,	results and applicable changes in the NRC license
		a. The Permittee shall submit, for informational	Table 16 and Figures 10-14).	monitoring requirements. Powertech requests
		purposes only and at the same time as provided to NRC,	The reporting requirements	adding a new Section 10 under the Part IX,
		the following information:	under Table 14H would require	Section F reporting requirements as shown.
		i. All groundwater sampling data.	Powertech to provide	
		ii. The semi-annual report required by NRC under	monitoring results to EPA in	
		License Condition 11.1B, which discusses the status	the quarterly reports, without	
		of wellfields in operation. The report includes the	the need to specify monitoring	
		progress of wellfields in restoration and restoration	locations, frequencies, or	
		progress, status of any long-term excursions, and a	parameters in the Class III	
		summary of MITs conducted during the reporting	permit. See also Attachment A-	
		period.	7 for additional justification for	
		iii. The groundwater quality data required by NRC	the removal of Table 14C.	
		under License Condition 11.3. This data includes the		
		background water quality for the ore zone, overlying		



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		aquifers,	underlying aquifers alluvial aquifer, and		
		perimete	r monitoring areas.		
		iv. Water	quality data from the annual samples		
		required	by NRC under License Condition 12.10 for		
		each don	nestic well within 2 km (1.25 miles) of the		
		boundary	of each wellfield as measured from the		
		perimete	r monitoring well rings.		
		v. Water	quality data from the quarterly samples		
		required	by NRC under License Condition 12.10 for		
		each stoc	k well within the permit area.		
		vi. Water	quality data from the quarterly samples		
		required	by Section 5.7.8.2 of the approved NRC		
		license ap	oplication for each operational monitoring		
		well.			
			eports submitted to NRC regarding		
			s, including initial reports, follow-up		
			progress reports and quarterly reports		
			under License Condition 11.1 that include		
		1	parameter concentrations, wells placed on		
			ed from excursion status, corrective actions		
			d the results for all wells that were on		
		<b></b>	status during the quarter.		
50	47		onitoring Parameters and Frequency	The changes are requested in	Powertech is concerned that these provisions
		A. CONTINI		order to provide flexibility	may be construed as requiring measurement of
		MONITOR	Injection Pressure (psig) at each header	concerning the measurement	injection and production flow rates and monthly
			house	and monitoring locations for	flow volumes within the CPP and Satellite Facility
			Injection Rate (gpm) for each wellfield at	individual wellfields and for	for each wellfield.
			injection trunkline at the Burdock	consistency with the NRC	
			Central Processing , and the Dewey	license and standard ISR	
			Satellite Facility or another	industry practice. See also	
			representative location	comment #36. Alternately, the	
			Production rate (gpm) for each wellfield	location where monitoring	
			at production trunkline at the Burdock	would occur could be removed	
			Central Processing Plant, and the Dewey	for consistency with Table 14E.	



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51	48	Satellite Facility or another representative location Injection volume (gallons) for each wellfield at injection trunkline at the Burdock Central Processing Plant, and the Dewey Satellite Facility or another representative location Production volume (gallons) for each wellfield at production trunkline at the Burdock Central Processing Plant, and the Dewey Satellite Facility or another representative location  Table 14. Monitoring Parameters and Frequency F. 60 DAY INTERVAL EXCURSION MONITORING DURING GROUNDWATER RESTORATION AND STABILITY MONITORING	As described in comment #49, Powertech requests removal of Table 14F, since it contains monitoring requirements under NRC regulatory jurisdiction. In the event that the table is not removed, Powertech requests modification of the table title for consistency with NRC license requirements.	The proposed requirement to conduct excursion monitoring during the stability monitoring period is inconsistent with NRC license requirements. Section 6.1.8.1 of the approved NRC license application indicates that excursion monitoring will occur during active restoration, which does not include the stability monitoring period. Since the groundwater would have been restored and no injection would occur into the wellfield during stability monitoring, there is no nexus for an excursion to occur. The current language is also inconsistent with Section 9.2 (page 93) of the Fact Sheet, which indicates that "Groundwater level measurements must be recorded every 60 days during groundwater restoration" (with no mention of stability monitoring).
52	48	Table 14. Monitoring Parameters and Frequency G. 60 DAY INTERVAL POST-RESTORATION GROUNDWATER MONITORING	Powertech requests removal of Table 14G on the basis of the proposed alternate solution to post-restoration monitoring in Attachment A-3. In the event that post-restoration	The table indicates that water levels should be measured in non-injection interval monitoring wells every 60 days during post-restoration monitoring. This is inconsistent with Part IX, Section E.3, which indicates that this monitoring can end when it is demonstrated that the down-



Table 1. Draft Class III Area Permit Specific Comments and Recommended Permit Language Revisions (cont.)

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		Modification			
		OBSERVE AND RECORD	Wellfield perimeter monitoring well water levels (until a down-gradient flow pattern has been reestablished) Wellfield non-injection interval monitoring well water levels (until a down-gradient flow pattern has been reestablished)	monitoring is required, Powertech requests modification of the non- injection interval monitoring well water level monitoring requirement to every 6 months for internal consistency within	gradient flow pattern has been reestablished. Similarly, Part IX, Section E.2 implies that perimeter monitoring well water level measurement can be stopped when the down- gradient flow pattern is reestablished.  The table also indicates that during post-
		ANALYZE	Water samples from each wellfield non- injection interval monitoring well for baseline water quality parameters listed in Table 8.	the document. Please see comment #54. Powertech also requests modification of the water level monitoring	restoration monitoring, water samples should be collected from each non-injection interval monitoring well every 60 days. This does not appear to be consistent with Part IX, Section E.4,
		REPORT	Next scheduled Quarterly Report	requirements for internal consistency with the draft permit. Please refer to Attachment A-9 for a proposed alternate solution to monitoring non-injection interval monitoring wells during post-restoration groundwater monitoring.	which specifies a 6-month sampling frequency for non-injection interval monitoring wells during post-restoration monitoring. No mention could be found in the Fact Sheet for an explanation of either the 60-day or 6-month sampling interval for non-injection interval monitoring wells.
53	48		onitoring Parameters and Frequency	As described in comment #49,	The table specifies that samples from
		H. QUARTI ANALYZE	Samples from operational monitoring stock wells within permit area for chloride, total alkalinity, and specific conductance Samples from the operational monitoring wells listed in Table 16 for baseline parameters as specified in the NRC license (Table 8) Samples from down-gradient wellfield perimeter monitoring well ring wells, Non-injection Interval Monitoring wells and Down-gradient Compliance Boundary Determination Wells from well	Powertech requests removal of monitoring requirements in Table 14H that are duplicative of NRC monitoring requirements, including those for stock wells and operational monitoring wells. In the event that those modifications are not made, Powertech requests modification of the parameter list for operational monitoring wells for consistency with NRC license requirements.	operational monitoring wells (i.e., permit-area wide monitoring wells not specific to an ISR wellfield) must be analyzed for the Table 8 list of baseline parameters. As described in comment #16, the Table 8 list of parameters is inconsistent with NRC license requirements, specifically with Table 6.1-1 of the approved NRC license application. The operational monitoring well locations and parameters were approved by NRC and determined to be in conformance with NRC guidance, including NUREG-1569 (Exhibit 012) and NRC Regulatory Guide 4.14 (Exhibit 015). EPA has not stated any justification for adding



No.	Page	Recom	mended Alternative Language or Other Modification	Explanation of Alternative(s)	Comment
			installation through wellfield restoration for baseline water quality parameters (Table 8)	Powertech also requests removal of the proposed quarterly monitoring requirements for down- gradient perimeter monitoring wells and non-injection interval monitoring wells, since no justification is provided in the draft permit for this monitoring.  Powertech also requests removal of the quarterly monitoring requirements for Down-gradient Compliance Boundary Monitoring Wells, as described in Attachment A-4.	significantly to the parameter list and cost of analysis for these operational monitoring wells.  No mention could be found in Part IX, Section C for the proposed requirement to sample downgradient wellfield perimeter monitoring well ring wells and non-injection interval monitoring wells quarterly for the full suite of Table 8 parameters.
54	49	I. SIX MON	Include analytical results in next scheduled Quarterly Report after analytical results are received from laboratory.	As described in Attachment A-3, Powertech requests removal of the post-restoration monitoring requirements in lieu of geochemical modeling using site-specific data. In the event that that request is not approved, Powertech suggests adding the 6-month excursion monitoring in non-injection interval monitoring wells for consistency with Part IX, Section E.4 and for the excursion monitoring parameters, as described in Attachment A-9.	Part IX, Section E.4 specifies a 6-month sampling frequency for non-injection interval monitoring wells during post-restoration monitoring, but this provision was not included in Table 14I. See also Attachment A-9 for comments regarding excursion monitoring in non-injection interval monitoring wells during post-restoration monitoring.



## visions (cont.)

49		onitoring Parameters and Frequency	As described in comment #49,
	J. ANNUAL	LY	Powertech requests removal of
	ANALYZE	Groundwater samples from the domestic wells within 1.2 miles of the boundary of each wellfield (as measured from the perimeter monitoring well ring) project boundary for baseline water quality parameters as specified in the NRC	Table 14J, since it contains monitoring requirements under NRC regulatory jurisdiction. In the event that those modifications are not made, Powertech requests
		license <del>(Table 8)</del>	modification of the parameter
	REPORT	Include analytical results in next scheduled Quarterly Report after analytical results are received from laboratory.	list for domestic wells for consistency with NRC license requirements.
		idooratory.	Powertech also requests modifying the location of the domestic wells included in the operational monitoring program for consistency with NRC license requirements.

The location of domestic wells included in the operational monitoring program is inconsistent within the draft permit and between the draft permit and NRC license. Part IX, Section B.4.a.i specifies that "down-gradient domestic wells within the Area of Review" should be sampled, while Table 14J specifies that "domestic wells within 1.2 miles of the project boundary" should be sampled. These internally inconsistent requirements also do not match Section 5.7.8.2 of the approved NRC license application, which indicates that all domestic wells "within 2 km of the boundary of each well field (as measured from the perimeter monitoring well ring)" should be sampled (Exhibit 010). The same language is included in SUA-1600 License Condition 12.10 (Exhibit 016). NRC's explanation for the 2-km sampling requirement is provided in the Dewey-Burdock Project SER (Exhibit 014 at pp. 61-62):

The radius of 2 km (1.2 miles) from each proposed ISR wellfield has been shown to be sufficient based on historical and current monitoring data from NRC licensed sites. There are no reported instances of contamination of any monitored private wells within or beyond 2 km of an ISR wellfield at any sites historically or currently licensed by the NRC ...

Also, the domestic well operational monitoring requirements indicate that samples from domestic wells must be analyzed for the Table 8 list of baseline parameters. As described in comment #16, the Table 8 list of parameters is inconsistent with NRC license requirements, specifically with Table 6.1-1 of the approved NRC license application. EPA has not stated any



Table 1. Draft Class III Area Permit Specific Comments and Recommended Permit Language Revisions (cont.)

No.	Page	Recom	mended Alternative Language or Other Modification	Explanation of Alternative(s)	Comment
					justification for adding significantly to the parameter list and cost of analysis for these domestic wells.
56	49	1	If any ISR contaminant crosses the aquifer exemption boundary in a concentration above the baseline permit limits as described in Part IX, Section E.14.  System failures.  Upon discovery of any other noncompliance requiring 24-hour reporting as described in Part XII, Section D.11.j.	Powertech requests clarification in the draft permit on the definition of system failures and verification that alarms or shutdowns not resulting in any violations of permit conditions would not require 24-hour reporting. Powertech also request EPA review of the apparent discrepancy between the reporting requirements for "any other noncompliance."	System failures should not be included within the same category as an ISR contaminant crossing the aquifer exemption boundary. Moreover, "system failures" are not defined in the draft Class III permit. Powertech requests clarification of which "system failures" would require 24-hour reporting. Regarding the automated control and data recording systems described in Section 13 of the Class III permit application, the automatic controls are designed to provide alarms and, in some cases, automatic shutdown controls in the event that pressures or flows fluctuate outside of normal operating ranges. Such shutdowns are initiated to avoid exceeding any permit conditions. An alarm or shutdown in itself does not indicate a system failure or exceedance of a permit condition, since it would be based on set points below the permit thresholds. As such, Powertech requests that alarms or automatic shutdowns not resulting in any violations of permit conditions not require 24-hour reporting.  Also, the table indicates that 24-hour reporting is required "Upon discovery of any other noncompliance as described in Part XII, Section
					D.11.j." However, that section indicates other noncompliance instances are to be reported at the time that monitoring reports are submitted.



No.	Page	Recommended Alternative Language or Other	Explanation of Alternative(s)	Comment
		Modification		
57	50	IX.B.4. Operational Groundwater Monitoring	See also comment #49, which	See comment #55, which describes how the
		a. Domestic Wells	requests removal of additional	locations and parameters for operational
		i. During operations, the Permittee shall monitor all	monitoring requirements that	domestic well monitoring are inconsistent with
		down-gradient domestic wells within 1.2 miles of the	are duplicative of NRC	NRC license requirements. In addition, quarterly
		boundary of each wellfield (as measured from the	monitoring requirements,	sampling is inconsistent with the NRC license an
		perimeter monitoring well ring) the Area of Review,	including those for domestic	with other draft permit conditions. Section
		unless the well owners do not consent to sampling or	wells. In the event that those	5.7.8.2 of the approved NRC license application
		the condition of the wells renders a well unsuitable for	modifications are not made,	includes Powertech's commitment to sample
		sampling.	Powertech requests	nearby domestic wells annually. Annual
		ii. Wells to be monitored under this requirement are	modification of the parameter	domestic well sampling is also consistent with
		shown in Figure 10.	list and location for domestic	Table 14J.
		iii. Samples shall be collected annually <del>quarterly</del> and	wells for consistency with NRC	
		analyzed for the <del>baseline</del> water quality parameters as	license requirements. See also	
		specified in the NRC license l <del>isted in Table 8</del> .	comment #55.	
8	50	IX.B.4. Operational Groundwater Monitoring	See also comment #49, which	See comment #53, which describes how the
		c. Monitoring Wells	requests removal of additional	parameters for operational groundwater
		The Permittee shall monitor wells located hydrologically	monitoring requirements that	monitoring wells are inconsistent with NRC
		up-gradient and down-gradient of ISR operations as	are duplicative of NRC	license requirements.
		part of the operational groundwater monitoring	monitoring requirements,	
		program.	including those for operational	
		Monitoring wells included in the operational monitoring	groundwater monitoring wells.	
		program shall include wells completed in the alluvium,	In the event that those	
		Fall River, Chilson, and Unkpapa aquifers.	modifications are not made,	
		The proposed wells indicated in Table 16 (Well ID is	Powertech requests	
		TBD) and in Figures 12 and 13 shall be installed before	modification of the parameter	
		the first wellfield pump test is conducted in the Burdock	list for operational	
		Area.	groundwater monitoring wells	
		The monitoring wells shall be monitored quarterly and	for consistency with NRC	
		analyzed for the <del>baseline</del> water quality parameters as	license requirements. See also	
		specified in the NRC license listed in Table 8.	comment #53.	
9	51	Table 16. Monitoring Wells Included in Operational	As described in comment #49,	DC-2 is listed twice in Table 16, and DC-4 is
		Monitoring Program	Powertech requests removal of	missing from the table.
		Well ID Qrt- Qrt	Table 14F, since it contains	
		Alluvium	monitoring requirements	
			under NRC regulatory	



No.	Page	Recommended Alternative Language or Other	Explanation of Alternative(s)	Comment
		Modification           DC -1         NWSW           DC-2         SESW           DC-3         NWSE           DC-42         NWNW	jurisdiction. In the event that the table is not removed, Powertech requests modification of the table as shown.	
60	54	Figure 11. Operational Monitoring Wells - Stock Wells	Powertech requests correcting the internal inconsistency regarding whether Well 41 is a stock or domestic well. Figure 3 in the Aquifer Exemption ROD should be corrected to depict Well 41 as a stock well.	The figure depicts Well 41 as a stock well, but Figure 3 in the draft Aquifer Exemption ROD depicts it as a domestic well. Section 4.2.1 of the Fact Sheet (page 30) describes how this is now a stock watering well located at an uninhabitable residence. This residence has not been inhabited since before Powertech has worked on the property and is believed to have been uninhabited for at least 30 years or more. It is currently in a state of disrepair which would not allow use of the residence.
61	58	IX.C. Excursion Monitoring 2. During Groundwater Restoration and Stability Monitoring	Powertech requests removing "and Stability Monitoring" for consistency with NRC license requirements. See also comment #51.	See comment #51, which describes how the approved NRC license application requires excursion monitoring during active restoration but not stability monitoring.
62	58	IX.C. Excursion Monitoring 3. During a Confirmed Excursion Event c. Monitoring Nearest Unimpacted Wellfield Perimeter Monitoring Wells: For injection zone excursions impacting wellfield perimeter monitoring wells, the nearest injection interval wellfield perimeter monitoring wells on each side of the impacted well(s) that have not been impacted by the excursion shall also be monitored weekly according to a and b above to verify that the excursion plume is not expanding.	Powertech requests removing additional monitoring requirements for a potential expanding excursion plume based on the justification provided in Attachment A-7.	Refer to Attachment A-7, which includes comments related to the proposed monitoring requirements and corrective actions for an "expanding excursion plume." Specifically, comment A-7-10 describes how standard excursion monitoring procedures include sampling all perimeter monitoring wells every 2 weeks, which will allow Powertech to make a timely determination whether an expanding excursion plume exists.
63	58	IX.C. Excursion Monitoring 3. During a Confirmed Excursion Event	Powertech requests removing additional monitoring requirements for a potential	Refer to Attachment A-7, which includes comments related to the proposed monitoring requirements and corrective actions for an



No.	Page	Recommended Alternative Language or Other	Explanation of Alternative(s)	Comment
		Modification		
		d. Criteria for Expanding Excursion Plume: If	expanding excursion plume	"expanding excursion plume." The excursion
		groundwater samples from any of the nearest	based on the justification	monitoring and corrective action program
		unimpacted wellfield perimeter monitoring wells begin	provided in Attachment A-7.	reviewed and approved by NRC is a proven
		to show concentrations of any two excursion indicator		method of detecting excursions and will provide
		parameters exceed their respective Upper Control Limit		timely detection and correction of a potential
		(UCL), as established under the NRC License, or any one		expanding excursion plume, without the need
		excursion indicator parameter exceeds its UCL by 20		for additional monitoring requirements or
		percent, the excursion criterion is exceeded.		corrective actions.
		e. Verification Actions for Expanding Excursion Plume:		
		i. A verification sample shall be taken from the newly		
		impacted well(s) within 48 hours after results of the first		
		analyses are received.		
		ii. If the verification sample confirms that the excursion		
		criterion is exceeded, the well shall be placed on		
		excursion status and the excursion is considered to be		
		an expanding plume. The Permittee shall begin		
		additional monitoring of an expanding excursion plume		
		as required under Section 4 below.		
		iii. If the verification sample does not confirm that the		
		excursion criterion is exceeded, a third sample shall be		
		taken within 48 hours after the results of the		
		verification sample are received. If the third sample		
		shows that the excursion criterion is exceeded, the well		
		shall be placed on excursion status and the excursion is		
		considered to be an expanding plume.		
		iv. If the third sample does not show that the excursion		
		criterion is exceeded, the first sample shall be		
		considered an error. Routine weekly excursion		
		monitoring shall continue but the well is not placed on		
		excursion status and the excursion is not considered to		
		be an expanding excursion plume.		
64	59	IX.C. Excursion Monitoring	Powertech requests modifying	Refer to Attachment A-6, which includes
		3. During a Confirmed Excursion Event	the additional monitoring and	comments related to the proposed monitoring
			corrective action requirements	requirements and corrective actions for an
			for an excursion in a non-	excursion in a non-injection interval monitoring



lo. Page	Recommended Alternative Language or Other  Modification	Explanation of Alternative(s)	Comment
	f. For Excursions Detected in Non-Injection Interval	injection interval monitoring	well. The excursion monitoring and corrective
	Monitoring Wells that Are Not Corrected within 60	well as described in	action program reviewed and approved by NRC
	Days:	Attachment A-6.	is a proven method of detecting and correcting
	i. Once If an excursion in a non-injection interval		excursions and will provide timely correction o
	monitoring well has not been corrected within 60 days		an excursion in a non-injection interval
	been verified to be on excursion, in addition to the		monitoring well.
	monitoring required under 3a and 3b above, the		
	Permittee shall collect a groundwater samples every		
	seven (7) days from the impacted well(s) and analyze		
	the samples for the baseline parameters in Table 8. A		
	second sample shall be collected after the excursion is		
	corrected and analyzed for the baseline parameters in		
	Table 8.		
	ii. If the excursion is detected outside of the exempted		
	aquifer and is not corrected within 60 days, 7the		
	Permittee shall restore athe non-injection zone aquifer		
	impacted by an excursion of injection zone fluids back		
	to baseline concentrations determined under Part IX,		
	Section B.2. This shall be determined by		
	iii. Monitoring of baseline constituents shall continue		
	until three (3) consecutive samples show with		
	concentrations of excursion indicators and any elevated		
	baseline constituents are below that do not		
	demonstrate a statistically significant increase above		
	baseline standards concentrations.		
	iii. If the excursion occurs within the exempted aquifer		
	and is not corrected within 60 days, the Permittee shall		
	conduct an analysis of the potential to impact		
	groundwater quality outside of the exempted aquifer		
	considering site-specific conditions, corrective actions		
	and monitoring results. If the analytical results from		
	four (4) consecutive weekly samples show increasing		
	concentrations of any excursion parameter or baseline		
	constituent, the Permittee shall begin sampling the		
	nearest unimpacted non-injection interval monitoring		



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		1112 21112 21		
		wells in the impacted aquifer every seven (7) days and		
		analyze the samples for the baseline constituents in		
		Table 8, or		
		iv. If the excursion has not been remediated in 60 days,		
		the Permittee shall begin sampling the nearest		
		unimpacted non-injection interval monitoring wells in		
		the impacted aquifer every seven (7) days and analyze		
		the samples for the baseline constituents in Table 8.		
		v. If sampling of the nearest unimpacted wells is		
		required under iii or iv and there are no non-injection		
		interval monitoring wells located down-gradient from		
		the impacted well(s), then the Permittee shall install		
		additional monitoring wells down-gradient from the		
		impacted well according to the requirements in Section		
		4-below-		
		vi. If the Permittee decides to pump the affected well		
		for purposes of groundwater remediation, pumping		
		shall occur only at a very low pumping rate to be low		
		enough to result in less than one (1) foot of drawdown		
		in the aquifer potentiometric surface at the well being		
		pumped.		
		vii. If upon pumping the impacted non-injection zone		
		well, the contaminant concentrations begin to increase,		
		the Permittee shall cease pumping immediately. All the		
		wells near the impacted monitoring well, including the		
		impacted monitoring well, shall be tested for		
		mechanical integrity.		
		viii. Groundwater pumped from the Inyan Kara aquifers		
		may be disposed of in the deep injection wells after		
		treatment to remove radioactive constituents to below		
		radioactive waste permit limits.		
5	59-	IX.C. Excursion Monitoring	Powertech requests removing	Refer to Attachment A-7, which includes
	60	4. Additional Monitoring of an Expanding Excursion	additional monitoring	comments related to the proposed monitoring
		Plume	requirements for a potential	requirements and corrective actions for an
			expanding excursion plume	"expanding excursion plume." The excursion



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		Modification	based on the justification	monitoring and corrective action program
			provided in Attachment A-7.	reviewed and approved by NRC is a proven
				method of detecting excursions and will provide
				timely detection and correction of a potential
				expanding excursion plume, without the need
				for additional monitoring requirements or
				corrective actions.
66	60	IX.C. Excursion Monitoring	Powertech requests removing	Refer to Attachment A-8, which includes
		4. Additional Monitoring of an Expanding Excursion	additional monitoring	comments related to the proposed monitoring
		Plume	requirements for a potential	requirements for a "remnant excursion plume."
		ii. New Down-gradient Excursion Monitoring Well	remnant excursion plume	The excursion monitoring and corrective action
		Monitoring Requirements	based on the justification	program reviewed and approved by NRC is a
		E) After remediation of the excursion plume, additional	provided in Attachment A-8.	proven method of detecting excursions and will
		down-gradient-monitoring-wells-shall-be-monitored		provide timely detection and correction of a
		according to the frequencies in C.1 and C.2 above for		potential remnant excursion plume, without the
		specific conductance measured in the field until post-		need for additional monitoring requirements or
		restoration monitoring has been completed.		corrective actions.
		F) If specific conductance increases by 20% from the		
		measurements initially measured in the well(s) after		
		excursion remediation, then the Permittee shall collect		
		verification groundwater samples from the impacted		
		well and analyze them for excursion parameters		
		according to procedures under 3e above to determine if		
		a remnant excursion plume has impacted the well(s).		
		G) If a remnant excursion plume has impacted the		
		well(s), the Permittee shall immediately begin pumping		
		the impacted well(s) to recover the remnant excursion		
		and notify the Director within 24 hours according to		
		Part XII, Section D.11.e. Although a remnant excursion		
		plume is not a violation of this Area Permit unless it		
		crosses the aquifer exemption boundary, the Permittee		
		shall follow the requirements for the five (5) day follow		
		up written report.		
		H) If a remnant excursion plume has impacted the well(s), the Permittee shall monitor the well(s)		



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		impacted by the remnant excursion plume by collecting		
		groundwater samples every seven (7) days and		
		analyzing the samples for the baseline constituents in		
		Table 8.		
		I) Monitoring of baseline constituents shall continue		
		until three (3) consecutive samples show		
		concentrations of excursion indicators and any elevated		
		baseline constituents are below baseline standards.		
67	61-	IX.E. Post-Restoration Groundwater Monitoring	Powertech requests removing	Attachment A-3 includes comments regarding
	63	Requirements	post-restoration monitoring	the proposed post-restoration monitoring
			requirements based on the	requirements.
			justification provided in	
			Attachment A-3.	
68	61	IX.E. Post-Restoration Groundwater Monitoring	Please refer to Attachment A-3	See comment #51, which describes how the
		Requirements	for a proposed alternate	approved NRC license application requires
		2. The Permittee shall <del>continue to</del> measure water levels	solution to post-restoration	excursion monitoring, including measuring water
		in the wellfield perimeter monitoring wells every	groundwater monitoring. In	levels, during active restoration but not stability
		60 days during post-restoration groundwater	the event that post-restoration	monitoring. Further, the draft permit does not
		monitoring until it can be demonstrated that the down-	groundwater monitoring is	specify when Powertech would be able to
		gradient groundwater flow pattern in the injection	required, Powertech requests	terminate water level measurement in the
		interval has been reestablished. as required during	the proposed modifications for	perimeter monitoring wells.
		groundwater restoration and stability monitoring.	consistency with Part IX,	
		Groundwater levels in a representative number of	Section E.3 requirements.	
		wellfield wells shall also be monitored every 60 days to		
		provide information on the injection interval		
		potentiometric surface within the wellfield. The		
		purpose of this monitoring is to demonstrate the return		
		of the natural groundwater gradient in and around the		
		wellfield area. Pre-operational injection interval		
		potentiometric surface elevations do not have to be		
		achieved for this demonstration, but a down-gradient		
		groundwater flow pattern should be reestablished.		
69	61	IX.E. Post-Restoration Groundwater Monitoring	Please refer to Attachment A-3	Since NRC license requirements do not require
		Requirements	for a proposed alternate	excursion monitoring during the stability
			solution to post-restoration	monitoring period, when no injection or



No.	Page	Recommended Alternative Language or Other Modification	Explanation of Alternative(s)	Comment
		3. The Permittee shall also continue to measure the water levels in overlying non-injection interval monitoring wells every 60 days until it can be demonstrated that the down-gradient groundwater flow pattern in the injection interval has been reestablished.	groundwater monitoring. In the event that post-restoration groundwater monitoring is required, Powertech requests the proposed modification for consistency with NRC license requirements.	withdrawals would occur within the wellfield, it is incorrect to say that the Permittee will "continue to" measure the water levels.
70	61	IX.E. Post-Restoration Groundwater Monitoring Requirements  4. The Permittee shall also continue to collect groundwater samples every 6 months from overlying and underlying (if applicable) non-injection interval monitoring wells and analyze them for the excursion monitoring parameters. baseline water quality parameters in Table 8 which have baseline concentrations above the non-detect value in the restored injection interval. The non-injection interval analytical results shall meet the baseline standards established under Section B.2 of this Part.	Please refer to Attachment A-3 for a proposed alternate solution to post-restoration groundwater monitoring. In the event that post-restoration groundwater monitoring is required, Powertech requests modification of the non-injection interval excursion monitoring requirements during post-restoration monitoring as described in Attachment A-9.	Attachment A-9 includes comments regarding the proposed non-injection interval excursion monitoring requirements during post-restoration monitoring.
71	62	IX.E. Post-Restoration Groundwater Monitoring Requirements  13. If the results from the retesting strategy under 11 above show that an SSI has occurred  a. Within 30 days from confirmation of the SSI, the Permittee shall submit an aquifer remediation plan for the Director's approval showing how aquifer clean-up and monitoring will be conducted and how the Permittee will ensure that no further migration of ISR contaminants will occur across the aquifer exemption boundary and cause a violation of MCLs or otherwise adversely affect human health outside of the exempted aquifer will be accomplished.	Please refer to Attachment A-3 for a proposed alternate solution to post-restoration groundwater monitoring. In the event that post-restoration groundwater monitoring is required, Powertech requests modification to clarify that an SSI within the exempted aquifer does not signal migration of ISR contamination across the aquifer exemption boundary. Powertech also requests clarification of the	The use of "further" in this proposed condition is incorrect, since this condition will be triggered by an SSI within the exempted aquifer.



No.	Page	Recommended Alternative Language or Other Modification	Explanation of Alternative(s)	Comment
			language for consistency with	
			40 CFR § 144.12(a).	
72	64	IX.F.5. Demonstration that Manifold Monitoring of	Powertech requests removal of	The requirements in Part IX, Section F.5 appear
		Injection Pressure is Comparable to Wellhead	this condition as duplicative of	to be duplicative of those in Part V, Section I.1.
		Monitoring	the requirements in Part V,	See also comment #35.
		a. Demonstration shall consist of a list of injection	Section I.1. In the event that	
		pressures measured at each wellfield injection wellhead	this condition remains,	
		compared to the injection pressure measured at the	Powertech requests	
		pressure gauge at each header house and the time and	modification for consistency	
		date each injection pressure measurement was	with the modifications	
		collected.	proposed in comment #35.	
		b. The Permittee shall conduct a bounding analysis		
		demonstration for each header house that manifold		
		monitoring is comparable to individual well monitoring		
		using the maximum anticipated carbon dioxide and		
		oxygen injection rates.		
		ರ್ಕಿ. The Permittee shall make an effort to record the		
		measurements at the same time from wellhead		
		pressure gauge and the header house pressure gauge.		
		ed. The report shall consist of		
		i. injection well identification numbers,		
		ii. injection pressure measured at each wellhead,		
		iii. time and date of measurement,		
		iv. header house identification number for the injection well,		
		v. header house injection pressure measured,		
		vi. time and date of measurement,		
		vii. maximum anticipated flow rate of carbon dioxide for		
		the header house and		
		viii. maximum anticipated flow rates of oxygen for each		
		injection well.		
		de. This information shall be included in the next		
		Quarterly Report after the information is compiled.		
		ef. After the initial demonstration for a wellfield, if		
		adjustments are made to the oxygen flow rate or		



	Page	Recommended Alternative Language or Other	Explanation of Alternative(s)	Comment
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		carbon dioxide flow rates outside of the range of the		
		bounding analysis <del>, which are located in-line after the</del>		
		header house pressure gauge, then a new		
		demonstration is required.		
73	65	IX.F.9. Excursion Reporting	Powertech requests removing	It appears that duplicate requirements are listed
		a. Initial Excursion Reporting	the duplicative requirements.	under Part IX, Sections F.9.a.i and F.9.a.i.A.
		i. If an excursion has been confirmed, the Permittee		
		shall notify the EPA within 24 hours per Part XII, Section		
		D.11.e and follow up with a written report within 5		
		days.		
		A) the Permittee shall notify the EPA within 24 hours		
		per Part-XII, Section D.11.e and follow up with a written		
		report within 5 days. Location of excursion,		
74	66	X.B. Records of Monitoring Data	Typographical correction.	Powertech suggests correcting "shall also will."
		6. The Permittee shall also will maintain an electronic		
		database containing well completion and mechanical		
		integrity test records for all injection wells and provide		
		it for EPA use upon request.		
75	67	XI.B. Well Plugging Requirements	The proposed modifications	Requiring all injection wells to be plugged with
		1. Prior to abandonment, each Class III injection well	are requested for consistency	cement is internally inconsistent within the draft
		shall be plugged with bentonite or cement grout in a	with NRC license and State of	permit and inconsistent with NRC license
		manner which prevents the movement of fluids into or	South Dakota plugging	requirements and State of South Dakota
		between underground sources of drinking water.	requirements.	plugging requirements. Section 6.1.9 of the
				approved NRC license application specifies that
				wells will be plugged with bentonite or cement
				grout to meet the South Dakota well abandonment standards.
76	72	XII.D.11. Reporting Requirements	Powertoch suggests removing	The "NRC" acronym is used elsewhere in the
/0	12	i. Oil Spill and Chemical Release Reporting: The	Powertech suggests removing the "NRC" acronym for	draft permit for U.S. Nuclear Regulatory
		Permittee shall comply with all reporting requirements	National Response Center.	Commission.
		related to the occurrence of oil spills and chemical	National Response Center.	Commission.
		related to the occurrence of oil spills and chemical releases by contacting the National Response Center		
		(NRC) at (800) 424-8802.		



No.	Page	Recommended Alternative Language or Other Modification	Explanation of Alternative(s)	Comment
77	73	XIII.C. Updated Cost Estimate and Timing for Demonstration of Financial Responsibility An updated cost estimate shall be submitted at least 90 days prior to initial construction of Class III injection wells within the permit area upon the Issue Date of the Final Permit. The demonstration of financial responsibility shall be submitted to the EPA within 21 calendar days of the Effective Date of the Final Permit and at least 90 days before the commencement of operation of any Class III injection well-construction activities.	Powertech proposes to provide EPA with an updated financial responsibility cost estimate at least 90 days prior to initial construction of Class III injection wells within the permit area. This is consistent with License Condition (LC) 9.5 in NRC license SUA-1600, which requires Powertech to provide an updated financial assurance estimate at least 90 days prior to beginning construction activities associated with any planned expansion or operational change that was not included in an annual financial assurance update. Powertech proposes to provide EPA with demonstration of financial responsibility at least 90 days prior to commencing operations. This is also consistent with LC 9.5, which requires Powertech to submit the financial assurance instrument for NRC staff review and approval 90 days prior to commencing	The proposed provision would require an updated financial responsibility cost estimate to be submitted upon issuance of the Final Permit and a demonstration of financial responsibility within 21 calendar days of the Effective Date of the Final Permit. As described in comment #34, there are a number of permits and regulatory approvals needed prior to construction, and economic factors may contribute to a delay in the onset of construction.
78	7 (App B)	The Permittee shall ensure that the Down-gradient Compliance Boundary extends far enough so that each end of the boundary intercepts all restored wellfield groundwater flowing down-gradient as illustrated in Figures B2a and B2b. Figure B2a shows the north end of	operations.  Typographical correction.	Powertech suggests removing "aqua" in "the aqua Down-gradient"



No.	Page	Recommended Alternative Language or Other Modification	Explanation of Alternative(s)	Comment
		the wellfield in Figure B1; Figure B2b shows the south end of the wellfield in Figure B1. In both figures, the aqua Down-gradient Compliance Boundary extends far enough		
79	7 (App B)	Figure B2b. The Down-gradient Compliance Boundary at the north south end of the wellfield shown in Figure B1 extends far enough at each end to capture any restored groundwater flowing from the wellfield.	Typographical correction.	The figure shows the south end of the wellfield rather than the north end.



Table 2. Draft Class III Fact Sheet Specific Comments

No.	Fac	Fact Sheet		Comment and Requested Modification		
	Page	Section				
F1	Various	Various	С	Powertech requests that EPA update the fact sheet consistent with changes made in the draft permit to address the comments in Table 1 and Attachment A. Specific comments related to the draft fact sheet are provided below.		
F2	9	2.0 Table 1	С	Refer to comment #5 in Table 1. Powertech requests updating the description of the mineralized horizons in Dewey Wellfield 2 in Section 2.0, Table 1. This change would make the cross section description consistent with that for B-WF4, 6, 7 and 8.		
F3	60	5.4	С	Refer to comment #22 in Table 1. Powertech requests modification of the following statement: "The pump test duration must be sufficient to create a suitable response in the injection interval perimeter monitoring well ring, a minimum drawdown of 1 foot."		
F4	69	5.6.2	Т	In the 3 <sup>rd</sup> bullet on this page, Powertech requests correcting a typographical error as follows: "the model incorporates the effects of concurrent production and restoration activities in other Burdock wellfields on the Chilson aquifer potentiometric surface in the areas were where partially saturated injection intervals are anticipated."		
F5	82	7.5 Figure 25	С	Powertech requests removing or correcting Figure 25, which appears to show that 1.5-inch polyethylene pipe would have a water pressure rating no higher than about 100 to 150 psi. The figures shown are for Schedule 40 and 80 pipe, which is not consistent with the permit application. The Class III permit application (p. 10-5) indicates that SDR 11 polyethylene pipe with a pressure rating at least 150 psig will be used between the header houses and the wells. Figure 25 is also not consistent with Part V, Section E.3.b of the draft permit, which specifies no greater than SDR 11 polyethylene pipe must be used for injection piping. Depending on the piping material, SDR 11 HDPE has a pressure rating of 160 psi for PE3408 or PE3608 or 200 psi for PE 3710 or PE4710 (Plastic Pipe Institute 2008; Exhibit 031).  Moreover, the fact sheet appears to misunderstand Powertech's commitment to maintain the injection pressure below the pressure rating of the pipe between the header house and wellheads. Powertech's commitment applied to the piping between the header house and the wellheads, while EPA's evaluation appears to focus on the injection tubing inside the wells. As described in comment #32 in Table 1, injection		
F6	84	7.6.1	Т	tubing is not subject to a significant pressure differential, and a failure in an injection tubing would not release any fluids outside of the well casing.  In the paragraph above Section 7.6.2, Powertech requests correcting a typographical error as follows:  "Section 43 also requires Dewey Burdock Project 11-4 July 2012 thermoplastic pipe to conform to ASTM F480."		

<u>Comment type key</u>: **A** – alternate approach proposed; **C** – correct to be consistent with application, regulations or NRC license requirements; **E** – additional explanation requested; **I** – inconsistency (internally inconsistent between parts of Draft permit or supporting documents); **R** – remove; inconsistent with application, regulations or NRC license requirements; **T** – typographical error



Table 2. Draft Class III Fact Sheet Specific Comments (Cont.)

No.	Fact Sheet		Туре	Comment and Requested Modification		
	Page	Section				
F7	93	9.2	С	The statement is made that "During groundwater restoration, the expected bleed rate will be 1.0% of groundwater removal rate in each wellfield." This does not account for the optional groundwater sweep described in Section 10.8.2.1.3 of the Class III permit application. Powertech requests changing this statement as follows: "During groundwater restoration, the expected bleed rate will be 1.0% to 17% of groundwater removal rate in each wellfield."		
F8	94	9.3	С	The statement is made that "At a minimum, one wellfield in the Burdock Area and one wellfield in the Dewey Area will be in the uranium recovery phase at the same time." This is inconsistent with Section 10.10 (p. 10-13) of the Class III permit application, which states that Powertech may develop either the Burdock or Dewey area wellfields first, followed by those in the other area. Powertech's current plans include developing Burdock area wellfields prior to those in the Dewey area (Exhibit 026).		
F9	100	11.0	E, T	Powertech questions the reference to 40 CFR § 146.11(a)(4), since § 146.11 contains criteria and standards applicable to Class I nonhazardous wells and since there is no section (a)(4) under § 146.11.		

<u>Comment type key</u>: **A** – alternate approach proposed; **C** – correct to be consistent with application, regulations or NRC license requirements; **E** – additional explanation requested; **I** – inconsistency (internally inconsistent between parts of Draft permit or supporting documents); **R** – remove; inconsistent with application, regulations or NRC license requirements; **T** – typographical error



Table 3. Draft Aquifer Exemption Record of Decision Specific Comments

No.		Draft AE ROD	Fac	t Sheet	Туре	Comment and Requested Modification
	Page	Section	Page	Section	1	
E1	3	Background			С	The estimate of 4,000 Class III injection wells is not consistent with Powertech's current estimate. The April 2015 Preliminary Economic Assessment for the Dewey-Burdock Project estimates 1,461 injection wells and 869 production wells for the entire project (TREC 2015; Exhibit 026). Powertech suggests clarifying the current estimate of injection and production wells to help the public understand the total number of each. Powertech's previous estimate of 4,000 total injection/production wells was based on an assumption of a much closer spacing between injection and production wells than what is currently planned. The estimate was based on a 2010 Preliminary Economic Assessment that used a 70-foot by 70-foot dimension for each wellfield pattern, which is roughly half of the average area used in the updated economic assessment.
E2	3-5	Description of Proposed AE			Е	Please refer to Attachment A-10 for specific comments regarding the proposed aquifer exemption boundary and a proposed alternate solution. Powertech requests additional explanation as to whether the aquifer exemption area is the green-dashed boundary shown in Figure 2 or 120 feet from the perimeter monitoring well rings around the future wellfields. Comment A-10-4 in Attachment A-10 provides specific comments regarding the risk that one or more modifications to the aquifer exemption boundary will be needed during wellfield design and construction, since the green-dashed boundary is based on the approximate perimeter monitoring well ring locations, which are subject to change during delineation drilling.
E3	4	Areal Extent of the AE			Т	Powertech requests correcting a typographical error as follows: "The areal extent of the proposed AE is approximately 2,260 acres and includes the areas shown in Figure 24."
E4	5	Regulatory Criteria for AE Request			Т	In the last paragraph, 2 <sup>nd</sup> sentence, Powertech requests correcting a typographical error as follows: "As described in the September 20112012 memorandum." This requested change also applies to the footnote:  Technical Memorandum to J. Mays, R. Blubaugh - Powertech Uranium, from: Hal Demuth – Petrotek "Calculation of the Proposed Aquifer Exemption Distance beyond the Monitor Ring: Dewey-Burdock ISR Uranium Project, South Dakota" September 12, 20112012, included as Appendix M of the Class III Permit Application.
E5	7-10	Private Drinking Water Wells inside the AE Boundary	97- 99	10.2	С	Refer to comment #25 in Table 1, which describes how Powertech disagrees with EPA's conclusion that Well 16 must be plugged and abandoned in order to demonstrate that it is not a drinking water well.

<u>Comment type key</u>: A – alternate approach proposed; C – correct to be consistent with application, regulations or NRC license requirements; E – additional explanation requested; I – inconsistency (internally inconsistent between parts of Draft permit or supporting documents); R – remove; inconsistent with application, regulations or NRC license requirements; T – typographical error



Table 3. Draft Aquifer Exemption Record of Decision Specific Comments (cont.)

Table	3.	Draft Aquifer Exemption	n Recoi	rd of Decis	sion Spe	pecific Comments (cont.)		
No.		Draft AE ROD	Fac	t Sheet	Туре	Comment and Requested Modification		
	Page	Section	Page	Section				
E6	8 12-15	Fig. 3 Flow Rates Used in the Capture Zone Equation	30	4.2.1	С	Powertech disagrees with the identification of Well 41 as a drinking water well (e.g., in Figure 3 and Table 3). As described in comment #60 in Table 1, Well 41 is a stock watering well at an uninhabitable residence that has not been inhabited for 30 years or more. Powertech requests removing this well from the capture zone analysis and Figure 3 in the draft Aquifer Exemption ROD.		
E7	15	40 CFR § 146.4(b)(1)			С	Powertech requests updating the reference on the commercial producibility of uranium to the most recent (2015) preliminary economic assessment for the Dewey-Burdock Project (Exhibit 026).		
E8	20-21	Vertical confinement	22	3.4.2		Powertech requests clarifying the statement at the bottom of the page that "there is a hydraulic connection between the Fall River Formation and the Chilson Sandstone that would call into question the integrity of the Fuson Shale as an upper confining zone to the Chilson Sandstone". Specifically, Powertech requests clarifying that this statement only applies to an isolated area. As currently written, the statement could be construed as indicating a general hydraulic connection across the permit area. That is inconsistent with page 22 of the Fact Sheet, which states:  The EPA has reviewed the information that Powertech provided in the Permit Application and has determined that evidence indicates that except for the northeast corner of Section 1, T7S, R1E, the Fuson member of the Lakota formation is a continuous confining zone underlying the Fall River injection interval and overlying the Chilson Sandstone injection interval throughout the Dewey-Burdock Permit Area.		
E9	24	Monitoring Requirements	99	11.0	С	The statement that "The stability monitoring period in the current NRC license includes 12 months" is inconsistent with NRC license requirements and the description in the Fact Sheet. As stated correctly on page 99 of the Fact Sheet, the stability monitoring period must be conducted "until the data show that the most recent four consecutive quarters indicate no statistically significant increasing trend for all constituents of concern that would lead to an exceedance above the respective standard in 10 CFR Part 40, Appendix A, Criterion 5B(5)" (emphasis added). Powertech requests changing "12 months" to "at least 12 months" in the Draft Aquifer Exemption ROD.		
E10	25	Monitoring Requirements	104	12.4.2	С	The statement is made that "For the purposes of post-restoration groundwater monitoring under the Class III Area Permit, a contaminant will be any constituent that was not present in the USDW before the ISR process was initiated (as determined by		



Table 3. Draft Aquifer Exemption Record of Decision Specific Comments (cont.)

No.		Draft AE ROD	Fac	t Sheet	Туре	Comment and Requested Modification
	Page	Section	Page	Section	]	
						baseline monitoring required under the UIC Class III Area Permit) or any increase of statistical significance above the mean baseline concentration of any constituent present in the USDW." Please refer to general comment #G-4, which describes how the non-endangerment standard of the SDWA prohibits fluid movement from injection only insofar as it would cause a failure of a public water system to comply with health-based limits for contaminants. Powertech requests updating this discussion to indicate that the Class III Area Permit would prohibit migration of a contaminant into a USDW if the presence of such contaminant may cause a violation of any primary MCL or may otherwise adversely affect the health of persons. Further Powertech requests replacing post-restoration groundwater monitoring with
E11	25	Monitoring Requirements	123	12.10		geochemical modeling using site-specific data, as requested in Attachment A-3.  The statement that "once wellfield groundwater reaches a down-gradient contaminant boundary, there is a three-year period of stability monitoring to evaluate whether ISR contaminant concentrations are demonstrating an increasing trend which might result in violation of groundwater baseline levels at the downgradient AE boundary" does not appear to be consistent with Part IX, Section E.13.c of the draft permit or Section 12.10 (page 123) of the fact sheet, which specify that post-restoration monitoring must continue for at least 2 years after arrival of the groundwater and until the most recent four consecutive samples indicate no statistically significant increasing trend that would lead to an exceedance above the permit limit. Powertech requests that EPA update the discussion for internal consistency. Further, Powertech requests replacing post-restoration groundwater monitoring with geochemical modeling using site-specific data, as requested in Attachment A-3.
E12	25	Other Considerations			С	Powertech requests correcting the statement that "In addition to these taste and odor concerns, Inyan Kara wells completed within the ore zone also have radium, gross alpha and radon concentrations above MCLs." First, Table 17.8 in the Class III permit application shows that several wells also exceeded uranium MCLs. Second, Powertech notes that there is no radon MCL, although nearly all wells exceed EPA's formerly proposed MCL of 300 pCi/L.



Table 4. Draft Cumulative Effects Analysis Specific Comments

No.	Effect	Cumulative s Analysis	Туре	Comment and Requested Modification
	Page	Section		
СО	All	All	R	Please refer to general comment #G-15, which describes Powertech's assertion that the Draft Cumulative Effects Analysis extends well beyond EPA's regulatory requirement under 40 CFR § 144.33(c)(3), since many aspects do not relate to drilling and operation of the Class III or V injection wells. To clarify, while Powertech believe such a cumulative impact analysis should not be a part of these draft permit documents, comments are included in event EPA decides to further pursue this analysis and, in such an event, the following comments should be considered. NRC has already completed a NEPA assessment for the project, documented in the supplemental environmental impact statement (Exhibit 008), which EPA has already reviewed and provided comments. EPA's cumulative effects analysis represents duplication of these previous efforts.
C1	4	1.0	С	The statement is made that "Powertech's current design for the treatment and storage of ISR waste fluids do not appear to meet the requirements under Clean Air Act regulations found out 40 CFR part 61, subpart W." Please refer to comment #C42, which asks EPA to update the discussion on compliance with subpart W considering the final rule that was issued in January 2017 and Powertech's November 2014 commitments to modify impoundment designs to comply with the final rule. Powertech requests that EPA update this discussion based on changes in the final rule and Powertech's commitment to comply with the final rule.
C2	5	2.0	С	With regard to EPA's review of the final NRC SEIS, the statement is made that "the EPA review letter for the Final SEIS included discussion of <a href="mailto:some">some</a> remaining concerns and suggestions for how to address them" (emphasis added). Powertech requests clarifying that there were only two concerns expressed in EPA's comment letter on the final SEIS and that both issues are addressed in the Draft Class III Area Permit (pond permitting requirements under subpart W and monitoring domestic well #18).
C3	6	3.1.1	С	The statement is made that "During groundwater restoration, contaminated water is pumped from the wellfield injection interval, treated with reverse osmosis, and most of the clean permeate from the reverse osmosis treatment process is reinjected." Powertech requests clarifying that reverse osmosis would only be used in the deep disposal well option.
C4	8	3.1.1	-	The statement is made that "during operations, Powertech will take over control of all Inyan Kara wells located inside the project boundary." This is inconsistent with Section 3.2.1.1 of this document, which correctly states that Powertech will remove all drinking water wells within the project boundary from drinking water use and remove all stock wells within ¼ mile of wellfields from private use. Powertech requests correcting the inconsistency.
C5	9	3.1.1		The statement is made that "if any [private Inyan Kara wells] are located close to an ISR wellfield and cause a breach in a confining zone Powertech will provide an alternative water source to well owners by installing a Madison water supply well, as discussed in Section 3.2.1.1." The referenced section discusses two options for replacing a private well: installing a replacement well or alternate water supply such as a pipeline from a Madison well. A replacement well would not necessarily be installed in the Madison aquifer. For example, it could be installed in the



Table 4. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.	1	Cumulative ts Analysis	Туре	Comment and Requested Modification		
	Page	Section				
				Sundance/Unkpapa aquifer. Powertech requests updating this discussion for consistency with commitments in the Class III permit application.		
C6	10	3.1.2	Т	In the last paragraph on this page, Powertech requests correcting typographical errors as follows: "Table 6 is Table 2-1 in Powertech's Report to Accompany Madison Water Right Permit Application shows a different breakout of the maximum estimated Madison usage as shown in Table 54. The maximum anticipated Madison usage is one gallon per minute more in Table 65 than in Table 54."		
C7	11	3.1.2	Т	In the last sentence on this page, Powertech requests correcting a typographical error as follows: "Therefore, the EPA finds that the impacts from Powertech's proposed net withdrawal of Madison Inyan Kara groundwater will not affect the availability of groundwater for other Madison groundwater users."		
C8	12	3.2.1	С	The statement is made that "The EPA reviewed the information Powertech provided about the potentiometric surface drawdowns of the Inyan Kara Aquifers expected from the maximum gross pumping rate of 8,500 gpm."  Since it is the net pumping rate and not the gross pumping rate that affects drawdown, Powertech requests correcting this as follows: "The EPA reviewed the information Powertech provided about the potentiometric surface drawdowns of the Inyan Kara Aquifers expected from the maximum net gross pumping rate of 170 8,500 gpm  Powertech is requesting from the DENR Water Rights Program."		
C9	12 15	3.2.1 3.2.1.2		The statement is made that "the potentiometric surface elevations are expected to recover to within one to two feet at the locations of the pumping well after <u>decommissioning</u> of the project" (emphasis added). This is inconsistent with the permit application and Section 3.2.1.2 of this document, which correctly states that the elevations are expected to recover within one to two feet after ISR operations end, as opposed to after decommissioning, which may take years after ISR operations end depending on the length of stability monitoring, regulatory approval of successful groundwater restoration, and post-restoration groundwater monitoring, if required. This comment also applies to the similar statement on the bottom of page 15. Powertech requests changing "after decommissioning of the project" to "after ISR operations" in both instances.		
C10	17	3.2.2	I	The statement is made that estimated drawdown of the Madison aquifer at 551 gpm pumping is "86.8 feet at the Dewey-Burdock site." Powertech requests clarifying that this is the estimated drawdown at the pumping well, not across the project site. This is correctly stated on page 18, which indicates that the DENR "calculated the drawdown in the Madison aquifer potentiometric surface from the Madison water supply wells to be 86.8 feet at the well locations within the Dewey-Burdock Project Area."		
C11	19	3.3.1	С	The statement is made that "The NRC license requires Powertech to conduct groundwater restoration to the wellfield injection zone to restore the groundwater to <u>pre-ISR conditions</u> " (emphasis added). While it would be appropriate to characterize the NRC restoration requirements as consistent with pre-ISR conditions, the requirements in 10 CFR Part 40, Appendix A, Criterion 5B(5) are to restore the water to baseline or an MCL,		



Table 4. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.	1	Cumulative	Туре	Comment and Requested Modification
		ts Analysis	-	
	Page	e Section	whichever is higher, or an ACL through the rigorous ACL approval process. Powertech requests correcting this statement as follows:	
				The NRC license requires Powertech to conduct groundwater restoration to the wellfield injection zone to
				restore the groundwater to meet 10 CFR Part 40, Appendix A, Criterion 5B(5) requirements pre-ISR conditions.
C12	26	3.3.4	Т	Powertech requests correcting "Burdock pond designs" to "Dewey-Burdock pond designs".
C13	29	Fig. 9b	Т	Powertech requests correcting "HDPA liner" to "HDPE liner".
C14	32	Fig. 12a	Т	Powertech requests correcting "HDPA liner" to "HDPE liner".
C15	32	Fig. 12b	Т	Powertech requests correcting "HDPA liner" to "HDPE liner".
C16	33	Fig. 13a	Т	Powertech requests correcting "HDPA liner" to "HDPE liner".
C17	33	Fig. 13b	Т	Powertech requests correcting "HDPA liner" to "HDPE liner".
C18	34	3.3.4.2	E	No justification appears to be provided for the statement that a leak from a pond storing treated water will result in "extensive impact which will be difficult and expensive to remediate" by the time the leak is detected in the pond detection monitoring system required by License Condition 12.25 in SUA-1600 will be designed as an early warning system using non-hazardous indicator parameters, similar to what is done for excursion monitoring in the wellfields. Based on this requirement, the fact that the ponds with single HDPE liners overlying clay liners will only store treated water, and the fact that the ponds will be about 1 mile away from Pass Creek, there is a low likelihood of an "extensive impact" from a pond leak. Powertech requests revising this discussion to address these considerations.  See comments #C1 and #C42. The statement that "subpart W requires that there be no more than two ponds,
				each with a surface area of no more than 40 acres that are in operation at any given time" is not supported by the final subpart W rule. Powertech requests updating this discussion.
C20	37	3.5	С	Powertech requests adding to the list of mitigation measures to prevent groundwater impacts the groundwater detection monitoring plan required by NRC License Condition 12.25 (Exhibit 016 at 14-15).
C21	38	3.5	Т	Powertech requests removing "as" in "designated monitoring wells as during operations" in the number 8 listed at the top of this page.
C22	38	4.0	-	In the second paragraph in Section 4.0 and various locations throughout the document, Powertech's Large Scale Mine Permit application is incorrectly referenced as "the South Dakota DENR Large Scale Mine Permit." Since the permit has not yet been issued pending completion of the state hearing, Powertech requests changing all references to the Large Scale Mine Permit Application, which is done correctly at some locations within the document (e.g., at the bottom of page 36).
C23	43	4.2.3	Т	In the 2 <sup>nd</sup> sentence in this section, Powertech requests correcting "Table 8" to "Table 7".
C24	43	4.2.3	Т	In the 2 <sup>nd</sup> to last paragraph on this page, 5 <sup>th</sup> line, Powertech requests correcting a typographical error as follows: "and 5.3-7 provide the locations of planned ephemeral stream channels diversions within the permit area."



Table 4. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.	ı	Cumulative s Analysis	Туре	Comment and Requested Modification		
	Page	Section				
C25	48 70	4.5 6.0	С	The statement is made that "Powertech will use a phased approach to wellfield development beginning with wellfield 1 in the Dewey and Burdock Areas." See comment #F8 in Table 2, which describes how this statement is inconsistent with Section 10.10 (p. 10-13) of the Class III permit application, which states that Powertech may develop either the Burdock or Dewey area wellfields first, followed by those in the other area. Powertech's current plans include developing Burdock area wellfields prior to those in the Dewey area (Exhibit 026). This comment also applies to a similar statement on page 70. Powertech requests updating the text on p. 48 as follows:  Powertech will use a phased approach to wellfield development beginning with wellfield 1 in the Dewey and Burdock Areas. The Burdock B-WF1 wellfield and Dewey D-WF1 wellfield will be constructed during the initial construction phase of the project. Alternately, Powertech may develop either the Burdock or Dewey wellfields first, followed by those in the other area.		
				Similarly, Powertech requests updating the text on p. 70 as follows:  Powertech anticipates that the initial construction of processing facilities, infrastructure (e.g., pipelines, access roads, power lines, and storage ponds), and the two initial wellfields is expected to be completed within two years. Powertech will develop the wellfields in a progressive manner, beginning with Dewey and Burdock wellfields #1. Alternately, Powertech may develop the wellfields and processing facilities in either the Dewey or		
				Burdock area first, followed by those in the other area.		
C26	51	4.6	Т	In the last sentence in this section, Powertech requests changing the reference from Section 5.4 to Section 4.8, which lists mitigation measures for surface water quality impacts.		
C27	52	4.7.1	1	The statement is made that the 243 acres of land disturbance anticipated under the deep well liquid waste disposal option includes "initial wellfields." Powertech requests correcting this to "all wellfields" for consistency with Table 10 and Section 6.0.		
C28	52	4.7.1	Т	In the 3 <sup>rd</sup> paragraph, 4 <sup>th</sup> line, Powertech requests correcting a typographical error as follows: " measures to ensure that injection zone fluids will be vertically confined and injection will not result in the migration of"		
C29	55	4.8	Т	In list item #5, Powertech requests correcting a typographical error as follows: "Maintain natural contours as much as possible, stabilizing slopes and avoiding unnecessary off-road travel with vehicles; maintaining natural contours as much as possible, stabilizing slopes and avoiding unnecessary off-road travel with vehicles."		
C30	55	5.0	С	In the 2 <sup>nd</sup> paragraph, the statement is made that "To mitigate impacts from spills and leaks and to prevent long term impacts, the DENR NPDES permit will require Powertech to develop an Emergency Preparedness Program under the project Environmental Management Plan." Powertech requests correcting this statement to reflect that the Environmental Management Plan is a requirement of the NRC license rather than the DENR NPDES permit. This comment also applies to similar statements on pages 62, 67 and 74.		



Table 4. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.	1	Draft Cumulative Effects Analysis		Comment and Requested Modification		
	Page	Section				
C31	68	6.0	Т	In the 1st paragraph, 9th line, Powertech requests correcting "2.394 acres" to "2,394 acres".		
C32	70	6.0	Т	In the 1st paragraph, last line, Powertech requests correcting "Table 7" to "Table 11".		
C33	71	6.0	Т	In the last line in this section, suggest correcting "there should be there should be".		
C34	71	7.0	Т	In this last line of the 1st paragraph in this section, Powertech requests correcting "there should be there should be".		
C35	76	7.4.1	1	In the 2 <sup>nd</sup> paragraph, the statement is made that "Powertech estimates the maximum volume of liquid wastes injected into the deep injection wells during aquifer restoration will be 155 gpm (see Section 3.1.1 of this document)." The reference to Section 3.1.1 is for estimated Inyan Kara water consumption during concurrent operations and aquifer restoration, rather than the maximum injection volume. The correct maximum volume of liquid waste injection during concurrent operations and aquifer restoration is 232 gpm, as stated on page 144 (3 <sup>rd</sup> paragraph) of this document. That amount is consistent with Figure 7.1 of the Class III permit application and Table 5.3-2 of the Large Scale Mine Permit Application. Powertech requests correcting this statement as follows:  Powertech estimates the maximum volume of liquid wastes injected into the deep injection wells during aquifer restoration will be 232 155 gpm (see Section 15.3.1.1 of this document).		
C36	76	7.4.2	С	In the 1st paragraph in this section, the statement is made that "Powertech estimates that typical liquid waste flow rates during groundwater sweep under the land application option during aquifer restoration will be approximately 507 gpm as shown in Table 5, Section 3.1.2 of this document." Similar to the last comment, the reference to Section 3.1.2 is for estimated Madison usage, not wastewater disposal requirements under the land application option. Figure 7.1 of the Class III permit application and Table 5.3-2 of the Large Scale Mine Permit Application show that the maximum anticipated liquid waste flow rate during concurrent operations and aquifer restoration under the land application option is 582 gpm. Powertech requests correcting this statement as follows:  Powertech estimates that typical liquid waste flow rates during groundwater sweep under the land application option during aquifer restoration will be approximately 582 507 gpm as described shown in Table 5, Section 15.3.1-2 of this document.		
C37	79	7.6	E	In bullet #e, Powertech requests clarifying that "Table 5.4-3" refers to the DENR Large Scale Mine Permit Application in the following statement: "The concentrations of metals and metalloids, including arsenic and selenium, are anticipated to be low as shown in Table 5.4-3."		
C38	79	7.7	Т	In the 2 <sup>nd</sup> line under Section 7.7, Powertech requests correcting "Section 7.2" to "Section 7.6".		
C39	80	8.1	С	The statement is made that "The Class III injection, production and monitoring wells will have casing screen." As described under comment #29 in Table 1, Section 11.2 of the Class III permit application specifies that the well screen assembly and filter sand may or may not be used. The omission of well screen and filter sand would only be done where the screened interval was sufficiently competent; therefore, there would be no impacts to geology with or without the well screen. Powertech requests deleting this sentence.		



Table 4. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.	l .	Cumulative s Analysis	Туре	Comment and Requested Modification		
	Page	Section				
C40	82	8.2.2	Т	In the last paragraph in this section, 3 <sup>rd</sup> line, Powertech requests correcting "injection-induced" to "injection-induced seismicity".		
C41	83	8.4	E	Powertech requests clarification on the statement that "Post-restoration monitoring must have demonstrated that no ISR contaminants have crossed the aquifer exemption boundary" with respect to potential impacts to geology. Any potential impacts to groundwater quality outside of the exempted aquifer would seem to be classified as groundwater impacts rather than geology impacts.		
C42	102	10.3.3	С	Powertech requests updating the statement that "EPA is considering revisions to 40 CFR Part 61, subpart W" in light of the final rule release in January 2017. It is also suggested to update the discussion to reflect the provisions in the final rule, especially that there are no longer maximum size limits or maximum number of impoundments for non-conventional impoundments such as would be constructed at the Dewey-Burdock Project. Powertech requests clarifying for the public the determination in the final rule that radon emissions from non-conventional impoundments that maintain a minimum liquid level are nearly indistinguishable from background. Since Powertech will treat the wastewater to remove radium and its byproducts, radon emissions from treated water storage ponds will be minimal. Powertech also requests updating the discussion to recognize its November 2014 commitments regarding modifications to the pond designs to comply with final subpart W provisions (Powertech 2014; Exhibit 032). In response to a request from EPA staff, Powertech committed to modifying the single-lined wastewater storage and treatment impoundments in the Burdock area to minimize the potential for contamination to reach alluvial groundwater. That letter also documents NRC staff's determination that the existing pond designs are adequately protective of human health and the environment and the NRC license conditions related to pond leak detection monitoring, routine pond inspections and development of a standard operating procedure (SOP) for potential pond releases. In addition, Powertech requests that EPA document Powertech's commitment in its November 2014 letter to submit an application to EPA for approval to construct wastewater storage and treatment impoundments at least 60 days prior to construction of the impoundments. This application was not submitted previously to EPA due to the risk that it would further delay the UIC permitting process, which has already taken more than 8 years yet is incomplete, and due to the uncertainty		
C43	103	10.4	Т	In the numbered list at the top of this page, it appears that the sentence beginning "The presence of Class I areas" should be bullet #3.		
C44	103	10.4	С	In the paragraph above Section 10.4.1, the statement is made that "The peak year accounts for the time when all four ISR project life-cycle phases (construction, operations, aquifer restoration, and decommissioning) are occurring simultaneously and represents the highest amount of emissions the project will generate in any one year." If post-restoration groundwater monitoring is required for this project, it would delay decommissioning by many years if not decades, such that the decommissioning phase would not overlap with any of the other project phases.		



Table 4. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.		Cumulative s Analysis	Туре	Comment and Requested Modification		
	Page	Section				
				Therefore, this worst-case scenario would not occur. Powertech requests updating this discussion if post-restoration groundwater monitoring is required.		
C45	104	10.4.1	С	In the 1 <sup>st</sup> paragraph, the statement is made that "the NRC did not use the most recent regulatory-approved version of the [AERMOD and CALPUFF] model software platforms." The AERMOD version used by IML Air Science (IML) in the project modeling was updated by IML's software vendor, Lakes Environmental, multiple times after the original modeling protocol was developed. As a practical matter, any model version is likely to be out of date by the time an EIS is published. This is particularly true when follow-up model runs are required. The important consideration is that the versions of AERMOD and its associated software tools were current and mutually compatible when the model was implemented, and that to preserve comparability the model was not changed midstream. Powertech requests updating the discussion to document that the versions of AERMOD and its associated software tools were current and mutually compatible when the model was implemented.		
C46	104	10.4.1	С	In the 2 <sup>nd</sup> paragraph, the statement is made that "EPA did not find that NCR [ <i>sic</i> ] provided sufficient information to support the use of dry depletion in the AERMOD analysis." Precedent has been established by state and federal agencies for using the dry depletion option in AERMOD to model short-term impacts from fugitive dust emissions. For example, a coal lease application in Utah triggered PM <sub>10</sub> modeling that included a refined analysis using deposition and plume depletion (IML 2013; Exhibit 033). Page 9 of Appendix K in the Alton Coal Lease DEIS states, "deposition was only considered for assessing the final PM <sub>10</sub> modeled ambient air impacts. Deposition was not considered for any other pollutants …" Page 10 states, "the primary pollutants of concern are fugitive dust." (BLM 2015; Exhibit 034).		
				The Colorado Department of Public Health and Environment (CDPHE) uses dry depletion to model PM <sub>10</sub> impacts from fugitive dust sources at mining facilities seeking air quality construction permits (IML 2013; Exhibit 033). Recent projects for which this option was used include the Lafarge Gypsum Ranch Pit, Oxbow Mining's Elk Creek Mine, and Bowie Resources' Bowie N.2 Mine. The Wyoming Department of Environmental Quality stated that it would accept the use of plume depletion algorithms in AERMOD as long as an applicant justifies the inputs, including particle size, particle density and mass fraction (IML 2013; Exhibit 033). Both Colorado and Wyoming operate EPA-approved air permitting and enforcement programs.		
				A recent modeling analysis was triggered by high fugitive dust impacts in the Salt River area of Arizona. Maricopa County was reclassified as a serious $PM_{10}$ nonattainment area on June 10, 1996. The primary sources of particulate pollution in this area are "fugitive dust from construction sites, agricultural fields, unpaved parking lots and roads, disturbed vacant lots and paved roads" (IML 2013; Exhibit 033). Cited among the "general characteristics that make AERMOD suitable for application in the Salt River Study area" is the claim that "gravitational settling and dry		



Table 4. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.	Draft Cumulative Effects Analysis		Туре	Comment and Requested Modification
	Page	Section	1	
				deposition are handled well." Powertech requests that EPA update this discussion in light of the evidence presented in this comment.
C47	104	10.4.1	С	In the 2 <sup>nd</sup> paragraph, the statement is made that "The dry depletion option may be appropriate to use in AERMOD when sufficient data are available to determine the particle size distribution and other particle information reasonably well for each source." Powertech asserts that sufficient justification was provided in the IML 2013 modeling (Exhibit 033), as summarized below.
				The original PM <sub>10</sub> particle size distribution was obtained from the modeling protocol for the Rosemont Mine in Arizona (IML 2013; Exhibit 033). The modelers for the Rosemont project acquired this distribution from AP-42 Section 13.2.4 and applied it to fugitive dust emissions from haul roads. Because Section 13.2.4 applies to aggregate handling and storage piles, other sources were consulted to validate the use of this particle size distribution for haul road dust. A study by Watson, Chow and Pace referenced in a New Jersey Department of Environmental Protection report found that 52.3% of the particulate from road and soil dust is less than 10 μm in diameter. Of this particulate 10.7% was found to be smaller than 2.5 μm in diameter and the remaining 41.6% fell between 10 and 2.5 μm. Assuming that fugitive dust particle sizes follow a lognormal distribution, these two data points were transformed into a multi-point particle size distribution for comparison to the original particle size distribution. The geometric mass mean diameter for the original distribution is 6.47 μm, while the mean diameter for the lognormal distribution is 5.76 μm. EPA's AP-42 Section 13.2.2 and supporting studies characterize PM <sub>30</sub> from unpaved road dust (the dominant source at Dewey-Burdock) as 30.6% PM <sub>10</sub> and 3.06% PM <sub>2.5</sub> . Again, assuming a lognormal particle size distribution, the mean diameter would be 6.77 μm. CDPHE has approved a mean coarse particle diameter for road dust of 6.25 μm (Trinity 2016; Exhibit 035). Since these values are clustered around the original PM <sub>10</sub> size distribution, it was retained for both CALPUFF and AERMOD dry deposition modeling.  As stated above, the mass mean diameter of PM <sub>10</sub> particles with the chosen size distribution referenced above is 6.47 μm, or approximately 65% of the top diameter. Applying this ratio would yield about 1.5 μm for the mean PM <sub>2.5</sub> particle size. Hence, the choice of 1 μm mean particle size diameter for PM <sub>2.5</sub> was conservative in that it increases atmospheric entrainment a
				2.65 g/cm3. As indicated in IML's final report (IML 2013; Exhibit 033), the Environmental Science Division of Argonne National Lab states, "A typical value of 2.65 g/cm³ has been suggested to characterize the soil particle density of a general mineral soil. Aluminosilicate clay minerals have particle density variations in the same range."  Another study of fugitive dust from unpaved road surfaces, by Watson and Chow, also cites 2.65 g/cm³ for soil



Table 4. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.	l .	Cumulative ts Analysis	Туре	Comment and Requested Modification		
	Page	Section				
				particle density (IML 2013; Exhibit 033). In a more recent analysis, the CDPHE-approved particle density for road dust is 2.655 g/cm <sup>3</sup> (Trinity 2016; Exhibit 035). Powertech requests that EPA update this discussion in light of the evidence presented in this comment.		
C48	104	10.4.1	Е	In the $2^{nd}$ paragraph, the statement is made that "dry depletion should have been applied to all receptors within the model domain." Using the dry depletion option, IML modeled all receptors with predicted 24-hour $PM_{10}$ impacts in the initial modeling run that, when added to background, were greater than the NAAQS of 150 $\mu$ g/m³. This threshold was chosen to demonstrate ultimate compliance of all initially high receptors. The regulatory default settings were used to screen potential problem receptors, and the dry depletion option was used to refine the model results only for those receptors. Since the dry depletion option has the effect of reducing (never increasing) predicted impacts, it was deemed unnecessary to apply this option to receptors already demonstrated to be below the NAAQS threshold. The predicted concentrations would only have decreased beyond those obtained under the regulatory default option. Powertech requests that EPA update this discussion in light of the evidence presented in this comment.		
C49	104	10.4.1	Е	In the 3 <sup>rd</sup> paragraph, the statement is made that "the approach used by NRC will not account for the diesel engine exhaust PM <sub>10</sub> particles that will not settle out as quickly as the mechanically generated fugitive dust emissions." Most of the non-fugitive sources of particulate emissions at Dewey-Burdock are diesel engines. EPA is correct that some error may be introduced by including combustion sources of PM <sub>10</sub> in the dry depletion runs. Most particulate matter in diesel exhaust falls within the PM <sub>2.5</sub> category and exhibits a much slower deposition rate than PM <sub>10</sub> . Nonetheless, fugitive sources are dominant at Dewey-Burdock, where diesel exhaust constitutes only 1% of the total PM <sub>10</sub> emissions. For this reason, and to avoid further complicating the final model run, IML grouped all PM <sub>10</sub> sources together. Powertech requests that EPA update this discussion in light of the evidence presented in this comment.		
C50	110	10.4.2.1	E	With regard to the 24-hour PM <sub>10</sub> modeling results, the statement is made in the 1 <sup>st</sup> paragraph that "the top 3 values are of interest regardless of when they occurred." For compliance demonstration, the standard design value is the $4^{th}$ high concentration over a 3-year period. This value is shown in Table 6-1 (IML 2013; Exhibit 033) and should not be confused with the yearly statistics also presented in that table. Powertech requests that EPA update this discussion in light of the evidence presented in this comment.		
C51	111	10.4.2.2	Т	In the second line, Powertech requests correcting the reference to "Table 11a", which does not appear in this section.		
C52	111	10.4.2.4	E	In the $1^{st}$ paragraph in this section, the statement is made that "IML and NRC determined there is evidence and precedent that supports excluding ground-level, fugitive $PM_{10}$ emissions from the assessment of project impacts on visibility at Wind Cave However, EPA did not support this approach for the SEIS." As stated in the final report (IML 2013; Exhibit 033) and acknowledged by EPA, even without excluding coarse particulates, the $98^{th}$ percentile of the		



Table 4. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.	1	Cumulative ts Analysis	Type	Comment and Requested Modification
	Page	Section	-	
				<ul> <li>annual 24-hour average changes in haze index is less than the contribution threshold of 0.5 dv. Still, IML conducted a final model run excluding coarse PM<sub>10</sub> for several reasons:</li> <li>CALPUFF predicted that 70% of visibility impairment at Wind Cave from the Dewey-Burdock Project was caused by coarse PM<sub>10</sub>. This goes against visibility modeling results obtained by various agencies including South Dakota DENR. Aerosols of sulfate and nitrate, organic carbon, and fine particulates (PM<sub>2.5</sub>) are generally the significant contributors to visibility impairment.</li> <li>To test the reasonableness of the modeled impact of coarse particulates on visibility at Wind Cave, IML used CALPUFF to model the impact of PM<sub>10</sub> coarse emissions from Dewey-Burdock at three test receptors (IML 2013; Exhibit 033). The receptors were placed 40, 80, and 116 km from the project, respectively. CALPUFF predicted higher relative contribution from coarse PM<sub>10</sub> as the distance from the project to the receptor increased. This outcome defies common sense and exposes the fallacy of modeling visibility without accounting for near-field deposition of coarse PM<sub>10</sub>.</li> <li>Notwithstanding EPA's challenge to the evidence and precedent appearing in the final report, the modeling protocol does cite NEPA precedent for excluding fugitive dust emissions from visibility impact modeling. This approach was followed in the Atlantic Rim EIS (IML 2013; Exhibit 033), which cited supporting documentation from the Western Regional Air Partnership (WRAP).</li> <li>A 2005 study (VISTAS 2005; Exhibit 036 at p. 3-13) states, "PM<sub>2.5</sub> particles, which have a mass median diameter around 0.5 μm, have an average deposition velocity of about 1 m/minute, which is significant, even for emissions from elevated stacks." It seems unreasonable to model the long-range transport of both species as if they behaved the same.</li> <li>Regarding exclusion of coarse particulates from stationary sources: It should be noted that stationary sources at Dewey-Burdock ar</li></ul>
C53	113	10.5	Т Т	requests that EPA update this discussion in light of the evidence presented in this comment.  In the 6 <sup>th</sup> line of this sentence, Powertech requests changing "in this SEIS" to "in the NRC SEIS".
C54	114	10.6	T	The last sentence in this section appears incomplete: "If Powertech does not implement one or more of these measures properly"



Table 4. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.	1	Praft Cumulative Type Effects Analysis		Comm	ent and Requested Modification		
	Page	Section					
C55	114	10.6.1	E	In the 2 <sup>nd</sup> paragraph in this section, the statement is made that "the Dewey-Burdock project has not been shown to greatly effect [sic] regional cumulative air quality." This should be expected, given the comparison between project emission levels and regional emissions. Since fugitive PM <sub>10</sub> emissions from Dewey-Burdock constitute the largest single pollutant, and since EPA's analysis takes issue with the degree of conservatism in modeling fugitive PM <sub>10</sub> impacts on air quality and visibility, the following table may lend some perspective:  PM <sub>10</sub> Emissions			
				Area Encompassed	Fugitive Emission Sector(s)	(tons/year)	
				State of Wyoming	Unpaved Road Dust	421,044	
				State of Wyoming	Mining Dust	93,331	
				State of Wyoming	Crops and Livestock Dust	39,112	
				State of South Dakota	Crops and Livestock Dust	333,119	
				State of South Dakota	Unpaved Road Dust	77,273	
				Dewey-Burdock Permit Area and County Road	All Fugitive Dust Sources (max. year)	458	
				more relevant than dust from South Dakota. I represent 0.08% of the emissions from Wyom	rom Wind Cave National Park, fugitive dust from Projected maximum fugitive $PM_{10}$ emissions frow ing's three largest sectors, and $0.11\%$ of the encests that EPA update this discussion in light of t	m Dewey-Burdock nissions from South	
C56	114	10.6.2	Т	In the number list, it appears that "Implementime" should be item #1.	t fuel saving practices such as minimizing vehicl	e and equipment idle	
C57	117	11.3	С	groundwater monitoring, if required. As desci could require decades or hundreds of years o testing and providing electrical power and ma	nate of the greenhouse gases added by the proribed in Attachment A-3, post-restoration grour fadditional sampling, which would also involve intenance within the Central Processing Plant and associated with the post-restoration ground	ndwater monitoring mechanical integrity and Satellite Facility. It	
C58	119	11.3.1	E	In the first paragraph, the statement is made distinguishable in the estimation of CO <sub>2</sub> emiss	that "the year one facility construction does no iions related to electrical power consumption d ons from year 1 construction amount to about	uring the construction	



Table 4. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.	1	Draft Cumulative Effects Analysis		Comment and Requested Modification
	Page	Section		
				project GHG emissions. For clarity, however, most of the electricity consumed during the Dewey-Burdock construction phase will be for facilities construction, where utility power will be available. Wellfield construction will involve primarily mobile and earth-moving equipment to drill wells and install piping and power lines. Electricity use in the wellfields will correspond mainly to the operations phase. Powertech requests that EPA update this discussion in light of the evidence presented in this comment.
C59	119	11.3.2	Т	In the first paragraph in this section, 5 <sup>th</sup> line, Powertech requests correcting "whither" to "either".
C60	121	Tables 33- 34	Т	It appears that metric tons and short tons are switched in several rows (i.e., those where the metric tons are higher than the short tons). Powertech recommends correcting these tables.
C61	122	11.4	E	In the 4 <sup>th</sup> paragraph, the statement is made that the NRC SEIS does not include any information about GHG emissions during the uranium enrichment phase. Enrichment is downstream from the Dewey-Burdock Project. IML considered the analysis of this phase beyond the scope of the SEIS just as it did the analysis of an ultimate use for the enriched uranium (i.e., nuclear power plants). EPA acknowledges, and many studies support the net reduction in life-cycle GHG emissions achieved by nuclear power when it displaces fossil fuel power. Notably, the GHG reporting rule does not include uranium enrichment facilities or nuclear power plants among the 41 industrial sectors required to report. Powertech requests that EPA update this discussion in light of the evidence presented in this comment.
C62	130	12.1	Т	In lines 4-6, it appears that references to "Table 29" should be changed to "Table 36".
C63	133	12.2	С	In the 1 <sup>st</sup> paragraph, the statement is made that Powertech proposes to store, use, and receive shipments of anhydrous ammonia (NH <sub>3</sub> ). Powertech does not propose to use ammonia at the Dewey-Burdock Project. Figure 3.2-6 in the approved NRC license application shows that sodium hydroxide will be used in the precipitation circuit instead. Table 3.2-1 in the approved NRC license application, which lists the process-related chemicals and quantities planned for the project, likewise does not include ammonia. Powertech requests removing mention of anhydrous ammonia from this paragraph.
C64	133	12.3	T	In the 2 <sup>nd</sup> paragraph in this section, 1 <sup>st</sup> line, Powertech requests correcting "Table 30" to "Table 38".
C65	134	12.5	С	The statement is made that "Because the Dewey Road is a county road, presumably it is maintained by Custer and Fall River Counties." These counties do maintain their respective portions of the Dewey Road. Moreover, Powertech executed an agreement with Fall River County to provide equipment, materials, and/or financial assistance to cover a portion of the total road maintenance cost for Fall River County roads used by Powertech during construction and operation (Powertech 2007; Exhibit 038). Powertech requests revision of the text to reflect this commitment.
C66	135	13.1	С	In the 1 <sup>st</sup> sentence in this section, the statement is made that NRC evaluated the impacts of transporting "yellowcake slurry." Slurry is an intermediate product in the yellowcake production cycle that is dried to produce the final yellowcake product. This is described in Section 3.2.3.1 of the SER: "The CPP will also contain 2 vacuum



Table 4. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.	l .	Cumulative s Analysis	Туре	Comment and Requested Modification
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				dryers for drying yellowcake slurry into its final powder form" (Exhibit 014 at p. 96). Powertech requests removing the word "slurry" since yellowcake slurry will not be shipped from the Dewey-Burdock Project site.
C67	135	13.1	l	In the 2 <sup>nd</sup> line, Powertech requests changing "radioactive wastes" to "byproduct material" for consistency with other sections of this document (e.g., Section 12.2).
C68	140	14.3	E	A discussion is included about traditional subsistence practices such as hunting and wild plant gathering. Powertech suggests mentioning that the entire Dewey-Burdock permit area is either private land or BLM-managed federal land for which no public access roads exist. Therefore, there is no plausible use of lands within the proposed permit area for "traditional subsistence practices and the procurement of animals and plants for ritual, ceremonial, medicinal and other traditional needs." Powertech requests the addition of text to indicate that there is no public access to lands within the proposed permit area.
C69	144	15.3.1	C, I	In the 1 <sup>st</sup> paragraph, the statement is made that the maximum liquid byproduct material quantity requiring disposal in the deep well injection option will be 197 gpm. As described in comment #C35 and as correctly listed in the 3 <sup>rd</sup> paragraph in this section, the correct maximum volume of liquid waste injection during concurrent operations and aquifer restoration is 232 gpm. Powertech requests correcting the maximum liquid waste generation rate in the deep disposal well option from "197 gpm" to "232 gpm".
C70	144	15.3.1	С	In the 2 <sup>nd</sup> paragraph, the statement is made that "Powertech proposed the construction of two Minnelusa injection wells, DW No. 1 in the Burdock Area and DW No. 3 in the Dewey Area." This does not appear to be consistent with the Class V permit application or Draft Class V Area Permit, both of which discuss up to four Minnelusa injection wells. Powertech requests updating the discussion to account for the four Class V injection wells included in the Class V Area Permit.
C71	144	15.3.2	С	In the 1 <sup>st</sup> paragraph in this section, the statement is made that the maximum production of liquid byproduct material in the land application option will be 547 gpm. As described in comment #C36, the correct maximum volume of liquid waste injection during concurrent operations and aquifer restoration is 582 gpm. Powertech requests correcting the maximum liquid waste generation rate in the land application option from "547 gpm" to "582 gpm".
C72	145	15.3.4	С	Powertech requests clarifying that the 66 cubic yards of solid byproduct material is an annual estimate during operations. This comment also applies to Section 15.4.4.
C73	146	15.4.1	С	The statement is made that "Powertech proposes to manage aquifer restoration wastewater (i.e., liquid byproduct material) by treating the <u>wastewater</u> by reverse osmosis and reinjecting the treated water (i.e., permeate) back into the aquifer production zone undergoing restoration as described in SEIS Section 2.1.1.1.4.1" (emphasis added). Powertech requests clarification that the water withdrawn from the wellfields during groundwater restoration is not wastewater; it is treated by reverse osmosis (in the deep disposal well option), and the resulting reject is treated and disposed as wastewater. The water withdrawn from the wellfield and the treated water (permeate),



Table 4. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.	1	Draft Cumulative Effects Analysis				Comment and Requested Modification
	Page	Section				
				while still considered 11e.(2) byproduct materials under NRC regulation, are not wastewater. Powertech requests modifying this sentence as follows:  Powertech proposes to manage water pumped from the ISR wellfields during aquifer restoration wastewater (i.e., liquid byproduct material) by treating the wastewater by reverse osmosis and reinjecting the treated water (i.e., permeate) back into the aquifer production zone undergoing restoration as described in SEIS Section 2.1.1.1.4.1.		
C74	146	15.4.2	E	In the 11 <sup>th</sup> line in this section, the statement is made that "The NRC, the DENR and the EPA will require liquid byproduct material be treated prior to injection and treatment systems be approved, constructed, operated, and monitored to ensure release standards are met." Powertech is not aware that EPA has any permit requirements for the land application of treated wastewater and requests clarification on this statement or removal of EPA from the list of agencies authorizing land application.		
C75	147	15.5.1	С	Regarding the statement that Powertech expects to install 4,000 injection and production wells, please refer to comment #E1 in Table 3, which describes how Powertech currently estimates that approximately 1,461 injection wells and 869 production wells will be required over the life of the project.		
C76	148	15.5.2	E	Powertech requests explanation of the reference for the statement that "The NRC will update this evaluation as part of the pre-operational analysis for the Dewey-Burdock Project Site, and certify that binding contractual arrangements and commitments for providing capacity for the proposed Dewey-Burdock ISR Project have been made with one or both of these landfill options prior to beginning construction."		
C77	149	15.5.4	T	In the 2 <sup>nd</sup> paragraph, last line, Powertech requests correcting "Section 14.3.1" to "Section 15.3.1".		
C78	149	15.6	С	The statement is made that "Powertech will be required to have an agreement in place with White Mesa Mill for the disposal of solid by-product waste." Although White Mesa Mill has been identified as the preferred location for disposal of solid byproduct material, the NRC license does not require an agreement with any particular 11e.(2) byproduct material disposal facility. The requirements in NRC License Conditions 12.6 and 9.9, as stated on page 150 of this document, require Powertech to submit to the NRC a disposal agreement with a licensed disposal site before beginning operations and to maintain an agreement throughout operations. Powertech requests revising this sentence as follows:  Before the NRC will authorize commencement of ISR operations, Powertech will be required to have an agreement in place with a facility that is licensed by the NRC or an NRC Agreement State to receive byproduct material, such as the White Mesa Mill-for the disposal of solid by product waste.		
C79	150	15.6	Т	In the last paragraph in this section, 3 <sup>rd</sup> line, Powertech requests deleting "76" in "76 License Condition 9.9"		
C80	150	16.0	Т	In the 1 <sup>st</sup> paragraph in this section, 7 <sup>th</sup> line, Powertech requests correcting "Table 32" to "Table 39".		



Table 5. Draft Environmental Justice Analysis Specific Comments

No.	l l	Draft Cumulative Effects Analysis		Comment and Requested Modification
	Page	Section		
J1			T, I	Powertech requests correcting the following typographical error, for consistency with Table 8:
				The U.S. mean median death rate per 100,000 people due to unintentional injury is 50.8 <del>27.3</del> .
J2	21	4.0	Т	In the 1st paragraph under this section, last line, Powertech requests changing "Figure 2" to "Figure 1".
J3	21	4.0	Т	In the 2 <sup>nd</sup> paragraph, 1 <sup>st</sup> sentence, Powertech requests removing "draft" in "The EPA is proposing to issue two UIC draft permits" since the draft permits have been issued.
J4	22	4.0	С	Waste generated on site will be 11e.(2) byproduct material regulated by NRC, not hazardous waste according to RCRA. The statement at the top of this page that the waste fluids will undergo "treatment to meet hazardous waste standards" implies that hazardous fluid exists on site. Language in the draft permit already prohibits injection of hazardous waste into the Class V wells. Powertech requests removing references that characterize site waste as hazardous waste because this is not accurate; it is 11e.(2) byproduct material.
J5	22	4.0	E	In the 1st full paragraph on this page, the statement is made that "Certain types of UIC permits have been identified as priority permits, including permits for Class V deep injection wells and Class III ISR wells" by EPA Region 8 "due to the potential for significant public health or environmental impacts." In light of the evidence that there has never been an off-site impact to non-exempt groundwater after decades of uranium ISR operation in the U.S., Powertech requests explanation as the source of this "potential for significant public health or environmental impact."
J6	22	4.0	С	In the last paragraph in this page, 1 <sup>st</sup> sentence, the statement is made that there will be "approximately 4,000 Class III injection wells." As described in comment #E1 in Table 3, Powertech currently estimates that approximately 1,461 injection wells will be required over the life of the project. Powertech requests updating this statement as follows:  The project will involve the injection of lixiviant, consisting of injection-interval groundwater with added oxygen and carbon dioxide, into the uranium ore deposits targeted by 14 wellfields (shown in Figure 5) containing approximately 1,461 4,000 Class III injection wells.
J7	22	4.0	С	In the last paragraph in this page, Powertech requests correcting the order of wellfield development as follows (refer to comment #F8 in Table 2 and #C25 in Table 4):  It is the EPA's understanding that one wellfield in the Dewey Area and one wellfield in the Burdock Area will be active, while one wellfield in each area may be undergoing groundwater restoration and one wellfield in each area may be undergoing construction). Alternately, Powertech may develop either the Burdock or Dewey wellfields first, followed by those in the other area.
J8	23	4.0 Figure 5	A	Please refer to Attachment A-10 for specific comments related to the currently proposed aquifer exemption boundary and a proposed alternate solution. Powertech requests updating Figure 5 and the associated text to incorporate the proposed alternate solution.



Table 5. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.	1	Cumulative ts Analysis Section	Туре	Powertech requests the following updates to Table 12 to document the hearing process for the water appropriation permits and groundwater discharge plan. Powertech also requests clarification that the NPDES permit is associated with storm water pollution prevention and not surface discharge of any process wastewater. Powertech also requests correction of the specific NRC license type (refer to Exhibit 016). Requested changes are shown below.  Table 12. Additional State and Federal Permits Powertech is required to obtain.				
19	24	4.0 Table 12	С					
				Issuing Agency	Description	Status		
				South Dakota Department of Environment and	Uranium Exploration Permit	Application submitted July 2008; approved by South Dakota Board of Minerals and Environment November 2008		
				Natural Resources (SDDENR)	Scenic and Unique Lands Designation	Submitted August 2008; SDDENR determined lands described by applicant do not constitute special, exceptional, critical, and unique; February 2009.		
					Large-Scale Mine Permit	Application submitted September 2012; deemed procedurally complete January 2013; recommended for approval April 2013; hearing held Fall 2013; further hearings and process postponed until the NRC and the EPA have completed their actions and the State Water Management Board has decided the water rights.		
					Water Appropriation Permits	Applications submitted June 2012; recommended		
					Madison     Inyan Kara	for approval November 2012; hearing held Fall 2013; further hearings and process postponed until the NRC and the EPA have completed their actions.		
					Air Quality Permit	Application submitted November 2012; SDDENR determined that an operating air permit will not be required, February 2013.		
					Groundwater Discharge Plan	Application submitted March 2012; recommended for approval December 2012; hearing held Fall 2013; further hearings and process postponed until the NRC and the EPA have completed their actions.		
					National Pollutant Discharge Elimination System Water	Application not yet submitted.		



Table 5. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.	No. Draft Cumulative Effects Analysis			· · ·		sted Modification
	Page	Section	1			
					Discharge Permit (Stormwater Discharge)	
				U.S. Nuclear Regulatory Commission	Source and Byproduct Material License (10 CFR Part 40)	Submitted August 10, 2009. Final license issued April 8, 2014
				U.S. Bureau of Land Management	Plan of Operations	Application submitted August 2009; revised document submitted January 2011 and under review.
				US Army Corps of Engineers	Clean Water Act Section 404 Permit	Application not yet submitted
J10	25	5.0	С	any ISR contaminants migradescribe how NRC license rethe wellfields. See also Attached alternate solution to post-refollows:  The EPA has included site-specific data to er	ating out of the ISR wellfield are deequirements are adequate to ensighted at the equirement A-3, which proposes geometrication groundwater monitoring restorational protective monitoring resure that any ISR contaminants processed in the equipment of the equipme	I protective monitoring requirements to ensure that etected." Refer to Attachments A-6 through A-9, which ure protection of the non-exempt aquifers surrounding chemical modeling using site-specific data as an ing. Powertech requests changing this sentence as requirements to conduct geochemical modeling using otentially migrating out of the ISR wellfield are detected a gaffect human health outside of the exempted aquifer.
J11	27	6.2	Т	In the 2 <sup>nd</sup> paragraph, 3 <sup>rd</sup> se These requirements w	ntence on this page, Powertech re fill help ensure that there <del>these</del> wi th standards resulting from ISR ac	equests correcting the following typographical error: ill be no radiological health or environmental impacts tivities at the Dewey-Burdock Project Site or from the



Table 5. Draft Cumulative Effects Analysis Specific Comments (cont.)

No.	Draft Cumulative Effects Analysis		Туре	Comment and Requested Modification
	Page	Section		
J12	30	10.0	С	In the first number list, the statement is made that monitoring requirements "to verify no ISR contaminants cross the aquifer exemption boundary" have been included to address downgradient private wells completed in the injection zone. As described in general comment #G-1, industry standard practices have prevented any off-site impact to non-exempt groundwater after decades of uranium ISR operations in the U.S. These include, but are not limited to, excursion monitoring/corrective actions, maintaining hydraulic control of each wellfield and conducting groundwater restoration in accordance with NRC or Agreement State requirements. To Powertech's knowledge, all currently operated ISR facilities are required to monitor private wells in proximity to their projects, yet comment #G-1 describes how no impacts to private wells have ever been documented. Therefore, no additional monitoring is needed to protect private wells in the vicinity of the Dewey-Burdock Project. See also Attachment A-3, which proposes to use geochemical modeling using site-specific data to verify that there will be no endangerment to non-exempt aquifers.

# **Attachment A**

# **Proposed Alternate Solutions**

# **List of Attachments**

# Attachment A Proposed Alternate Solutions

Attachment A-1.	Proposed Alternate Solution to Core Sampling
Attachment A-2.	Proposed Alternate Solution to Locating Down-gradient Compliance Boundary Monitoring Wells
Attachment A-3.	Proposed Alternate Solution to Post-restoration Groundwater Monitoring
Attachment A-4.	Proposed Alternate Solution to Establishing Baseline Water Quality for Down-gradient Compliance Boundary Monitoring Wells
Attachment A-5.	Proposed Alternate Solution to Column Testing
Attachment A-6.	Proposed Alternate Solution to Monitoring and Corrective Actions for an Excursion Detected in a Non-injection Interval Monitoring Well
Attachment A-7.	Proposed Alternate Solution to Monitoring and Corrective Actions for an "Expanding Excursion Plume"
Attachment A-8.	Proposed Alternate Solution to Monitoring and Corrective Actions for a "Remnant Excursion Plume"
Attachment A-9.	Proposed Alternate Solution to Non-injection Interval Monitoring during Post-restoration Groundwater Monitoring
Attachment A-10.	Proposed Alternate Solution to Aquifer Exemption Boundary Location

#### Attachment A-1

## **Proposed Alternate Solution to Core Sampling**

#### Problem:

Part II, Section D.5 of the Draft Class III Area Permit would require Powertech to collect at least two cores from down-gradient locations within each wellfield prior to ISR operations. According to Part IV, Section D of the draft permit, these core samples would be tested using laboratory bench-scale column tests after groundwater restoration has been completed in the wellfield. Following are specific technical comments on the proposed permit conditions followed by a proposed alternate solution.

- A-1-1: The requirement to collect core samples prior to operations adds unnecessary expense. Figure 6.1-1 in the approved NRC license application depicts the anticipated project schedule on a wellfield-by-wellfield basis. Depending on the wellfield size, the anticipated timeline from initial construction of an individual wellfield through operations, groundwater restoration, stability monitoring, and regulatory approval of groundwater restoration is about 5 to 9 years. Storing core samples from 14 wellfields for 5 to 9 years would cause undue financial burden on Powertech. Samples would have to be stored frozen and under a nitrogen atmosphere, which would be very expensive. In addition, the core samples would have been collected from a licensed source material facility and would be considered source material by NRC. Many laboratories do not have the appropriate licensing to store source material, and those that do are limited in the quantity that can be stored at any one time. This would restrict the number of potential storage facilities and drive up the cost even further.
- A-1-2: The requirement to store core samples for 5 to 9 years risks compromising the integrity of the samples. The longer the storage duration, the greater the risk of a power outage, lab closure, or other event leading to a disruption of the controlled storage environment. Further, it is virtually impossible to collect core samples completely free of oxygen, and any entrained oxygen would have years to react with the material prior to testing.
- A-1-3: As described in comment #A-5-5, limiting testing methods used to establish site-specific data to laboratory column testing is contrary to research cited in the Draft Class III Area Permit Fact Sheet and would not allow Powertech to take advantage of advancing research methodologies.

#### **Proposed Alternate Solution:**

As described in Attachment A-3, Powertech proposes to conduct geochemical modeling using site-specific data to evaluate the geochemical stability of the production zone and the possibility that contaminants could be released from the restored production zone to the aquifer exemption boundary and cause a violation of MCLs or otherwise adversely affect human health. Powertech requests that such site-specific data not be limited to column testing using core samples, since that would not allow Powertech to take advantage of advancing research methodologies. The geochemical modeling procedures and collection of site-specific data would be documented in the Closure Plan, which would be submitted to EPA for review and approval.

In the event that core sampling is required, to solve the economic and technical feasibility issues associated with long-term storage and delayed testing of core samples, Powertech requests that the permit allow the flexibility to collect core samples at any time prior to conducting laboratory-scale bench testing and from any down-gradient locations within the aquifer exemption boundary that can be shown to be unaffected by ISR operations. This would include locations down-gradient from perimeter monitoring wells that never experienced an excursion during operation, which would be the vast majority of down-gradient wells based on the limited number of excursions that have occurred at operating ISR facilities. Collecting core samples as soon as practicable before testing would minimize the risk of the loss of core integrity and help ensure that the most representative *in-situ* conditions are used during testing. This would be consistent with various recent research studies on natural attenuation, none of which waited 5 to 9 years between core sample collection and laboratory testing.

#### Attachment A-2

# Proposed Alternate Solution to Locating Down-gradient Compliance Boundary Monitoring Wells

Note: As described in Attachment A-3, Powertech has proposed an alternate solution to post-restoration groundwater monitoring. In the event that this solution is not approved, this proposed alternate discusses proposed revisions to the location of down-gradient compliance boundary monitoring wells.

#### Problem:

Part IV, Section B.2 of the Draft Class III Area Permit would require down-gradient compliance boundary (DGCB) monitoring wells to be located "anywhere between the down-gradient portion of the wellfield perimeter monitoring well ring and the down-gradient wellfield boundary." Following are specific technical comments on the proposed permit conditions followed by a proposed alternate solution.

- A-2-1: Requiring a new set of wells between the wellfield and down-gradient perimeter monitoring wells would cause an undue financial burden in terms of:
  - Well installation (at least 200-300 additional wells would be needed)
  - Pre-operational baseline sampling
  - Pump testing to verify each well is in hydraulic communication with the wellfield and to estimate time of travel to each well under natural groundwater flow conditions
  - The need for the down-gradient monitoring wells since there has never been a documented off-site impact to non-exempt groundwater (refer to general comment #G-1)

As described in comment #G-14, Powertech estimates that the additional incremental costs for the DGCB monitoring wells, post-restoration groundwater monitoring and other groundwater monitoring that would be required by the draft permit above and beyond that required by NRC license conditions and commitments in Powertech's approved NRC license application and Class III permit application are estimated to be approximately \$30 million over the life of the project. This includes the costs of additional well construction and reclamation, labor and equipment to collect samples, costs of laboratory analytical work, geochemical modeling and core collection/column testing. It is based on very conservative durations of post-restoration groundwater monitoring (assuming pumping) and does not consider the added cost for maintaining financial responsibility and lease agreements for several additional years. These additional costs are not incurred by any existing or previously permitted uranium ISR project. This would represent a substantial increase in the overall life-of-mine project costs, equating to as much as a 10% increase in the unit cost of yellowcake produced, resulting in an economic burden and competitive disadvantage for Powertech. It should be added that these costs are highly dependent on the timeline for which groundwater restoration/stability is completed and approved by regulatory agencies and could increase significantly.

Of this cost, about \$7 million is attributed to installing DGCB monitoring wells separate from the perimeter monitoring well ring, conducting baseline pump testing and water quality characterization prior to ISR operations and reclaiming the additional wells. In other words, it would cost about \$7 million more to install the DGCB monitoring wells separate from the

- perimeter monitoring wells as compared to using the perimeter monitoring wells for post-restoration groundwater monitoring, if required.
- A-2-2: Installing 200-300 additional DGCB monitoring wells would result in additional surface disturbance in an area that otherwise would be left almost entirely undisturbed throughout the project (i.e., the disturbance buffer area between the fenced wellfield pattern area and perimeter monitoring well ring). Assuming a typical disturbance area of 4,900 square feet (0.1 acre) per well (70-foot x 70-foot well pad), the total estimated additional disturbance is 22 to 34 acres. This represents 9 to 14% additional surface disturbance compared to the total estimated surface disturbance of 243 acres for the Class V injection well wastewater disposal option.
- A-2-3: Installing what would amount to a second monitoring "ring" extending around a portion of each wellfield could be confusing to the public and various agencies for compliance monitoring purposes. For example, it could lead to questions as to why excursion monitoring is required at one set of wells but not the other. Also, ISR operators often install trend wells for internal (non-compliance) data gathering purposes between the wellfield pattern area and perimeter monitoring well ring, and those could be confused with DGCB monitoring wells by the public or regulators. The requirement could hinder Powertech's ability to install trend wells without having them construed as compliance wells.
- A-2-4: Down-gradient compliance boundary monitoring wells are already required by NRC license requirements. Down-gradient perimeter monitoring wells must be installed prior to operations, sampled for baseline water quality, determined to be in communication with the wellfield through pump testing and monitored throughout ISR operations and groundwater restoration.
- A-2-5: Powertech has identified areas with the highest uranium mineralization and will develop wellfields in those areas. However, it is likely that uranium mineralization exists outside of the wellfield boundaries that potentially impacts water quality. Such variations may cause difficulty in baseline characterization for additional DGCB monitoring wells because of proximity to the wellfield. These types of variability are much less likely to occur in the perimeter monitoring ring wells, since they will be 400 feet distant from the edge of the wellfield.

#### **Proposed Alternate Solution:**

Powertech requests the flexibility to use only perimeter monitoring wells for post-restoration groundwater monitoring, if required. This would have the following advantages compared to the requirement to install separate monitoring wells for this purpose:

- 1) No additional wells would need to be installed, which would save on drilling costs, surface disturbance, drill rig emissions, and other potential impacts related to significantly increasing the number of monitoring wells.
- 2) No additional pre-operational baseline sampling would be required, since the NRC license requires comprehensive characterization of the pre-operational water quality in perimeter monitoring wells. If EPA requires additional parameters to be analyzed, this could be done without collecting separate samples.

- 3) No additional pump testing would be required, since the NRC license and draft Class III permit conditions both require Powertech to demonstrate that perimeter monitoring wells are in hydraulic communication with the wellfield pattern area. In addition, the information gathered through pump testing would allow Powertech to estimate the average linear groundwater flow velocity and corresponding travel time to each DGCB monitoring well, as required by Part IV, Section B.6 of the draft permit.
- 4) Locating the DGCB monitoring wells at the perimeter monitoring ring would make it less likely that the wells would be impacted by an operational excursion, since they would be farther away from the wellfield. Moreover, the added distance would help ensure that only excursion parameters would potentially affect the well, since those parameters advance ahead of reactive constituents in any outwardly moving plume. Due to their highly mobile and less reactive nature, excursion parameters such as chloride would advance ahead of constituents of concern such as uranium. In general, the farther the distance of travel the greater the separation between the early warning constituents and contaminants that could cause a violation of MCLs or otherwise adversely affect human health. With distances of 400-500 feet at historically operated ISR facilities, this early warning system has proven effective for many decades. This is described in the NRC SEIS for the Moore Ranch ISR Project (Exhibit 017 at p. B-75):

NRC does not define an excursion as contamination that moves into a USDW. An excursion is defined as an event where a monitoring well in overlying, underlying, or perimeter well ring detects an increase in specific water quality indicators, usually chloride, alkalinity and conductivity, which may signal that fluids are moving out from the wellfield. These specific water quality parameters are used because they are present in high concentrations in the ISR production fluids and are "conservative" in the sense that they move at roughly the same rate as the groundwater flow and are not significantly attenuated by adsorption or reduced by other factors. Therefore, they serve as early indicators of imbalance in the wellfield flow system to notify operators to take appropriate actions. The perimeter monitoring wells are located in a buffer region surrounding the wellfield within the exempted portion of the aquifer. These wells are specifically located in this buffer zone to detect and correct an excursion before it reaches a USDW. The overlying and underlying monitoring wells are located in aquifers that are separated from the ore zone by aquitards, which NRC has determined have sufficient thickness and integrity to prevent an excursion. However, in all cases, any excursion that lasts longer than 60 days is required to undergo corrective action to meet the drinking water protection standards in 10 CFR Part 40, Appendix A 5(B) 5. To date, no excursions from an NRC-licensed ISR facility has contaminated a USDW.

- 5) Locating the down-gradient compliance monitoring wells farther from the wellfield would increase the opportunity for natural attenuation of impacted groundwater due to the longer distance.
- 6) Verification that the down-gradient compliance monitoring wells are not impacted by ISR solutions prior to post-restoration groundwater monitoring would be demonstrated through the excursion monitoring program that would be implemented from the onset of operations through groundwater restoration. As described in Section 3.3.2.1 of the Draft Cumulative Effects Analysis, "The monitoring well detection system described in Section 12.5 of the Class III Area Permit Fact Sheet is a proven method used at historically and currently operated ISR facilities." Existing NRC license conditions and Class III permit requirements would necessitate correcting any horizontal excursion long before the onset of post-restoration groundwater monitoring. As described previously, excursion monitoring is designed to provide early detection of non-hazardous indicator parameters (chloride, specific conductance and total alkalinity) before any contaminant reaches the well that could cause a violation of any primary drinking water regulation or otherwise adversely affect human health.
- 7) The buffer area between the perimeter monitoring well ring and the aquifer exemption boundary would provide flexibility to install additional down-gradient compliance wells if needed (e.g., if a statistically significant increase of a contaminant concentration were detected in a well during post-restoration groundwater monitoring).
- 8) The stated purpose of down-gradient monitoring is "to verify that no ISR contaminant will cross the aquifer exemption boundary" (e.g., Section 5.5 of the Draft Class III Area Permit Fact Sheet). The down-gradient perimeter monitoring wells are positioned to satisfy this purpose. Any well location that is down-gradient of the wellfield and within the aquifer exemption boundary would be suited to this purpose.
- 9) Since there has never been a documented occurrence of off-site impact to non-exempt groundwater in decades of U.S. ISR operations (general comment #G-1), there is no documented need for post-restoration groundwater monitoring down-gradient from the wellfield. Therefore, using existing down-gradient wells for this monitoring, if required, would not lessen any known risk of contamination.
- 10) Having only one set of down-gradient wells to monitor for potential excursions during operations and to verify that no contaminants will cross the aquifer exemption boundary and cause a violation of MCLs or otherwise adversely affect human health after groundwater restoration would significantly simplify the monitoring scheme and make it more understandable to members of the public, Powertech operators, and various regulatory agencies such as NRC, EPA, and SD DENR. It would also keep the monitoring well network consistent with other U.S. ISR operations, including those in EPA Region 8.

#### Attachment A-3

# **Proposed Alternate Solution to Post-restoration Groundwater Monitoring**

## Problem:

Part IX, Section E of the Draft Class III Area Permit would require post-restoration groundwater monitoring for each wellfield after NRC approval that groundwater restoration has been successfully completed in accordance with the standards in 10 CFR Part 40, Appendix A, Criterion 5B(5). From a regulatory standpoint, the duplicative down-gradient compliance monitoring is not required, considering that the NRC license already requires Powertech to monitor down-gradient perimeter monitoring wells during ISR operations and groundwater restoration. From a human health standpoint, existing NRC license requirements have been demonstrated to be protective of human health and the environment (refer to General Comment #G-1). NRC's determination to this effect is found in the Dewey-Burdock Project SER (Exhibit 014 at 93):

The staff conducted a detailed review and evaluation on the proposed ISR process and equipment presented in the application and found they are acceptable. License conditions will impose additional inspections, data collection, and reporting requirements on the applicant and provide additional assurance. The staff finds sections reviewed are consistent with the acceptance criteria of standard review plan Section 3.1.3 and comply with 10 CFR 40.32(c), which requires the applicant's proposed equipment, facilities, and procedures to be adequate to protect health and minimize danger to life or property. The staff also finds the proposed operations comply with 10 CFR 40.41(c), which requires the applicant to confine source or byproduct material to the location and purposes authorized in the license. Staff finds that the proposed ISR operations are consistent with NRC-accepted practices and are consistent with operations employed safely at existing NRC-licensed facilities. Based on commitments in the application and the license conditions identified above, NRC staff concludes that the applicant will be able to operate the ISR process in a manner that is safe for workers and the public health and safety and the environment.

From technical and economic standpoints, the proposed post-restoration groundwater monitoring requirements are infeasible based on the following comments.

## A-3-1: Time of Travel under Natural Groundwater Conditions

Figure A3-1 shows the approximate configuration of Dewey Wellfield 1, as depicted in Plate 7.1 of the Class III permit application, along with the natural groundwater flow direction from Figure 5.2 in the Class III permit application. This figure shows that the natural groundwater

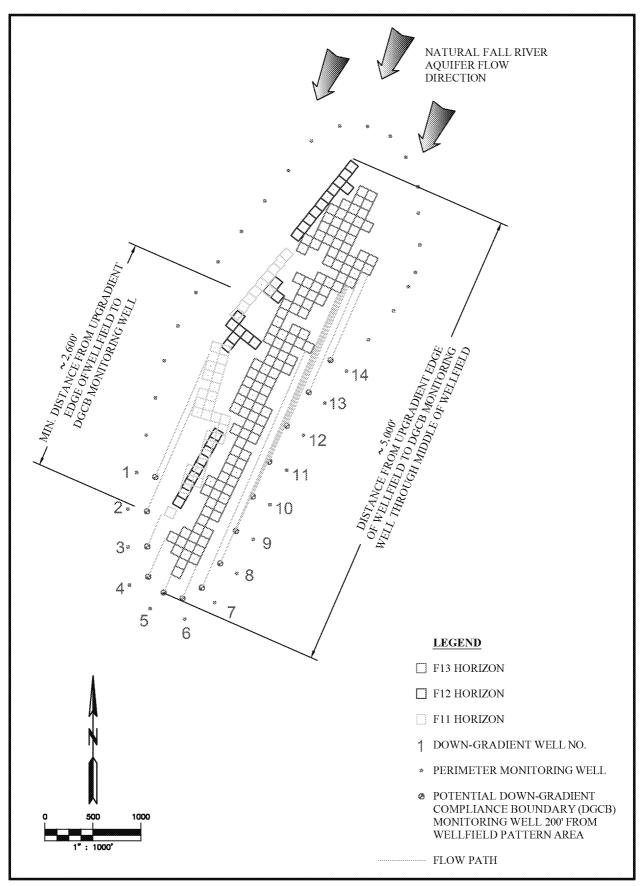


Figure A3-1. Dewey Wellfield 1 Potential Post-Restoration Groundwater Monitoring Wells.

gradient closely follows the longitudinal wellfield axis, much more so than what is depicted in Figure B4 in the Draft Class III Area Permit. The result is that the distance along the natural groundwater flow path between the wellfield and potential DGCB monitoring wells is much farther than the offset distance of the DGCB wells from the wellfield. This is illustrated in Table A3-1, which compares the distance along the natural groundwater flow path from the downgradient edge of the wellfield to potential DGCB monitoring wells placed either 200 or 400 feet from the wellfield. The distance of groundwater travel ranges from 200 to 3,078 feet for wells placed 200 feet from the pattern area and 400 to 3,570 feet for wells placed 400 feet from the pattern area. Based on the average Fall River groundwater flow velocity of 6.1 feet per year, from Appendix 6.1-A (numerical groundwater flow model) of the approved NRC license application (Exhibit 018 at p. 6.1-A-11), it would take 33 to 505 years for groundwater to reach DGCB monitoring wells placed 200 feet from the wellfield or 66 to 585 years to reach wells placed 400 feet from the wellfield. Since the draft permit would require verification that the tracer reaches each DGCB monitoring well, it would be necessary to wait at least 500 years for groundwater to reach the most distant wells under natural groundwater flow conditions.

Table A3-1. Distance and Time of Travel to Down-gradient Wells from Dewey Wellfield 1

Well No.1	from W	ls Placed 200 Feet /ellfield	Scenario B – Wells Placed 400 feet from Wellfield (Perimeter Monitoring Wells)		
-	•	er Monitoring Wells)			
	Down-Gradient Distance (feet)	Time of Travel <sup>3</sup> (years)	Down-Gradient Distance (feet)	Time of Travel <sup>3</sup> (years)	
1	1,395	229	N/A <sup>2</sup>		
2	1,270	208	N/A <sup>2</sup>		
3	373	61	1,924	315	
4	426	70	816	134	
5	200	33	400	66	
6	375	61	2,761	453	
7	2,689	441	3,570	585	
8	3,078	505	3,397	557	
9	2,702	443	3,002	492	
10	2,402	394	2,602	427	
11	2,002	328	N/A <sup>2</sup>		
12	1,585	260	N/A <sup>2</sup>		
13	1,371	225	N/A <sup>2</sup>		
14	972	159	N/A <sup>2</sup>		
Average	1,489	244	2,309	379	

Notes:

Given that Dewey Wellfield 1 would be about 4,700 feet long, the travel time from the upgradient edge of the wellfield to potential DGCB monitoring wells would be hundreds of years for any well. Figure A3-1 shows that the minimum distance would occur for potential DGCB monitoring well location 2, southwest of the wellfield. Even this minimum distance is more than 2,600 feet, corresponding to a travel time of 400 to 500 years. If it were necessary to inject a

 $<sup>^{1}</sup>$  Refer to Figure A3-1 for well locations.

<sup>&</sup>lt;sup>2</sup> Well location is not down-gradient under natural groundwater flow direction.

<sup>&</sup>lt;sup>3</sup> Time of travel calculated using 6.1 feet per year average Fall River aquifer groundwater velocity from Appendix 6.1-A (numerical groundwater flow model) of the approved NRC license application (Exhibit 018 at p. 6.1-A-11).

tracer at the northernmost point in the wellfield, such that it would travel through the entire wellfield en route to a DGCB monitoring well, it would have to travel a distance of about 5,000 feet. This would take about 800 years under natural groundwater flow conditions. Clearly such travel times are technically infeasible regardless of how far the DGCB monitoring wells are placed from the wellfield.

### A-3-2: Interference from Other Wellfields

EPA has not considered potential interference from nearby wellfields in the proposed postrestoration groundwater monitoring requirements. There are many instances of adjacent or nearby wellfields targeting the same aquifer or sub-aquifer unit for uranium recovery and groundwater restoration (e.g., Dewey Wellfields 1 and 3 both target the Lower Fall River and Burdock Wellfields 1, 2, 4, 6 and 7 all target the Middle/Lower Chilson). Since wellfield development would be phased, generally it would not be possible to conduct post-restoration groundwater monitoring under natural groundwater flow conditions for one wellfield until all ISR operations and groundwater restoration are completed in nearby wellfields targeting the same aquifer. This is illustrated in Appendix 6.1-A (numerical groundwater flow model) of the approved NRC license application (Exhibit 018 at pp. 6.1-A-101 through 102). The modeling results show that the potentiometric surfaces of the Fall River and Chilson aguifers will not recover to pre-operational levels until 1 to 2 years after the end of groundwater restoration in all wellfields. Prior to this time, the direction of groundwater flow in the vicinity of each wellfield will be influenced by operation and restoration bleed in other wellfields, which would impact which DGCB monitoring wells would actually be down-gradient of the wellfield. Conducting post-restoration groundwater monitoring, including tracer tests, prior to the project-wide end of ISR operations and groundwater restoration would be technically infeasible as natural groundwater flow conditions would not exist until the cone of depression for each wellfield has fully recovered to baseline (pre-ISR) conditions.

The draft permit also does not include any provisions to address instances where one wellfield occurs down-gradient from another wellfield targeting the same aquifer (e.g., Burdock Wellfield 2 is down-gradient from Burdock Wellfields 1 and 4; Burdock Wellfield 1 is also down-gradient from Burdock Wellfield 6). Occurrences of multiple wellfields in close proximity targeting the same aquifer make the proposed requirement to conduct post-restoration groundwater monitoring on an individual wellfield basis technically infeasible in certain situations. For example, a tracer test conducted at the down-gradient edge of Burdock Wellfield 4 would have to flow through Burdock Wellfield 2 before reaching a DGCB monitoring well. This could lead to confusion for Powertech and regulators regarding the approval status of a wellfield. For instance, if Burdock Wellfield 2 achieved regulatory approval for successful post-restoration groundwater monitoring, but later a statistically significant increase was observed during post-restoration groundwater monitoring of Burdock Wellfield 4 using the same DGCB monitoring well, would this reopen the approval status of Burdock Wellfield 2?

#### A-3-3: Lag between Tracer and Reactive Constituents

EPA has not considered the lag in the travel time between arrival of the conservative tracer (chloride) and reactive constituents (e.g., uranium). The Johnson and Tutu reactive transport model cited in the Draft Class III Area Permit Fact Sheet shows that it will take hundreds of years longer for a reactive constituent (affected by sorption) to reach a down-gradient perimeter monitoring well compared to a conservative constituent (no sorption). This lag does not seem to have been considered in the proposed requirement to conduct post-restoration groundwater monitoring for 2 years after arrival of the tracer. Unless the post-restoration groundwater monitoring period were extended for 100 years or more, there is very little chance that uranium and other reactive constituents would be detected according to research included in the fact sheet. Monitoring for hundreds of years would be technically and economically infeasible.

#### A-3-4: Reduced Attenuation Capacity if Pumping Is Used

As a potential remedy for hundreds of years of post-restoration groundwater monitoring under natural groundwater flow conditions, the draft permit would allow the flexibility to pump the DGCB monitoring wells to decrease the travel time. This is a technically infeasible alternative, since it could impact the ambient groundwater conditions and affect geochemical reactions that would attenuate the concentration of uranium and other reactive constituents in the buffer area between the wellfield and the aquifer exemption boundary. Pumping will change ambient conditions by pulling in groundwater not only from the wellfield but also from all other directions toward the pumped well. A change in pH or an increase or decrease in the carbonate concentrations could significantly impact the rate and extent of sorption reactions. Any type of pumping could change geochemical conditions, particularly for reductive-driven precipitation reactions. Pumping also may inadvertently introduce more oxygen or other oxidants along the flow path, and these oxidants may hinder formation of reduced minerals of uranium and other constituents or dissolve previously formed uraninite (UO<sub>2</sub>). Effectively, EPA is proposing to pull any impacted groundwater remaining in the wellfield toward the aquifer exemption boundary in order to verify that no contaminants cross the aquifer exemption boundary. If a larger buffer area were available between the perimeter monitoring well ring and the aquifer exemption boundary, as originally proposed by Powertech, it might be feasible to pump groundwater to the perimeter monitoring well ring (see Attachment A-10 for a proposed alternate aquifer exemption boundary). However, since very little buffer area is provided, this alternative is technically infeasible and likely to result in contaminants being detected at DGCB monitoring wells that otherwise would attenuate under natural groundwater flow conditions.

#### A-3-5: Monitoring Is Unnecessary Due to the NRC Groundwater Restoration Approval Process

As described in Section 10.8.1 of the Class III permit application, Powertech will be required by NRC license condition and federal regulation to restore groundwater in each wellfield to satisfy the groundwater quality standards in 10 CFR Part 40, Appendix A, Criterion 5B(5). This requires restoration to baseline (background) or an MCL, whichever is higher, or an alternate concentration limit (ACL). These groundwater protection standards are designed to ensure that

the concentrations at the point of compliance (POC) – within the wellfield – protect human health and the environment at the point of exposure (POE) – at the aquifer exemption boundary. In particular, in order to approve an ACL application, NRC must determine that there will be no migration of recovery solutions outside of the aquifer exemption boundary. This is clarified in Appendix B of the NRC SEIS (Exhibit 008 at p. B-3, emphasis added):

Before an ISR licensee is allowed to extract uranium, the U.S. Environmental Protection Agency (EPA) under 40 CFR 146.4 and in accordance with the Safe Drinking Water Act must issue an aquifer exemption covering the portion of the aquifer in which the uranium-bearing rock is located. EPA cannot exempt the portion of the aquifer unless it is found that "it does not currently serve as a source of drinking water" and "cannot now and will not in the future serve as a source of drinking water." Due to these criteria, only impacts outside of the exempted aquifer are evaluated. In most cases, the water in aquifers adjacent to the uranium ore zones does not meet drinking water standards. The staff will not approve an ACL if it will affect any adjacent USDWs.

More information on the ACL approval process is provided in the National Mining Association's comments on the previously proposed 40 CFR Part 192 rulemaking (Exhibit 009 at p. 13, emphasis added):

In the event a licensee determines that an ACL is warranted, it is required to submit a wellfield-specific license amendment application to NRC for its review and approval, including a mandatory technical/safety and environmental review, production of a safety evaluation report (SER) and, at a minimum, an environmental assessment (EA), and notice of an opportunity for an administrative hearing before the Atomic Safety and Licensing Board (ASLB). An ACL is a site-specific (wellfield-specific), constituent-specific, risk-based human health standard that addresses thirteen specific requirements, including satisfaction of the ALARA standard, that the Commission will consider when evaluating an ACL license amendment application. Such a license amendment application is required to include an affirmative demonstration by the licensee that all of Criterion 5B(6) standards for ACLs have been met, including the ALARA standard, showing that the licensee has attempted to restore groundwater within the depleted ore body to primary or secondary restoration goals in Criterion 5B(5). In accordance with ACL requirements, the licensee also must demonstrate that the values calculated for ACLs and the

geochemistry in the depleted ore body will be adequately protective of human health and the environment at the POE – i.e., will not pose a substantial present or future hazard.

A-3-6: A Second Round of Post-Restoration Groundwater Monitoring Is Unwarranted

Page 123 of the fact sheet describes the proposed requirement "to evaluate the potential impacts of groundwater located upgradient of the restored wellfield to mobilize any ISR contaminants ... to ensure that no rebound of contaminant concentrations occurs once the upgradient groundwater passes through the portion of the injection zone aquifer located downgradient of the restored wellfield." This does not seem to consider that a cone of depression is maintained in each wellfield during ISR operations and groundwater restoration, which causes a continuous influx of groundwater from upgradient areas surrounding each wellfield into the wellfield. Due to this continuous intermixing of water within the restored wellfield with upgradient water from the surrounding aquifer, there is no basis for an assumption that there would be a significant shift in geochemical conditions following groundwater restoration. Further, Powertech's NRC license allows for conducting groundwater sweep during groundwater restoration, which will draw native groundwater into the mining zone by pumping production wells without injection.

A-3-7: Post-Restoration Groundwater Monitoring Requirements Are Inconsistent with EPA Unified Guidance

The proposed post-restoration groundwater monitoring requirements are inconsistent with EPA Unified Guidance (Exhibit 019) with respect to the following issues:

a) The proposed monitoring requirements should use detection monitoring (i.e., to determine whether a release to groundwater with the potential to reach the aquifer exemption boundary occurs) rather than compliance/assessment monitoring (i.e., under the assumption that the monitoring location has been contaminated unless demonstrated to be significantly below the groundwater protection standards). As described on page 2-2 of the EPA Unified Guidance:

> Detection monitoring is the first stage of monitoring when no or minimal releases have been identified, designed to allow identification of significant changes in the groundwater when compared to background or established baseline levels.

EPA Unified Guidance further notes on page 2-10 that:

Units under detection monitoring are initially presumed not to be contributing a release to the groundwater unless demonstrated otherwise. This is exactly the scenario that would occur under post-restoration groundwater monitoring. The restored wellfield, approved by NRC as meeting applicable regulatory requirements, should be presumed to not be contributing a release to the aquifer exemption boundary unless demonstrated otherwise. Therefore, it is more appropriate to employ detection monitoring during post-restoration groundwater monitoring and only transition to compliance/assessment monitoring if a release of a contaminant is confirmed at a DGCB monitoring well.

b) Using the full suite of Table 8 parameters is inconsistent with EPA Unified Guidance for detection monitoring. As stated on page 6-9 of EPA Unified Guidance, the number of constituents should be limited in order to control the site-wide false positive rate (emphasis in original):

To help balance the risks of false positive and false negative errors, the number of *statistically-tested* monitoring parameters should be limited to constituents thought to be reliable indicators of a contaminant release ... Some means of reducing the number of tested constituents is generally necessary to design an effective detection monitoring system.

Detection monitoring should focus on those constituents known to be present above background concentrations following groundwater restoration, which can only be determined following groundwater restoration. If post-restoration groundwater monitoring is required, Powertech requests flexibility to submit the parameter list to EPA for review and approval.

- c) Use of an increasing trend for detection monitoring is inconsistent with EPA Unified Guidance, which does not recommend trend tests as formal detection monitoring tests. It describes how trend tests are more commonly "applied to background data prior to implementing formal detection monitoring tests" (page 6-41).
- d) The proposed retesting strategy is similar to that used for excursion monitoring, in that the 2<sup>nd</sup> and 3<sup>rd</sup> samples must not show a statistically significant increase (SSI) in order for the 1<sup>st</sup> sample to be considered an error. Although this type of retesting strategy works for excursion monitoring, where the UCLs are set relatively high above baseline, it does not work for detection monitoring, where the detection limits would be set much closer to average background concentrations. This would likely lead to excessive false positives. Instead, EPA Unified Guidance recommends a "1-of-m" retesting strategy, in which "all *m* values must be larger than the prediction limit [or other test statistic] to be declared an exceedance" (page 6-44). Thus, if two samples were collected during retesting, all three samples (original plus two retesting samples) would have to exceed the detection limit in order to confirm an SSI.

e) The retesting strategy also involves spacing samples only 48 hours apart using low-flow sampling techniques under the natural groundwater gradient (some 5-10 feet/year). While closely spaced sampling intervals work during ISR operations, when a relatively steep gradient would have caused the excursion compared to natural conditions, such intervals are not appropriate for detection monitoring under natural groundwater flow conditions, since they would not yield statistically independent samples. EPA Unified Guidance recommends retesting on the same sampling schedule as routine samples are collected (in this case quarterly or semiannually). Given that post-restoration groundwater monitoring would have to be carried out for decades at a minimum, there would be no need for closely spaced retesting.

#### A-3-8: Economic and Land Use Impacts Have Not Been Considered

Previous comments have shown that post-restoration groundwater monitoring could not feasibly start under natural groundwater flow conditions until after the end of project-wide ISR operations and groundwater restoration. They have also shown that the duration of postrestoration groundwater monitoring under natural groundwater flow conditions would be several decades at a minimum and more likely centuries. This would require Powertech to maintain lease agreements with all of the affected landowners for decades or centuries. It would also cause long-term access restrictions to lands occupied by ISR wellfields, access roads, and processing facilities. Section 12.5 of the Draft Cumulative Effects Analysis describes how added county road maintenance costs would be offset by increased tax revenues for Custer and Fall River counties; however, extending project-related vehicle traffic for well sampling and equipment maintenance for decades or centuries during post-restoration groundwater monitoring would add traffic and road maintenance needs without any tax revenues from uranium production. It would also require Powertech to maintain financial assurance for decades or centuries encompassing virtually the entire project (wellfields, processing facilities, pipelines, etc.), which would pose a significant financial hardship on the company and will likely make the entire project economically infeasible.

#### **Proposed Alternate Solution:**

Powertech requests the ability to prepare a Closure Plan that will be submitted to EPA for review and approval following NRC approval of groundwater restoration in the first wellfield. The Closure Plan will be updated or a new Closure Plan prepared for each subsequent wellfield. The Closure Plan will document groundwater restoration efforts, stability monitoring results, and NRC correspondence during the approval process. This would include documentation of NRC staff's rigorous review process for any ACLs to determine that the ACL does not pose a potential hazard to human health or the environment. As described in Appendix B of the NRC SEIS, this review process includes three risk assessments: 1) a hazard assessment to evaluate the radiological dose and toxicity of the constituents in question and the risk to human health and the environment; 2) an exposure assessment to examine the existing distribution of hazardous constituents, potential sources for future releases and potential consequences associated with the human and environmental exposure to the hazardous constituents; and 3) a corrective action assessment to identify the preferred corrective action to achieve the hazardous

constituent concentration that is protective of human health and the environment (Exhibit 008 at p. B-1).

Following the completion of each major wellfield area (i.e., the Dewey area or the Burdock area), the Closure Plan will be updated to include an integrated hydrologic and reactive transport (geochemical) model encompassing all restored wellfields in that area. The model will evaluate the geochemical stability of the production zone and the possibility of release of constituents from the restored production zone to the aquifer exemption boundary. Geochemical modeling using site-specific data would be far superior to post-restoration groundwater monitoring to demonstrate that there will be no threats to human health or the environment at the aquifer exemption boundary. Following are specific advantages to the requested modeling approach:

- 1) Geochemical modeling is the state of the art approach to demonstrate that there will be no detrimental impacts at the aquifer exemption boundary as part of the ACL application process to NRC for NRC-licensed ISR facilities. This is supported by the following statements by EPA in the previously proposed but discarded 40 CFR part 192 rulemaking:
  - a. "Geochemical modeling can provide a defensible demonstration of an aquifer's natural capacity to maintain stability, which statistics alone cannot provide." (Exhibit 007 at p. 4172)
  - b. "We believe that modeling ... can provide confidence that a geochemical environment exists to prevent uranium and other constituents from remobilizing ..." (Exhibit 007 at p. 4177)
  - c. "Background data are also needed for geochemical modeling of the groundwater in the production zone and downgradient to support assessments of the natural capacity of the restored production area and downgradient portion of the exempted aquifer to maintain long-term stability of the restored wellfield." (Exhibit 007 at p. 4174)

NRC staff also performed geochemical fate and transport modeling as part of its review of the groundwater restoration report for the Christensen Ranch Project (now part of the Willow Creek ISR Project) in Wyoming (Exhibit 020). The fact that NRC staff did not approve restoration as requested by the operator speaks to the detailed level of review that each ISR wellfield will undergo before receiving NRC approval of successful groundwater restoration.

2) The Closure Plan will provide the ability to evaluate various scenarios related to restoration activities, as well as monitoring strategies and remediation options if required. It would not require decades or centuries to determine whether groundwater restoration efforts are adequate to protect groundwater quality at the aquifer exemption boundary.

For example, consider the scenario where post-restoration groundwater monitoring is required by EPA and that monitoring detects a statistically significant increase after 30 years of post-restoration groundwater monitoring. Based on comment #A-3-1, this would not be an unusual monitoring duration under natural groundwater flow conditions. It is very likely that it would necessitate restarting groundwater restoration efforts in that wellfield. Not only would this be a monumental task in terms of restarting equipment (pumps, pipelines, reverse osmosis units,

etc.) that had been idle for decades, but it would necessitate another 30 years of monitoring to see whether the additional groundwater restoration corrected the issue. This lag between adjusting the independent variable (groundwater quality within the wellfield) and determining the resulting change in the dependent variable (down-gradient water quality) makes post-restoration groundwater monitoring technically infeasible. Instead, geochemical modeling would provide predictive concentrations of all constituents of concern at the aquifer exemption boundary at the close of groundwater restoration. This would provide the EPA with the opportunity to review the model and determine whether groundwater would be adequately protected at the aquifer exemption boundary. This review would occur within months of the end of groundwater restoration stability monitoring instead of decades later. If it is determined that additional groundwater restoration efforts are needed or monitoring is required to verify model assumptions, those could be performed relatively quickly and additional assessment performed until EPA is satisfied.

- 3) Geochemical modeling is already required by the Draft Class III Area Permit. Part IV, Section D.1.e requires "geochemical modeling results demonstrating that no ISR contaminants will cross the down-gradient aquifer exemption boundary" if column testing does not prove that there will be a sufficient decrease in ISR contaminant concentrations. Based on the very narrow definition of what would entail adequate column test results (i.e., no statistically significant increase in the concentration of any constituent during the second set of tests), it is a virtual certainty that geochemical modeling would be required under the draft permit conditions. Further, the draft permit condition requires the model to demonstrate that no ISR contaminants will cross the down-gradient aquifer exemption boundary.
- 4) The modeling would be based on site-specific data. This could include a variety of data sources such as laboratory testing (e.g., batch sorption testing or column testing), field testing (e.g., cross-hole testing) or other methods. Due to the recent advancements in research technologies, Powertech does not propose to limit the data collection methods to any one method, but proposes to include site-specific data in the Closure Plan, which would be provided to EPA for review and approval.

#### Attachment A-4

## Proposed Alternate Solution to Establishing Baseline Water Quality for Down-gradient Compliance Boundary Monitoring Wells

Note: As described in Attachment A-3, Powertech has proposed an alternate solution to post-restoration groundwater monitoring. In the event that this solution is not approved, this proposed alternate discusses proposed revisions to the establishment of baseline groundwater quality for down-gradient compliance boundary (DGCB) monitoring wells.

#### Problem:

Part IV, Section C and Part IX, Section B.3 of the Draft Class III Area Permit contain proposed monitoring requirements to establish and update baseline concentrations in DGCB monitoring wells. Following are specific technical comments on the proposed permit conditions followed by a proposed alternate solution.

- A-4-1: Part IV, Section C.1 and Part IX, Section B.3 of the Draft Class III Area Permit would require Powertech to collect quarterly groundwater samples from the DGCB monitoring wells in order to establish initial baseline values before injection begins in the wellfield. Quarterly sampling prior to operations is inconsistent with NRC license requirements for other monitoring wells in the same monitoring interval. License Condition 11.3 in NRC license SUA-1600 requires Powertech to establish Commission-approved background groundwater quality for the ore zone and perimeter monitoring areas according to the commitments in Section 5.7.8 of the approved NRC license application. That section requires Powertech to collect four samples from each well spaced at least 14 days apart. NRC reviewed Powertech's justification for the 14-day sampling interval in Section 5.7.9.3.1 of the Safety Evaluation Report (SER) and determined that it complied with NRC guidance and regulations in 10 CFR Part 40, Appendix A, Criteria 5B(5), 7, and 7A (Exhibit 014 at p. 179). In order to comply with the NRC license and proposed Draft Class III Area Permit, Powertech would sample wells in the ore zone and perimeter monitoring well ring every 14 days for four samples. However, for the DGCB monitoring wells constructed in the same monitoring interval between these other wells, sampling would be required every quarter for four samples. The inconsistent sampling frequency for wells completed in the same aquifer unit would lead to confusion for Powertech, regulators and members of the public. It would also result in unnecessary economic hardship (e.g., delay the onset of production in each wellfield and increase the sampling cost).
- A-4-2: Requiring quarterly pre-operational baseline samples is not necessary due to the lack of seasonal variation in groundwater quality in the Fall River and Chilson aquifers. Appendix N of the Class III permit application provides groundwater sampling results from Fall River and Chilson wells throughout the permit area and shows that there was no seasonal variation over the 1 year or more of data collected from each well. This is not surprising given the slow rate of groundwater movement in these bedrock aquifers and the distance to the recharge areas.
- A-4-3: Requiring quarterly baseline samples from DGCB monitoring wells would unnecessarily delay the onset of ISR operations in each wellfield. Assuming at least four samples are required prior

to operations in order to establish a statistically significant data set for each well, it would take at least 9 months to collect the DGCB monitoring well initial baseline samples prior to operations (four samples separated by 3 months each). This is 7.5 months longer than the minimum sampling duration for all of the other monitoring wells for each wellfield (four samples separated by 2 weeks each = 1.5 months). This would delay the onset of ISR operations in each wellfield by at least 7.5 months.

- A-4-4: Requiring quarterly baseline samples from DGCB monitoring wells throughout ISR operations and groundwater restoration, in order to update baseline values prior to establishing final baseline concentrations for post-restoration groundwater monitoring, would result in an unnecessarily large number of samples and unnecessary economic hardship. Figure 6.1-1 in the approved NRC license application depicts the anticipated project schedule on a wellfield-by-wellfield basis. For larger wellfields, it may take 2.5 to 6 years to complete uranium recovery and groundwater restoration. This would result in 10 to 24 additional DGCB monitoring well samples beyond the 4 collected prior to operations, for a total of 14 to 28 samples for larger wellfields. This is significantly higher than the four samples required for all of the other monitoring wells. It is also above the 8 to 10 samples recommended by EPA Unified Guidance before running most statistical tests (Exhibit 019 at p. 5-3).
- A-4-5: The proposed requirement to perform statistical trend analysis and establish final baseline concentrations at the onset of the stability monitoring period (Part IV, Section C.21) does not consider that there may be several years between the onset of stability monitoring and the regulatory approval of groundwater restoration. First, the stability monitoring period will extend for at least four quarters (the requirement in License Condition 10.6 of NRC License SUA-1600 is until the most recent four consecutive quarters indicate no statistically significant increasing trend that would lead to an exceedance above the respective standard in 10 CFR Part 40, Appendix A, Criterion 5B(5)) (Exhibit 016 at 7). Next, it may take anywhere from 6 months to several years to obtain regulatory approval of groundwater restoration, particularly if an ACL application is in involved, since that would necessitate a license amendment. The risk is that any natural variation in baseline groundwater quality within the DGCB monitoring wells would not be captured during the several years between the onset of stability monitoring and post-restoration groundwater monitoring.
- A-4-6: As described in Attachment A-3, the use of compliance/assessment monitoring using the full suite of Table 8 parameters during post-restoration groundwater monitoring is inconsistent with EPA Unified Guidance, which recommends using detection monitoring using a shortened list of parameters and detection limits (prediction limits, tolerance limits or similar).

#### Proposed Alternate Solution:

Post-restoration groundwater monitoring is unnecessary and should not be required. If it is required, Powertech requests being allowed to collect pre-operational baseline samples from the DGCB monitoring wells at the same frequency as all of the other monitoring wells for each wellfield: at least four samples spaced at least 14 days apart. This is consistent with NRC license requirements and would avoid unnecessary delay in the onset of ISR operations in each wellfield. Site characterization baseline

sampling throughout the permit area demonstrated that there is no seasonal variation in water quality in the Fall River and Chilson aquifers, which is not surprising given that these are relatively deep, bedrock aquifers.

In order to avoid collecting an unnecessarily large number of samples in order to update baseline during ISR operations and groundwater restoration, Powertech requests the ability to collect annual samples from the DGCB monitoring wells during the baseline monitoring period (i.e., beginning at the onset of ISR operations). Furthermore, in order to avoid having several years of lag between establishing final baseline concentration limits and beginning post-restoration groundwater monitoring, Powertech requests the ability to continue annual sampling until NRC approval of groundwater restoration. Based on a typical anticipated duration of 3.5 to 8 years from the onset of ISR operations through regulatory approval of groundwater restoration, this would yield at least 4 to 8 additional samples, or 8 to 12 total samples used to establish final baseline concentration limits for post-restoration groundwater monitoring. This is consistent with the 8 to 10 samples recommended by EPA Unified Guidance.

Finally, Powertech requests the ability to submit a groundwater detection monitoring plan for post-restoration groundwater monitoring, if required, that would specify the parameters, retesting strategy and detection limits (prediction limits, tolerance limits, or similar) consistent with EPA Unified Guidance.

# Attachment A-5 Proposed Alternate Solution to Column Testing

#### Problem:

Part IV, Section D of the Draft Class III Area Permit would require laboratory column testing to verify the attenuation capability of the down-gradient injection zone aquifer. Following are specific comments that describe how the proposed column testing requirements are technically infeasible followed by a proposed alternate solution.

A-5-1: The proposed column testing methods are structured as "pass/fail" tests. If there is "an insufficient decrease in ISR contaminant concentrations after passing through the columns" or if there is an increase in any constituent concentration after passing the upgradient water through the columns, then Powertech would be required to submit a groundwater treatment plan and perform geochemical modeling. This approach is inconsistent with methods used in recent studies on natural attenuation of uranium at ISR facilities, including both Raymond Johnson papers cited in the fact sheet. In those cases, laboratory testing (batch sorption testing, column testing, or other methods) was used to establish site-specific inputs for geochemical modeling (i.e., sorption site density). Those studies recognize that one core sample would not have the attenuation capacity to prove that there is a "sufficient decrease in contaminant concentrations after passing through the columns" without geochemical modeling. Instead, the laboratory studies are used to inform geochemical modeling, which would be used to determine whether there is adequate natural attenuation capacity down-gradient to prevent contaminants from crossing the aquifer exemption boundary and cause a violation of any primary MCLs or otherwise adversely affect the health of persons.

There are few commercial laboratories set up to perform these types of attenuation studies. Many can perform bulk and sometimes even column leach tests that will release constituents from a soil or sediment. These typically use aggressive extractions but few can be relied upon for these more subtle procedures. These tests require an almost research laboratory setting where different approaches are developed over time until some method is selected. These types of programs can require years before a consensus is reached among the mining company, its consultants, the laboratory and the various regulatory agencies involved. Therefore, it is not appropriate or possible to specify the exact test procedures within the permit conditions.

Another issue with a "pass/fail" test is that subtle changes in composition can greatly affect the conclusion. For example, changes in pH due to exposure of the leaching solution to the atmosphere or even to an alternative partial pressure of carbon dioxide gas used during the test can result in a corresponding change in the sorption behavior. Also, water to rock proportions in the test can change conclusions. Furthermore, in the case of sorption, these chemical reaction isotherms are never linear. Elevated concentrations may only show slight attenuation in the short flow path within the column, but over distance the concentrations decrease and the percentage of sorped constituent increases such that the final concentrations decrease rapidly. Finally, what happens if some constituents are significantly attenuated and other show slight to no attenuation — is that a failed test?

A-5-2: The proposed requirement to conduct column testing using unrestored groundwater taken from a wellfield before groundwater restoration has begun is unreasonable given that the NRC license conditions and federal regulations require Powertech to conduct groundwater restoration until 10 CFR Part 40, Appendix A, Criterion 5B(5) standards are met. Moreover, Powertech has committed in its approved NRC license application (Sections 6.1.8.1 and 6.1.8.2) to evaluate potential areas of flare or hot spots during active groundwater restoration and stability monitoring. This is described in Section 6.1.8.2 (Exhibit 010 at p. 6-9a) as follows:

For one or two parameters, localized, elevated concentrations above the restoration criteria may remain in the production zone following restoration. These isolated, residual elevated concentrations are referred to as "hot spots." The primary indicator of a hot spot for a specific constituent or parameter will be the mean production zone concentration plus two standard deviations. For pH, the indication of a hot spot will be plus or minus two standard deviations. If a constituent or parameter at a production zone baseline sampling well exceeds that criterion during the stability period, the location of the well will be identified as a hot spot. Once a hot spot is identified, additional evaluation will be conducted to determine potential impacts that such a hot spot could have on water quality outside of the exempted aguifer. The additional evaluation may include collection of additional water samples, analysis of added parameters, trend analysis, or flow and transport modeling. Based on the results of the evaluation, additional stability monitoring or restoration may be conducted as needed to ensure the protection of water quality outside the exempted aquifer. If hot spots are sufficiently demonstrated not to have the potential to affect water quality outside of the exempted aquifer and the restoration criteria are otherwise met without increasing trends, then no additional action will be taken and Powertech (USA) will submit supporting documentation to the regulatory agencies showing that the restoration parameters have remained at or below the restoration standards and will request that the well field be declared restored.

Given that any hot spots will be subject to additional evaluation of potential impacts outside of the exempted aquifer, there is no plausible scenario by which unrestored groundwater would be representative of conditions after NRC approval of groundwater restoration.

A-5-3: The requirement to use actual wellfield groundwater, rather than allowing the flexibility to use synthesized groundwater approximating field conditions, is contrary to many recent studies on natural attenuation that use synthesized groundwater (e.g., the Raymond Johnson papers cited in the Fact Sheet). Maintaining the stability of solutions even over short periods of time is

difficult and requires special procedures. A restored wellfield groundwater solution is apt to be sensitive to redox changes. Collection and storage of this water will require extreme care to assure that oxygen is not introduced along the way. The "unrestored wellfield groundwater, taken from a wellfield in which uranium recovery has been initiated but before groundwater restoration as begun" is equally difficult to maintain. If this solution is dominantly lixiviant, it will contain excess uranium that will swamp the sorption sites on the small amount of core. Furthermore, even if it has undergone some dilution, it is likely to be oversaturated with respect to carbonate minerals, which will precipitate and change the composition of the solution. Inclusion of any additive to limit mineral formation would void any other result from the tests. Synthetic solutions can eliminate some of the stability problems if prepared immediately before a test, but some issues such as redox conditions are difficult to eliminate. This variability makes it impractical to conduct laboratory bench-scale testing as "pass/fail" tests.

- A-5-4: As described in Attachment A-1, core samples for column testing would need to be collected prior to ISR operations and stored for 5 to 9 years or more, until regulatory approval of groundwater restoration. A proposed alternate approach to core sample collection is presented in Attachment A-1.
- A-5-5: Limiting laboratory testing methods to column testing is contrary to the research cited in the Draft Class III Area Permit Fact Sheet. Johnson et al. used batch sorption testing rather than column testing for similar testing, yet the flexibility is not provided in the draft permit conditions to allow batch sorption testing or another approved laboratory testing method. At this time, much research related to the fate and transport of constituents from ISR operations is ongoing through research by Johnson, South Dakota School of Mines and Technology, Los Alamos National Laboratory, University of Wyoming, Colorado State University and others. For example, Los Alamos National Laboratory and others recently completed cross-hole evaluation of the natural attenuation of uranium, selenium and other constituents in order to evaluate the ability of the down-gradient aquifer to geochemically attenuate contaminant transport after mining (Exhibit 021). Limiting laboratory testing to prescriptive column testing requirements would not allow Powertech to take advantage of advancing research methodologies.
- A-5-6: The prescriptive testing approach fails to consider the difficulties in the actual implementation of these tests when the findings will have such a bearing on closure costs. Maintaining redox conditions, particularly if reducing conditions are required, can be very difficult. The sorption experiments described in the Johnson et al. efforts are relatively simple, but they only consider one geochemical process, mainly simple surface complexation reactions for uranium only. The experiments used a very specific targeted research approach. To fully evaluate the geochemical setting requires various tests that represent contradictory conditions. For example, sorption as described in the Johnson et al. papers assumes uranyl ([U(VI)] and oxidized iron hydroxides as the substrate, whereas precipitation of uranium mineral typically assumes a lower valence, usually the U(IV) form. Maintaining low Eh conditions requires another level of effort, and it is unlikely that any commercial laboratory can demonstrate that these conditions can be maintained. Even specialized research laboratories struggle with these issues and typically resort to glove boxes which will tend to limit the size of the column. This creates additional issues

regarding the scale of the column tests and the ability to extrapolate these results to an entire wellfield. There are a multitude of geochemical processes that cannot be addressed in column testing alone. For example, co-precipitation reactions (radium into barium sulfate) are likely to occur in small increments over large distances and take considerable time (Grundl and Cape 2006; Exhibit 022). These column tests completely fail for those conditions, and only certain types of models can be applied to evaluate such slow, large flow path processes.

A-5-7: Limiting the test method to any laboratory method would eliminate the possibility of using field-scale testing to determine geochemical modeling input parameters. This contradicts recent research by the Los Alamos National Laboratory and others, where they used cross-hole tests in an unmined ISR wellfield to determine the attenuation capacity for uranium and other constituents (Exhibit 021).

#### **Proposed Alternate Solution:**

As described in Attachment A-3, Powertech requests the ability to prepare a Closure Plan that would include geochemical modeling using site-specific data to demonstrate that no ISR contaminants will cross the aquifer exemption boundary and cause a violation of MCLs or otherwise adversely affect human health. Powertech requests the ability to use column testing, batch sorption testing, or any other approved laboratory or field testing method to provide the site-specific inputs for geochemical modeling, should they be needed to support geochemical modeling efforts. Such tests would not be used as a stand-alone demonstration of the down-gradient natural attenuation capacity, but would be an integral part of the geochemical modeling. Powertech requests the flexibility to use synthesized groundwater representative of parameters and concentrations in the restored wellfield for such testing, should it be needed to support geochemical modeling efforts. Powertech also requests that rather than using unrestored groundwater for testing, geochemical modeling would evaluate any hot spots identified during stability monitoring, in accordance with NRC license requirements.

#### Attachment A-6

#### **Proposed Alternate Solution to**

## Monitoring and Corrective Actions for an Excursion Detected in a Non-injection Interval Monitoring Well

#### Problem:

Part IX, Section C.3.f of the Draft Class III Area Permit includes additional monitoring and corrective action requirements for an excursion detected in a non-injection interval monitoring well beyond those reviewed and approved by NRC. Following are key differences between the proposed Draft Class III Area Permit conditions and the approved NRC license requirements:

- 1) License Condition (LC) 11.5 of NRC license SUA-1600 requires Powertech to increase the sampling frequency of a well with a confirmed excursion to at least once every 7 days for the excursion indicator parameters (chloride, specific conductance and total alkalinity) (Exhibit 016 at 11). In contrast, Part IX, Section C.3.f.i would require analysis of the full suite of Table 8 parameters every 7 days for a non-injection interval monitoring well with a confirmed excursion.
- 2) LC 11.5 requires corrective actions for a confirmed excursion until all indicator parameters are below the upper control limits (UCLs) for three consecutive weekly samples. In contrast, Part IX, Section C.3.f.ii would require restoration of a non-injection zone aquifer well impacted by an excursion back to baseline concentrations for all constituents. Section C.3.f.iii would further require a trend analysis to determine whether there is an increasing concentration of any excursion parameter or baseline constituent, in which case Powertech would be required to sample the nearest unimpacted wells and analyze samples for the full suite of Table 8 baseline parameters.
- 3) LC 11.5 requires Powertech to terminate injection or increase the financial assurance in an amount to cover the full third-party cost of correcting and cleaning up the excursion if any excursion is not corrected within 60 days. In contrast, Part IX, Section C.3.f.iv would require Powertech to sample the nearest unimpacted wells and analyze samples for the full suite of Table 8 baseline parameters for a non-injection interval excursion not corrected within 60 days.
- 4) LC 11.5 requires Powertech to implement corrective actions for confirmed excursions that may include but are not limited to those specified in Section 5.7.8 of the approved NRC license application. In contrast, Part IX, Section C.3.f.vi indicates that if pumping is used to correct the excursion, then the pumping rate must be low enough to result in less than 1 foot of drawdown at the well being pumped.

Specific comments on the proposed permit conditions are presented below, followed by a proposed alternate solution.

A-6-1: The proposed additional corrective actions for an excursion in a non-injection interval monitoring well are unnecessary in light of NRC license requirements. As stated on page 116 of the Draft Class III Area Permit Fact Sheet, "The monitoring well detection system described in Section 12.5 is a proven method used at historically and currently operating facilities." Despite this acknowledgement and despite the fact that NRC has primary regulatory jurisdiction over excursion monitoring at ISR facilities, EPA is proposing to expand the excursion monitoring and corrective action requirements beyond those required for any other ISR facility in the U.S.

Powertech requests deletion of these additional monitoring requirements because there is no justification for imposing them, and they are not required for other Class III permits for ISR facilities in the U.S., including within EPA Region 8.

- A-6-2: Whereas the NRC license requirements do not require monitoring for anything other than the excursion detection parameters that provide early warning of potential to impact non-exempt groundwater, the proposed permit conditions would require monitoring the full suite of Table 8 parameters, many of which are reactive and will not travel as quickly as the excursion monitoring parameters (refer to Attachment A-3 for a discussion of the lag time in uranium transport compared to a conservative indicator parameter like chloride). Monitoring for these parameters would not increase the effectiveness of the early warning system to detect the potential to impact non-exempt groundwater.
- A-6-3: Almost all of the parameters in Table 8 of the draft permit take significantly longer than 1 week for laboratory analysis. Other than the excursion monitoring parameters and pH, which Powertech will be able to analyze in its on-site laboratory, all other constituents will need to be analyzed by a third-party contract laboratory. According to Inter-Mountain Laboratories, an EPA-accredited laboratory in Sheridan, Wyoming, the standard turn-around time is 20 business days (about 1 month) for the full suite of Table 8 parameters. Even if a rush is placed on the analysis at a premium cost, the minimum turn-around time is 10 business days (about 2 weeks) for radiological constituents. For example, lead-210 requires 4 days to process and prepare the sample, 5 days for crystal ingrowth, 1 day to count radiological activity and 1 day to perform QA/QC and report (Exhibit 013). Therefore, it is technically infeasible and impractical to sample weekly for parameters that take 1 month to analyze. In contrast, Powertech will have the ability to analyze excursion parameters almost immediately on site, which again makes monitoring for these constituents better suited for an early warning system.
- A-6-4: The NRC license requirement to correct an excursion such that three consecutive weekly samples are below the UCLs is a proven method of corrective action that has been used at domestic ISR facilities for decades without any evidence that an off-site impact to groundwater has occurred. As described in Attachment A-7, NRC staff evaluated historical records from NRC-licensed ISR facilities and determined that no excursion "had resulted in environmental impacts" (Exhibit 001 at 2). Moreover, LC 11.5 of NRC license SUA-1600 indicates that "the licensee remediate the excursion to meet groundwater protection standards as required by LC 10.6 for all constituents established per LC 11.3." Thus, NRC license conditions already require remediation of all excursions to satisfy federal groundwater protection standards in 10 CFR Part 40, Appendix A, Criterion 5B(5).
- A-6-5: The statement is made in Part IX, Section C.3.f.ii that "The Permittee shall restore a non-injection zone aquifer impacted by an excursion of injection zone fluids back to baseline concentrations." EPA is attempting to redefine what constitutes a remediated excursion as being one that is restored to baseline. This is inconsistent with the NRC definition of a remediated excursion and would lead to confusion for Powertech, regulators and the public, not to mention creating unnecessary economic hardship.

- A-6-6: Unlike DGCB monitoring wells, the baseline concentrations for which would be updated prior to post-restoration groundwater monitoring, the baseline concentrations for non-injection interval monitoring wells would not be updated during operations. Therefore, comparing concentrations on a constituent-by-constituent basis with baseline values established years earlier could lead to false positives caused by natural variation in groundwater quality. For this reason it would be better to compare excursion monitoring parameters with UCLs, as required by NRC license requirements.
- A-6-7: Aside from the alluvium (if present), non-injection interval monitoring wells all would be completed within the exempted aquifer (i.e., within sub-units of the Fall River or Chilson aquifer). Requiring restoration to baseline within the exempted aquifer is inconsistent with what is required for the production zone and is not necessary to prevent contamination outside of the exempted aquifer, since Powertech would be required to cease injection or post additional financial assurance for remediation of the excursion in the event that an excursion is not corrected within 60 days. In any event, Powertech would be required to remediate all excursions prior to site closure. EPA has provided no evidence that an isolated excursion in a non-injection interval monitoring well, remediated according to NRC license requirements, has the potential to impact groundwater quality outside of the exempted aquifer.
- A-6-8: Powertech could find no justification in the draft permit or fact sheet for limiting the pumping rate to an amount that would result in less than 1 foot of drawdown at the pumped well, if pumping is used for corrective action. For the alluvial aquifer in particular, which is under water table conditions, the ability to prevent the outward migration of impacted groundwater while limiting drawdown in the pumped well to 1 foot would not be technically feasible. Similarly, for bedrock aquifers, an absolute and very small limit on the drawdown could inhibit Powertech's ability to correct the excursion and prevent the outward spread of impacted groundwater. It is not feasible for EPA to determine an arbitrary level of drawdown required to control an excursion. The amount of drawdown required would depend on: (1) the pumping rate required, (2) well completion efficiency, (3) formation transmissivity and (4) residual effects from offset injection and production wells.

#### Proposed Alternate Solution:

Powertech requests the following alternate solution for monitoring and corrective actions for an excursion in a non-injection interval monitoring well:

1) No change would occur in the procedures for a confirmed excursion beyond what has been reviewed and approved by NRC, as long as the excursion is corrected within 60 days. This includes notifying NRC and EPA, sampling the well with a confirmed excursion for excursion parameters at least once every 7 days, and performing corrective actions as specified in the NRC license. Correcting an excursion within 60 days such that three consecutive weekly samples are below the UCLs is a proven method of preventing contamination outside of the exempted aquifer and is at least as protective as the methods proposed by EPA, which are impractical and technically infeasible due to relatively long laboratory analysis times and the potential for false positives caused by not updating baseline concentrations in non-injection interval monitoring wells.

- 2) Three changes are proposed if an excursion in a non-injection interval monitoring well is not corrected within 60 days:
  - a. The State of Wyoming requires analysis of a comprehensive list of parameters only if an excursion is not corrected in a timely manner (Exhibit 004 at p. 22). A second sample must be analyzed for the same list of parameters after the excursion is corrected. Powertech would be willing to add this requirement to help EPA determine that there is no potential for impacts outside of the exempted aquifer.
  - b. If the excursion occurs in the alluvium, which is not part of the exempted aquifer, Powertech proposes to restore the water quality consistent with baseline concentrations or to an MCL, whichever is greater. Powertech does not propose to conduct the trend analysis in Part IX, Section C.3.f.iii (second number iii), since it is unnecessary given the stringent requirement to restore all constituents to baseline groundwater protection limits.
  - c. If the excursion occurs within the exempted aquifer, Powertech proposes to conduct an analysis of the potential to impact groundwater quality outside of the exempted aquifer considering site-specific conditions, corrective actions and monitoring results.

#### Attachment A-7

#### **Proposed Alternate Solution to**

#### Monitoring and Corrective Actions for an "Expanding Excursion Plume"

#### Problem:

Part IX, Section C.4 of the Draft Class III Area Permit proposes additional monitoring and corrective action requirements for an "expanding excursion plume." Following are technical comments regarding the technical feasibility of the proposed requirements, followed by a proposed alternate solution.

- A-7-1: EPA has presented no evidence in the draft permit or fact sheet that "expanding excursion plumes" have occurred at other ISR facilities; therefore, there is no need to modify the proven excursion monitoring system that has been reviewed and approved by NRC. As stated on page 116 of the Draft Class III Area Permit Fact Sheet, "The monitoring well detection system described in Section 12.5 is a proven method used at historically and currently operating facilities." Despite this acknowledgement, EPA is proposing to expand the excursion monitoring and corrective action requirements beyond what is required for any other ISR facility in the U.S., including those within EPA Region 8.
- A-7-2: There can be no justification for monitoring to address an expanding excursion plume. During uranium ISR operations and groundwater restoration, when excursion monitoring would occur, an inward hydraulic gradient would be present within each wellfield, such that the downgradient flow direction from all perimeter monitoring wells would be inward toward the wellfield. The proposed requirement to install additional "down-gradient" wells is confusing and inconsistent with hydraulic conditions during operations, when the greatest potential for an excursion would occur.
- A-7-3: Installing and sampling additional wells between the perimeter monitoring well ring and the aquifer exemption boundary would actually draw more impacted groundwater toward the aquifer exemption boundary. The well development process involves water withdrawals during air lifting, swabbing or pumping (see Section 11.4 of the Class III permit application). This development process would create local perturbations in the potentiometric surface established during operations and would have the potential to draw ISR solutions out of the wellfield. Water collected during sampling the additional wells would compound the impact. This makes the additional well installation requirements less protective than current NRC license requirements.
- A-7-4: Installing additional monitoring wells during ISR operations without pump testing to verify that the wells are in hydraulic communication with the production interval could lead to difficulty in demonstrating that the wells are suited for their intended purpose. However, pump testing would not be technically feasible during ISR operations, where the cone of depression within the wellfield would have to be allowed to recover to perform such a test. This would result in loss of hydraulic control for the wellfield and increase the risk of contaminant migration. It would also violate NRC license requirements to not maintain a cone of depression during ISR operations and groundwater restoration.

- A-7-5: The excursion monitoring system is designed to provide an early warning of potential contaminant migration using non-hazardous indicator parameters that are not significantly attenuated in concentration or travel time compared to the groundwater flow. As such, they are designed to detect the leading edge of an excursion plume emanating from the wellfield. NRC license requirements to immediately correct an excursion (typically by adjusting the wellfield balance to draw solutions back into the wellfield) are designed to correct the imbalance before any contaminants that could cause a violation of MCLs or otherwise adversely affect human health reach the perimeter monitoring well. This is confirmed through weekly sampling until three consecutive samples are below the UCLs. Since the leading edge of an excursion plume would be detected and remediated under NRC license requirements, there is no mechanism for an excursion plume to expand beyond the perimeter monitoring well ring under NRC license requirements.
- A-7-6: If an excursion persists for 60 days or more, License Condition 11.5 of NRC license SUA-1600 would require Powertech to terminate injection of lixiviant into the wellfield until the excursion is corrected or increase the financial assurance in an amount to cover the full third-party cost of correcting and cleaning up the excursion. This existing requirement will ensure that an expanding excursion plume is addressed and corrected.
- A-7-7: Whereas the NRC license requirements focus on monitoring for the excursion monitoring parameters that provide early warning of the potential to impact non-exempt groundwater, the proposed draft permit would require monitoring the full suite of Table 8 parameters, many of which are reactive and will move more slowly and at reduced concentrations compared to the excursion monitoring parameters. Monitoring for such additional parameters would not increase the effectiveness of the early warning system to detect the potential to impact non-exempt groundwater.
- A-7-8: Other than the excursion monitoring parameters, all of the parameters in Table 8 of the draft permit take significantly longer than 1 week for laboratory analysis. As described in comment #A-6-3, the standard turn-around time is 20 business days (about 1 month) for the full suite of parameters, and the minimum turn-around time is 10 business days (about 2 weeks). Therefore, it is technically infeasible and impractical to sample weekly for parameters that take 1 month to analyze. In contrast, Powertech will have the ability to analyze excursion parameters almost immediately on site, which again makes monitoring for these constituents better suited for an early warning system.
- A-7-9: EPA has not included any provisions for performing adequate baseline characterization for the new down-gradient wells. Unless adequate baseline characterization is performed on any new monitoring wells (i.e., at least four samples per NRC license requirements), there is no way to verify whether any elevated concentrations in a new monitoring well are caused by an excursion or are attributed to natural variation in the monitoring interval. This is particularly true for situations where one wellfield is upgradient from another. Installing a new well at a downgradient location could place the well within a mineralized horizon, which has the potential to result in local variations in groundwater quality, as acknowledged in the draft permit.

A-7-10: Powertech is required by NRC license requirements to sample all perimeter monitoring wells every 2 weeks during ISR operations for the excursion monitoring parameters, which are designed to provide early warning of potential impacted groundwater. Thus, if a perimeter monitoring well had a confirmed excursion, all of the other perimeter monitoring wells, including adjacent wells, would be sampled every 2 weeks. This would allow Powertech to determine the extent of groundwater impacts, develop corrective action measures, monitor implementation of the measures and demonstrate excursion control consistent with the NRC license requirements without installing additional wells or performing the additional monitoring proposed in the draft Class III permit.

#### Proposed Alternate Solution:

No additional monitoring requirements are needed for a potential expanding excursion plume beyond those required by the NRC license. Powertech requests removal of the proposed additional monitoring and corrective action requirements due to the following reasons:

1) The excursion monitoring program reviewed and approved by NRC is a proven method of detecting excursions and will provide timely detection and correction of a potential expanding excursion plume. This is documented in a 2009 memorandum from NRC staff to the Commission (Exhibit 001 at 1-2):

With regard to the migration of production liquids toward the surrounding aquifer, each licensee must define and monitor a set of nonhazardous parameters to identify any unintended movement toward the surrounding aquifer. Exceedances of those parameters result in an event termed an excursion; excursion events are not necessarily environmental impacts but just indicators of the unintended movement of production fluids. The data show over 60 events had occurred at the 3 facilities. For most of those events, the licensees were able to control and reverse them through pumping and extraction at nearby wells. Most excursions were short-lived, although a few of them continued for several years. None had resulted in environmental impacts.

- 2) Installing additional wells between the perimeter monitoring well ring and the aquifer exemption boundary would have many disadvantages, including further drawing impacted groundwater away from the wellfield during well development and sampling, and causing false positives due to inadequate baseline characterization.
- 3) Sampling for the full suite of Table 8 parameters would not improve Powertech's ability to provide timely detection of an excursion, since many of these constituents travel relatively slowly compared to the early warning parameters and take much more time to analyze in a laboratory.

#### Attachment A-8

#### **Proposed Alternate Solution to**

#### Monitoring and Corrective Actions for a "Remnant Excursion Plume"

#### Problem:

Part IX, Section C.4.b.ii.E through I of the Draft Class III Area Permit proposes additional monitoring and corrective action requirements for a "remnant excursion plume." Following are technical comments regarding the technical feasibility of the proposed requirements, followed by a proposed alternate solution.

- A-8-1: Absent any evidence that "remnant excursion plumes" have occurred at other ISR facilities, there is no need to modify the proven excursion monitoring system that has been reviewed and approved by NRC. As stated on page 116 of the Draft Class III Area Permit Fact Sheet, "The monitoring well detection system described in Section 12.5 is a proven method used at historically and currently operating facilities." Despite this acknowledgement, EPA is proposing to expand the excursion monitoring and corrective action requirements beyond what is required for any other ISR facility in the U.S.
- A-8-2: NRC license requirements require Powertech to continue sampling all excursion monitoring wells from the onset of ISR operations through the end of groundwater restoration. This includes all perimeter monitoring wells and non-injection interval monitoring wells. If an excursion has not been fully remediated, it will be detected in future sampling events under the excursion monitoring program reviewed and approved by NRC.
- A-8-3: The proposed requirement to extend the excursion monitoring program for additional down-gradient monitoring wells through the end of post-restoration groundwater monitoring is not warranted. Current NRC license requirements require Powertech to monitor all perimeter monitoring wells through the end of groundwater restoration. After groundwater restoration is complete, there is no nexus for an excursion to occur, since the groundwater would have been restored and no injection would occur into the wellfield.
- A-8-4: Whereas the NRC license requirements focus on monitoring for the excursion monitoring parameters that provide early warning of potential impacted groundwater, the proposed draft permit would require monitoring the full suite of Table 8 parameters, many of which are reactive and will not travel as quickly as the excursion monitoring parameters. Monitoring for these parameters would not increase the effectiveness of the early warning system to detect potential impacted groundwater.
- A-8-5: Other than the excursion monitoring parameters, all of the parameters in Table 8 of the draft permit take significantly longer than 1 week for laboratory analysis. As described in comment #A-6-3, the standard turn-around time is 20 business days (about 1 month) for the full suite of parameters, and the minimum turn-around time is 10 business days (about 2 weeks). Therefore, it is technically infeasible and impractical to sample weekly for parameters that take 1 month to

analyze. In contrast, Powertech will have the ability to analyze excursion parameters almost immediately on site, which again makes monitoring for these constituents better suited for an early warning system.

- A-8-6: The specific conductance threshold of 20% in Part IX, Section C.4.b.ii.F is inconsistent with NRC license requirements and likely to result in a large number of false positives. The NRC definition of an excursion is one constituent exceeding its UCL by 20% or two or more constituents exceeding the UCLs. The proposed condition sets the threshold at 20% above the initial concentration from the well, rather than 20% above the UCL. This is very likely to result in false positives due to natural variation in the specific conductance within the monitoring interval.
- A-8-7: The proposed requirement in Part IX, Section C.4.b.ii.G to "immediately begin pumping the impacted well(s)" if a remnant excursion is detected is contrary to standard excursion recovery methods described in the approved NRC license application. Section 5.7.8.4.5 of the approved NRC license application describes how the typical method to correct an excursion is to adjust the flow rates of the injection and recovery wells within the wellfield to increase the aquifer bleed in the area of the excursion and draw impacted groundwater back into the wellfield pattern area. In contrast, the requirement to immediately begin pumping the well with a confirmed excursion would draw impacted groundwater away from the wellfield pattern area toward the aquifer exemption boundary. This would be less protective than excursion corrective actions required under NRC license requirements. Further, the proposed EPA approach could cause direct violation of NRC license conditions.

#### **Proposed Alternate Solution:**

No additional monitoring requirements are needed for a potential remnant excursion plume beyond those required by the NRC license. Powertech requests removal of the proposed additional monitoring and corrective action requirements due to the following reasons:

- 1) The excursion monitoring program reviewed and approved by NRC is a proven method of detecting excursions and will provide timely detection and correction of a potential remnant excursion plume (refer to additional information in Attachment A-7).
- 2) The proposed 20% specific conductance threshold is inconsistent with the NRC excursion criteria and is likely to result in false positives. Monitoring for potential remnant excursion plumes through standard excursion monitoring techniques and threshold criteria will provide timely detection of a potential remnant excursion plume.
- 3) There is no need to extend the excursion monitoring schedule for any wells through the end of post-restoration groundwater monitoring, since there is no nexus for an excursion to occur after groundwater restoration is complete.

#### Attachment A-9

#### **Proposed Alternate Solution to**

#### Non-injection Interval Monitoring during Post-restoration Groundwater Monitoring

Note: As described in Attachment A-3, Powertech has proposed an alternate solution to post-restoration groundwater monitoring. In the event that this solution is not approved, this proposed alternate discusses proposed revisions to the monitoring requirements for non-injection interval monitoring wells during post-restoration groundwater monitoring.

#### Problem:

Part IX, Section E.4 of the Draft Class III Area Permit would require Powertech to collect groundwater samples every 6 months from non-injection interval monitoring wells and analyze them for the full suite of Table 8 parameters during post-restoration groundwater monitoring. Following are technical comments on the need for and technical feasibility of this proposed requirement, followed by a proposed alternate solution.

- A-9-1: The NRC license requires excursion monitoring from the onset of ISR operations through the end of groundwater restoration. There is no nexus for an excursion to occur after groundwater restoration is complete, since the groundwater would have been restored and no injection would occur into the wellfield. This is especially true for the non-injection interval monitoring wells, which are separated from the production zone by overlying and underlying confining units.
- A-9-2: If a vertical excursion occurs during ISR operations or groundwater restoration, it would have to be remediated in accordance with NRC license requirements.
- A-9-3: No explanation could be found in the draft permit or fact sheet for the need for non-injection interval excursion monitoring during post-restoration groundwater monitoring.
- A-9-4: No justification is provided for the proposed requirement to sample the non-injection interval monitoring wells for the full suite of Table 8 parameters rather than excursion detection parameters. As described in Attachments 6 through 8, additional parameters are not as effective at detecting a potential release due to slower transport, attenuation, longer laboratory analysis times, and lack of provisions to update baseline concentrations.
- A-9-5: The proposed requirement in Part IX, Section E.4 to compare sample results with baseline standards is not consistent with EPA Unified Guidance (Exhibit 019), since it proceeds directly to compliance/assessment monitoring without the use of detection monitoring to determine whether a release occurs. Section 1.1 of EPA Unified Guidance describes how detection monitoring is used to "assess whether a hazardous constituent release has occurred," whereas compliance/assessment monitoring is used to "determine whether measured levels meet the compliance standards." See also comments in Attachment A-3. It would be more appropriate to use excursion monitoring parameters to determine whether a release occurs and follow that up

with compliance/assessment monitoring if needed based on excursion (detection) monitoring results.

- A-9-6: The proposed requirements are not consistent with EPA Unified Guidance in that they do not include provisions for updating baseline water quality. Comparing results during post-restoration groundwater monitoring to those collected some 5 to 9 years earlier during pre-operational baseline monitoring would not account for any natural changes in the non-injection interval water quality.
- A-9-7: The proposed requirements are not consistent with EPA Unified Guidance in that they do not include provisions for retesting. Retesting is an important aspect of any groundwater detection monitoring program, and an excursion should not be confirmed without retesting. This is supported by EPA Unified guidance, which states: "Except for small sites with a very limited number of tests, any of the three detection monitoring options [including tolerance intervals such as UCLs] should incorporate some manner of retesting" (Exhibit 019 at p. 6-4).

#### **Proposed Alternate Solution:**

No additional monitoring requirements are needed for a potential excursion during post-restoration groundwater monitoring beyond the excursion monitoring requirements included in the NRC license. Powertech requests removal or modification of the proposed additional monitoring and corrective action requirements due to the following reasons:

- The excursion monitoring program reviewed and approved by NRC is a proven method of
  detecting excursions and will provide timely detection and correction of a potential vertical
  excursion during ISR operations and groundwater restoration, which are the only times that
  injection will occur in the wellfield.
- 2) There is no need to extend the excursion monitoring schedule for any wells through the end of post-restoration groundwater monitoring, since there is no nexus for an excursion to occur after groundwater restoration is complete.
- 3) If EPA imposes the requirement to conduct excursion monitoring in the non-injection interval monitoring wells during post-restoration groundwater monitoring, Powertech requests that the parameter list be limited to the excursion monitoring parameters, which have proven effective at timely detection of a potential release at historically operated ISR facilities.
- 4) Per draft permit Part VII requirements, Powertech is required to maintain mechanical integrity of injection and production wells until such wells are plugged and abandoned. This provides added assurance that a long-term pathway between the production zone and non-injection monitoring intervals does not exist.

# Attachment A-10 Proposed Alternate Solution to Aquifer Exemption Boundary Location

#### Problem:

Following are technical comments on the currently proposed aquifer exemption boundary location in light of the proposed additional monitoring requirements, followed by a proposed alternate solution.

- A-10-1: The proposed exempted aquifer boundary does not provide adequate room for the additional groundwater monitoring and corrective action requirements proposed in the draft permit. Powertech originally proposed an aquifer exemption boundary extending 1,600 feet from the potential wellfield pattern areas in its December 2008 Class III permit application (Exhibit 023 at p. 17-3). Justification for that aquifer exemption boundary proposal included adequate room to install the monitoring well network, potential worst-case fluid flow velocity during mining and response time needed to detect and correct a potential horizontal excursion. In response to a request from EPA, Powertech revised its proposed aquifer exemption boundary in the July 2012 update to the Class III permit application to include only the 14 proposed wellfields, potential perimeter monitoring well rings and a buffer area extending 120 feet from the monitoring well rings. As described in Appendix M of the updated Class III permit application, the general approach to calculate the buffer area was similar to what had been recently approved by EPA Region 8 for the Ur-Energy Lost Creek ISR Project in Wyoming.
- A-10-2: The approach originally proposed by Powertech is completely consistent with accepted approaches to designating an exempted aquifer for a uranium ISR project. For example, the Nebraska Department of Environmental Quality granted an exemption for the entire license amendment area for the proposed North Trend Expansion to the Crow Butte ISR Project (compare Exhibit 027 at 7 with Exhibit 028). For a Class III permit, the regulations include an explicit requirement that the Director shall "consider Information contained in the mining plan for the proposed project, such as a map and general description of the mining zone, general information on the mineralogy and geochemistry of the mining zone, analysis of the amenability of the mining zone to the proposed mining method, and a time-table of planned development of the mining zone." 40 CFR § 144.7(c)(1). This requirement frames consideration of the approach to identifying and describing the exempted portion of the aquifer – 40 CFR § 144.7(c)(1) – by tying it to the mining plan. Among other things, this means that EPA must bear in mind that some of the details will remain uncertain until the mining plan has been implemented to further delineate the actual production areas. It further means that the original definition and description of the exempted aquifer must allow for the flexibility necessary to accommodate the implementation of the mining plan. UIC Guidance 34 also emphasizes the importance of the development plans by noting the importance of considering "a summary of logging which indicates that commercially producible quantities of minerals are present, a description of the mining method to be used, general information on the mineralogy and geochemistry of the mining zone, and a development timetable." This recognition of the development timetable includes an implicit recognition that some of the details of the exempted portion of the aquifer may need to be filled in as the mining program unfolds. Guidance further recognizes the

importance of incorporating a "buffer zone" wherever it is possible to identify the existence of such a zone between the delineated mining areas and "any water supply wells which tap the proposed exempted aquifer" (Guidance 34, Attachment 3 at 2). Further, the Guidance indicates that the "buffer zone should extend a minimum of a 1/4 mile" outside of the designated mining area. In short, Guidance 34 reiterates the importance that the mandatory consideration of the mining plan plays in the delineation of the exempted aquifer and recognizes that the initial designation may need to be broad enough to allow for further adjustment as the mining plan is implemented and more detailed information obtained to further define the exempted portion of the aquifer. Any change of the designation pursuant to the additional information about the mining areas would be a non-substantial revision.

- A-10-3: Powertech's modified proposal for an aquifer exemption boundary relatively close to the perimeter monitoring well rings was based on the reasonable expectation that the Dewey-Burdock Project groundwater monitoring and corrective action requirements would be consistent with those used at other ISR projects in EPA Region 8, including the Lost Creek ISR Project and other Wyoming projects for which EPA granted similar aquifer exemption approvals (i.e., the Ross ISR Project and Reno Creek ISR Project). At the time Powertech proposed the 120-foot offset distance from the perimeter monitoring well ring, EPA gave no indication that it would radically depart from past practice to impose additional groundwater monitoring and corrective action requirements in the draft Class III permit beyond those previously required by NRC or state Class III UIC programs such as that in Wyoming. These additional proposed groundwater monitoring and corrective action requirements that would encroach on the buffer area available between the perimeter monitoring well rings and aquifer exemption boundary and are incompatible with the currently proposed aquifer exemption boundary. Specific examples include:
  - 1) Part IV, Section B.14 of the draft permit would allow Powertech to pump DGCB monitoring wells to decrease the travel time for groundwater from the restored production zone to reach the down-gradient wells. Pumping would significantly increase the groundwater velocity and would lessen time to respond to a statistically significant increase in concentration at a DGCB monitoring well in order to prevent a contaminant from reaching the aquifer exemption boundary and cause a violation of MCLs or otherwise adversely affect human health.
  - 2) Part IX, Section B.10 of the draft permit would trigger non-compliance if any baseline constituent experiences a statistically significant increase above baseline concentrations at a DGCB monitoring well. Additional buffer area would be needed to address conservative and non-hazardous constituents such as sodium and chloride, which would not undergo geochemical attenuation.
  - 3) Part IX, Section B.13 of the draft permit would require Powertech to install at least one new DGCB monitoring well down-gradient from a DGCB monitoring well that experiences a statistically significant increase in the concentration of any baseline constituent during post-restoration groundwater monitoring. There is no provision in the currently proposed aquifer exemption boundary to accommodate the installation, development and sampling of additional down-gradient wells.

- 4) Part IX, Section C.4 would require the installation of additional monitoring wells between the perimeter monitoring well ring and the aquifer exemption boundary in the event of a confirmed "expanding excursion plume." As described in comment #A-7-3, installing and sampling additional wells in this buffer area would draw more impacted groundwater toward the aquifer exemption boundary.
- 5) Part IX, Section C.3.f.v would similarly require the installation of additional monitoring wells down-gradient from a non-injection interval monitoring well impacted by an excursion under certain conditions.
- 6) The currently proposed aquifer exemption boundary was based on monitoring for excursion parameters (chloride, total alkalinity and specific conductance) that would be analyzed very quickly in Powertech's on-site laboratory. In contrast, Part IX, Section C.4 and other draft provisions would require excursion monitoring for the full suite of Table 8 parameters. As described in comment #A-6-3, the laboratory turn-around time for some of these added constituents is up to 1 month. The calculation of the time for excursion detection and corrective action used to justify the currently proposed aquifer exemption boundary does not consider the added laboratory analysis time.
- A-10-4: As described in comment #E2 in Table 3, it is unclear whether the currently proposed aquifer exemption boundary is the green-dashed boundary shown in Figure 2 of the draft Aquifer Exemption ROD or whether it will be defined as 120 feet from the final perimeter monitoring well ring locations. If the green-dashed boundary shown in Figure 2 will be used to define the aquifer exemption boundary, there is a high likelihood that one or more modifications to the aquifer exemption boundary will be needed during wellfield design and construction, since the current boundary is based on the approximate perimeter monitoring well ring locations, which are subject to change during delineation drilling. Powertech is aware that two recent modifications to aquifer exemption boundaries for Wyoming ISR projects necessitated public notice even though the modification areas were small fractions of the total aquifer exemption area. One example is the Ross ISR Project, where EPA required public notice for a 1.1-acre modification to a 995-acre aquifer exemption area (0.115% of the exempted area) (Exhibit 029). The recommended inclusion of a buffer zone in the initial delineation of the exempted portion of the aquifer would avoid these unnecessary additional administrative procedures.
- A-10-5: The proposed aquifer exemption boundary is inconsistent with larger exemptions granted by EPA Region 6 for uranium ISR projects in Texas. As recently as April 2017, EPA Region 6 granted an aquifer exemption for the UEC Burke Hollow ISR Project that included 5,384 acres, or about half of the 11,000-acre mine permit area (Exhibit 024). The aquifer exemption approval is provided as Exhibit 030. As discussed previously, an aquifer exemption approval for the entire mine permit area was granted for the proposed North Trend Expansion to the Crow Butte ISR Project, which is within EPA Region 8 (Exhibits 027 and 028). Such relatively larger aquifer exemption boundaries provide those ISR operations with confidence that minor adjustments may be made in wellfield boundaries without having to go through the major modification process to change the aquifer exemption boundary.

A-10-6: To Powertech's knowledge, EPA has never provided justification for the need to minimize the aquifer exemption area for uranium ISR projects within the jurisdiction of EPA Region 8.

#### **Proposed Alternate Solution:**

Regardless of whether Powertech's alternate solutions to post-restoration groundwater monitoring (Attachment A-3), monitoring and corrective actions for an excursion detected in a non-injection interval monitoring well (Attachment A-6), monitoring and corrective actions for an "expanding excursion plume" (Attachment A-7), monitoring and corrective actions for a "remnant excursion plume" (Attachment A-8) and non-injection interval monitoring during post-restoration groundwater monitoring (Attachment A-9) are incorporated, EPA needs to revise the designation of the exempted aquifer to include a buffer that allows for further adjustment as the wellfields are developed. Powertech requests modifications to EPA's proposed aquifer exemption boundary.

Powertech requests a larger aquifer exemption boundary to account for the additional groundwater monitoring and corrective action requirements. Even if all of Powertech's alternate solutions are accepted by EPA, unprecedented geochemical modeling would still be required to demonstrate that no contaminants will cross the aquifer exemption boundary and cause a violation of any primary MCLs or otherwise adversely affect the health of persons. A larger buffer area would provide additional assurance that such impacts to the non-exempt aquifer would not occur. Specifically, Powertech requests a buffer area ¼ mile from the ore bodies depicted in Figures 2a and 2b of the draft permit. This would equate to a distance of approximately 1,320 feet from the proposed injection and production wells and 920 feet from the proposed perimeter monitoring well rings. Justification for this proposed alternate solution includes the following:

- 1) A larger buffer area would provide added assurance that no impacted groundwater would cross the aquifer exemption boundary. For hazardous and reactive constituents such as uranium, the additional distance would provide added capacity for natural attenuation through adsorption, precipitation and other geochemical reactions. For all constituents, including non-hazardous and conservative constituents such as sodium and chloride, the additional distance would provide added capacity for dispersion, diffusion and other processes that would reduce the concentrations over a longer travel distance.
- If post-restoration groundwater monitoring is required, a larger aquifer exemption boundary is essential to provide a buffer area needed to pump the DGCB monitoring wells and install additional DGCB monitoring wells, if needed.
- 3) A larger buffer area would allow for detection and correction of potential excursions without risking impact to the non-exempt aquifer. Industry standard excursion corrective actions such as increasing the bleed in the vicinity of a horizontal excursion would have adequate time for implementation without needing to resort to novel corrective actions such as installing additional down-gradient monitoring wells.
- 4) If Powertech is required to install additional monitoring wells down-gradient from perimeter or non-injection interval monitoring wells during an excursion, the larger buffer area would make it possible to install, develop and sample the wells without drawing solutions close to the aquifer exemption boundary.

- 5) Due to Powertech's commitment to avoid installing ISR production and injection wells within 1,600 feet of the permit boundary (as described under Part II, Section A of the draft permit), the aquifer exemption boundary must be at least 280 feet inside of the permit area at all locations (calculated as 1,600 feet from wellfield to permit boundary minus 1,320 feet from wellfield to aquifer exemption boundary).
- 6) No drinking water wells are included in the larger traditional aquifer exemption area.
- 7) No significant impact is anticipated to any nearby drinking water wells based on the very conservative capture zone analysis provided with the draft permit.
- 8) Powertech and EPA would have the flexibility to adjust final wellfield boundaries during delineation drilling without modifying the aquifer exemption boundary. This would avoid significant time and cost by EPA staff in approving what could be relatively frequent modification applications for very small changes to the aquifer exemption boundary.
- 9) The adjusted aquifer exemption boundary would encompass about 4,420 acres of the 10,580-acre permit area (42 percent). This is a smaller percentage than the recently approved aquifer exemption for the Burke Hollow ISR Project by EPA Region 6.
- 10) Sampling results summarized in Section 17.7 of the Class III permit application demonstrate that the groundwater quality in the Fall River and Chilson aquifers is unfit for human consumption throughout the permit area. Therefore, expanding the aquifer exemption boundary would serve to designate further groundwater that is unfit for human consumption and therefore is not a USDW.

# Attachment B Exhibits

### Exhibit List (All exhibits provided as PDF files)

Exhibit 001	NRC (U.S. Nuclear Regulatory Commission), Staff Assessment of Groundwater Impacts from Previously Licensed In-Situ Uranium Recovery Facilities, July 2009. Available from the NRC ADAMS document server under Accession Nos. ML091770187 and ML091770385: <a href="https://www.nrc.gov/reading-rm/adams.html">https://www.nrc.gov/reading-rm/adams.html</a> .
Exhibit 002	NRC, NUREG/CR-6733, A Baseline Risk-Informed, Performance-Based Approach for In Situ Leach Uranium Extraction Licensees, prepared by the Center for Nuclear Waste Regulatory Analyses for the NRC, September 2001. Available from the Internet as of May 2017: <a href="http://www.nrc.gov/reading-rm/doc-collections/nuregs/contract/">http://www.nrc.gov/reading-rm/doc-collections/nuregs/contract/</a> .
Exhibit 003	TCEQ (Texas Commission on Environmental Quality), Decision of the Executive Director on Uranium Energy Corporation Permit No. UR03075, November 2008. Available from the NRC ADAMS document server under Accession No. ML14171A753: <a href="https://www.nrc.gov/reading-rm/adams.html">https://www.nrc.gov/reading-rm/adams.html</a> .
Exhibit 004	WDEQ/LQD (Wyoming Department of Environmental Quality, Land Quality Division), Guideline No. 4, In Situ Mining Noncoal, revised October 18, 2013.
Exhibit 005	Personal communication between Don Fischer, Wyoming Department of Environmental Quality, Water Quality Division, and Ben Schiffer, WWC Engineering, May 18, 2017.
Exhibit 006	EPA, Aquifer Exemption Record of Decision, Nichols Ranch Uranium ISR Project, Jane Dough Amendment, February 10, 2017. Available from the NRC ADAMS document server under Accession No. ML17068A415: <a href="https://www.nrc.gov/reading-rm/adams.html">https://www.nrc.gov/reading-rm/adams.html</a> .
Exhibit 007	EPA, 40 CFR Part 192, Health and Environmental Protection Standards for Uranium and Thorium Mill Tailings, Proposed Rule, Federal Register Vol. 80, No. 16, January 26, 2015.
Exhibit 008	NRC, Environmental Impact Statement for the Dewey-Burdock Project in Custer and Fall River Counties, South Dakota, Supplement to the Generic Environmental Impact Statement for <i>In-Situ</i> Leach Uranium Milling Facilities, NUREG-1910, Supplement 5, January 2014. Available from the NRC ADAMS document server under Accession Nos. ML14024A477 and ML14024A478: <a href="https://www.nrc.gov/reading-rm/adams.html">https://www.nrc.gov/reading-rm/adams.html</a> .
Exhibit 009	NMA (National Mining Association), Comments on the United States Environmental Protection Agency's Proposed Rule on 40 CFR Part 192 Uranium Milling and 11e.(2) Byproduct Material, May 27, 2015. Available from the Internet as of May 2017: <a href="https://www.regulations.gov/document?D=EPA-HQ-OAR-2012-0788-0001">https://www.regulations.gov/document?D=EPA-HQ-OAR-2012-0788-0001</a> .

- Exhibit 010 Powertech, Dewey-Burdock Project Technical Report, revised December 2013. Available from the NRC ADAMS document server under Accession No. ML14035A053: https://www.nrc.gov/reading-rm/adams.html.
- Exhibit 011 NRC, Safety Evaluation Report, Revision 1, for the AUC LLC Reno Creek ISR Project, Campbell County, Wyoming, Materials License No. SUA-1602, Docket No. 0400-09092, February 2017. Available from the NRC ADAMS document server under Accession No. ML16364A227: <a href="https://www.nrc.gov/reading-rm/adams.html">https://www.nrc.gov/reading-rm/adams.html</a>.
- Exhibit 012 NRC, NUREG-1569, Standard Review Plan for In Situ Leach Uranium Extraction License Applications, Final Report, June 2003. Available from the Internet as of June 2017: https://www.nrc.gov/reading-rm/doc-collections/nuregs/staff/sr1569/.
- Exhibit 013 Personal communication between Eric Brandjord, Inter-Mountain Laboratories (IML), and Jack Fritz, WWC Engineering, with standard and best-case laboratory turn-around times for water quality analysis, May 16, 2017.
- Exhibit 014 NRC, Safety Evaluation Report (Revised) for the Dewey-Burdock Project, Fall River and Custer Counties, South Dakota, Materials License No. SUA-1600, Docket No. 40-9075, Powertech (USA) Inc., April 2014. Available from the NRC ADAMS document server under Accession No. ML14043A347: <a href="https://www.nrc.gov/reading-rm/adams.html">https://www.nrc.gov/reading-rm/adams.html</a>.
- Exhibit 015 NRC, Regulatory Guide 4.14, Revision 1, Radiological Effluent and Environmental Monitoring at Uranium Mills, April 1980. Available from the Internet as of June 2017: <a href="https://www.nrc.gov/reading-rm/doc-collections/reg-guides/environmental-siting/rg/division-4/division-4-1.html">https://www.nrc.gov/reading-rm/doc-collections/reg-guides/environmental-siting/rg/division-4/division-4-1.html</a>.
- Exhibit 016 NRC, Source and Byproduct Materials License SUA-1600, Amendment 1, issued to Powertech (USA) Inc., November 1, 2016. Available from the NRC ADAMS document server under Accession No. ML16202A174: <a href="https://www.nrc.gov/reading-rm/adams.html">https://www.nrc.gov/reading-rm/adams.html</a>.
- Exhibit 017 NRC, Environmental Impact Statement for the Moore Ranch ISR Project in Campbell County, Wyoming, Supplement to the Generic Environmental Impact Statement for In-Situ Leach Uranium Milling Facilities, NUREG-1910, Supplement 1, August 2010.

  Available from the NRC ADAMS document server under Accession No. ML102290470: <a href="https://www.nrc.gov/reading-rm/adams.html">https://www.nrc.gov/reading-rm/adams.html</a>.
- Exhibit 018 Petrotek Engineering Corporation, Numerical Modeling of Hydrogeologic Conditions,
  Dewey-Burdock Project, South Dakota, February 2012. Appendix 6.1-A to the DeweyBurdock Project Technical Report. Prepared by Petrotek Engineering Corporation.
  Available from the NRC ADAMS document server under Accession No. ML12062A096:
  <a href="https://www.nrc.gov/reading-rm/adams.html">https://www.nrc.gov/reading-rm/adams.html</a>.

Exhibit 019 EPA, Statistical Analysis of Groundwater Monitoring Data at RCRA Facilities, Unified Guidance, March 2009, EPA 530/R-09-007. Available on the Internet as of May 2017: http://www.epa.gov/osw/hazard/correctiveaction/resources/guidance/sitechar/gwstat s/unified-guid.pdf. Exhibit 020 NRC, Fate and Transport Model for the Christensen Ranch ISR Project, Attachment I to the Technical Evaluation Report for Review of Restoration Report for Mine Units 2 through 6 of the Christensen Ranch Satellite Facility, Uranium One Willow Creek ISR Project, October 2012. Available from the NRC ADAMS document server under Accession Nos. ML12174A036 and ML12174A068: https://www.nrc.gov/readingrm/adams.html. Exhibit 021 Reimus, P., J. Clay, G. Perkins, S. Brown and K. Williams, Cross-Hole Evaluation of Uranium and Selenium Natural Attenuation after ISR Mining, presentation at the 2017 National Mining Association Uranium Recovery Workshop in Denver, Colorado, June 6, 2017. Exhibit 022 Grundl, T., and M. Cape, 2006, Geochemical Factors Controlling Radium Activity in a sandstone aquifer. Ground Water, Vol. 44, No. 4, p. 518-527, February 10, 2006. Copyrighted material. Website for abstract: http://onlinelibrary.wiley.com/doi/10.1111/j.1745-6584.2006.00162.x/abstract. Exhibit 023 Powertech, Dewey-Burdock Project UIC Class III Permit Application, December 2008. Exhibit 024 Uranium Energy Corporation, Uranium Energy Corp Receives Aquifer Exemption Approval for its Burke Hollow ISR Project in South Texas, press release, April 5, 2017. Available on the Internet as of June 2017: http://www.uraniumenergy.com/news/releases/index.php?content\_id=625. Exhibit 025 EPA, 40 CFR Part 192, Health and Environmental Protection Standards for Uranium and Thorium Mill Tailings, Proposed Rule, Federal Register Vol. 82, No. 12, January 19, 2017. Exhibit 026 TREC, NI 43-101 Technical Report, Preliminary Economic Assessment, Dewey-Burdock Uranium ISR Project, Report Date April 21, 2015. Available from the System for Electronic Document Analysis and Retrieval (SEDAR) as of April 2017: http://www.sedar.com/search/search\_form\_pc\_en.htm. Exhibit 027 Nebraska Department of Environmental Quality Aquifer Exemption Approval for the Crow Butte ISR Project, North Trend Expansion, April 7, 2011. Available on the NRC ADAMS document server under Accession No. ML15104A710: https://www.nrc.gov/reading-rm/adams.html.

- Exhibit 028 Crow Butte Resources, North Trend Area Mine Unit Map, Figure 1.7-4 in the Technical Report accompanying the Application for Amendment of USNRC Source Materials License SUA-1534, North Trend Expansion Area. Available on the NRC ADAMS document server under Accession No. ML071760344: <a href="https://www.nrc.gov/reading-rm/adams.html">https://www.nrc.gov/reading-rm/adams.html</a>.
- Exhibit 029 Strata Energy, email to NRC re: aquifer exemption boundary modification for the Ross ISR Project, July 15, 2016. Available on the NRC ADAMS document server under Accession No. ML16201A054: https://www.nrc.gov/reading-rm/adams.html.
- Exhibit 030 EPA, Aquifer Exemption Approval for the Uranium Energy Corporation Burke Hollow ISR Project, March 27, 2017.
- Exhibit 031 Plastic Pipe Institute, Standard Specifications, Standard Test Methods and Codes for PE (Polyethylene) Piping Systems, Chapter 5 in the Handbook of Polyethylene Pipe, 2<sup>nd</sup> ed., 2008. Available from the Internet as of April 2017:

  <a href="http://plasticpipe.org/publications/pe-handbook.html">http://plasticpipe.org/publications/pe-handbook.html</a>.
- Exhibit 032 Powertech, Dewey-Burdock Class III and Class V UIC Permit Applications, Follow-up to October 22, 2014 Meeting [regarding impoundment construction and a non-drinking water, domestic well within the proposed aquifer exemption boundary], November 17, 2014. Available in the Powertech correspondence file under the Additional Administrative Record Documents: <a href="https://www.epa.gov/sites/production/files/2017-03/documents/correspondence-with-powertech-0.pdf">https://www.epa.gov/sites/production/files/2017-03/documents/correspondence-with-powertech-0.pdf</a>.
- Exhibit 033 IML Air Science, Ambient Air Quality Final Modeling Protocol and Impact Analysis,
  Dewey-Burdock Project, July 11, 2013. Available from the NRC ADAMS document server
  under Accession Nos. ML13196A061, ML13196A097 and ML13196A118:
  <a href="https://www.nrc.gov/reading-rm/adams.html">https://www.nrc.gov/reading-rm/adams.html</a>.
- Exhibit 034 BLM (Bureau of Land Management), 2015, Alton Coal Tract Lease by Application, Supplemental Draft Environmental Impact Statement, Appendix K: Air Resources Impact Assessment Technical Report, prepared for the BLM Kanab Field Office by Marquez Environmental Services and SWCA Environmental Consultants. Available from the Internet as of May 2017: <a href="https://eplanning.blm.gov/epl-front-office/projects/nepa/79446/106308/129967/25">https://eplanning.blm.gov/epl-front-office/projects/nepa/79446/106308/129967/25</a> Alton Coal SDEIS App K Air Resources Reports.pdf.
- Exhibit 035 Trinity Consultants, Preliminary Review of the December 15, 2015 Air Quality Modeling Analysis Performed by McVehil-Monnett Associates, Inc. in Response to Neighbor Complaint Regarding Traffic on County Road 120, January 26, 2016. Available from the Internet as of May 2017: http://http://http://laplatacountyco.iqm2.com/Citizens/FileOpen.aspx?Type=4&ID=8189.

Exhibit 036 VISTAS, Draft BART Modeling Protocol for VISTAS, Ivar Tombach and Pat Brewer, March 22, 2005. Available from the Internet as of May 2017: https://www.weblakes.com/products/calpuff/resources/docs/BARTProtocolDraft\_2005 0322.pdf. Exhibit 037 EPA, 2014 National Emissions Inventory (NEI) Data. Available from the Internet as of April 2017: https://www.epa.gov/air-emissions-inventories/2014-national-emissionsinventory-nei-data. Exhibit 038 Powertech, Agreement with Fall River County regarding protection of groundwater resources and road maintenance, January 12, 2007. Exhibit 039 Appelo, C.A.J and D. Postma, Geochemistry, Groundwater and Pollution, 2<sup>nd</sup> ed., CRC Press. Copyrighted material. Website for purchase: https://www.crcpress.com/Geochemistry-Groundwater-and-Pollution-Second-Edition/Appelo-Postma-Appelo-Postma/p/book/9781439833544.